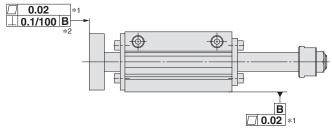
# Ideal for shifting reference pins and reference workpiece receptacles

# Reference Pin Cylinder

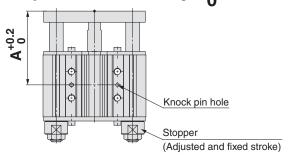


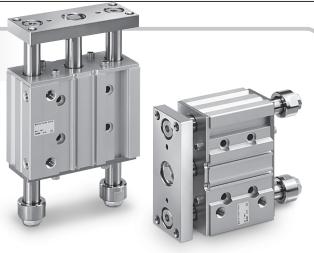
Highly accurate positioning even after the cylinder is replaced.

■ Mounting accuracy Flatness 0.02 (\*1) Squareness 0.1 (\*2)



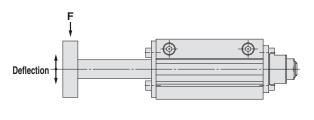
■Extended stroke end position accuracy +0.2 mm





■ End plate deflection  $\pm 0.2$  mm or less

When plate is fully extended, 65 mm stroke, with 196 N lateral load applied.

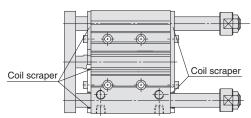


#### ■ D-P3DWA magnetic field resistant auto switch available

- <Applicable Auto Switches>
- Magnetic field resistant auto switch:
   D-P3DWA□, D-P4DW□
- •Small auto switch: D-M9□, D-A9□



### ■ Coil scraper equipped as standard



Application
Examples

Provided by customer
Reference pin
Workpiece receptacle
bracket
Mounting bracket

Reference pin cylinder

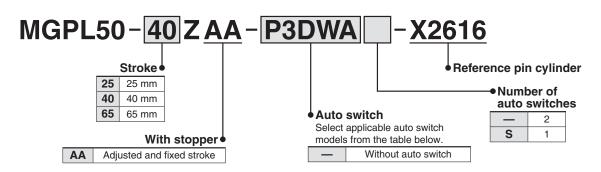
MGPL50-X2616



# **Reference Pin Cylinder**

# MGPL50-X2616

#### **How to Order**



Auto Switch Models: Refer to Auto Switch Guide on www.smc.eu for further information on auto switches.

#### Magnetic Field Resistant Auto Switches

Magnetic Field nesistant Auto Switches									
Type	Auto switch model	Applicable magnetic field	Electrical entry	Indicator light	Wiring (Pin no. in use)	Load voltage	Lead wire length	Applicable load	
	D-P3DWASC D-P3DWASE	AC magnetic field (Single-phase AC welding magnetic field)	Pre-wired connector	2-colour	2-wire (3–4) 2-wire (1–4)	24 V DC	0.3 m	Relay, PLC	
Solid state	D-P3DWAL D-P3DWAZ		Grommet		2-wire		0.5 m 3 m 5 m		
auto switch	P4DWSC*1 P4DWSE*1		Pre-wired connector		2-wire (3–4) 2-wire (1–4)		0.3 m		
	P4DWL*1 P4DWZ*1		Grommet		2-wire		3 m 5 m		

<sup>\*1:</sup> When the D-P4DW auto switches are mounted on the same surface, they may not be adjustable to the most sensitive position with a 25 mm stroke. The D-P3DWA is recommended in this case.

#### Small Auto Switches ASmall auto switches cannot be used under a strong magnetic field.

	Chasial	Flootwicel	light	VA/inim m	L	oad voltag	ge	Auto swite	ch model	Lea	d wire	length	[m]	Due mine d	Ammli	a a la la	
Type	Special function	Electrical entry	Indicator light	Wiring (Output)	I	OC .	AC	Perpendicular	In-line	0.5 (—)	1 (M)	3 (L)	5 (Z)			olicable load	
5				3-wire (NPN)		5 V. 12 V		M9NV	M9N	•	•	•	0	0	IC		
switch	_			3-wire (PNP)		J V, 12 V		M9PV	M9P	•	•	•	0	0	circuit		
				2-wire		12 V		M9BV	M9B	•	•	•	0	0	_		
윺	Diagnostic indication Gro (2-colour indicator)	ion Grommet Y			3-wire (NPN)		5 V, 12 V		M9NWV	M9NW	•	•	•	0	0	IC	Dolov
ā			t Yes	3-wire (PNP)	24 V	5 v, 12 v —	—	M9PWV	M9PW	•	•	•	0	0	circuit	Relay, PLC	
state					2-wire		12 V		M9BWV	M9BW	•	•	•	0	0	_	1 20
	Water			3-wire (NPN)		5 V. 12 V		M9NAV	M9NA	0	0	•	0	0	IC		
Solid	resistant			3-wire (PNP)		J V, 12 V		M9PAV	M9PA	0	0	•	0	0	circuit		
Ň	(2-colour indicator)			2-wire		12 V		M9BAV	M9BA	0	0	•	0	0	_		
च ० स			Yes	3-wire (NPN equivalent)	_	5 V	_	A96V	A96	•	_	•	_	_	IC circuit	_	
Reed auto switch	_	Grommet	et res		24 V	12 V	100 V	A93V*1	A93	•	•	•	•	_	_	Relay,	
T 6 S			No	Z-WIIE	24 V	5 V, 12 V	100 V or less	A90V	A90	•	_	•	_	_	IC circuit	PLC	

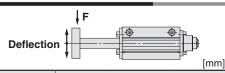
- \*1: 1 m lead wire is only applicable to the D-A93.
- \*: Solid state auto switches marked with "O" are produced upon receipt of order.
- \*: Auto switches and mounting brackets are shipped together, (but not assembled).
- \*: Lead wire length symbols: 0.5 m····· (Example) M9NWV
  - 1 m······M (Example) M9NWVM

  - 3 m······L (Example) M9NWVL 5 m······Z (Example) M9NWVZ

#### **Specifications**

Bore size [mm]	50					
Stroke [mm]	25 40 65					
Maximum operating pressure	1.0 MPa					
Proof pressure	1.5 MPa					
Minimum operating pressure	0.14 MPa					
Ambient temperature	-10 to 60 °C					
Fluid temperature	-10 to 60 °C					
Cushion	Rubber bumper on both ends (Extended end stopped by stroke adjustment stoppe					
Weight	4.4 kg 4.7 kg 4.9 kg					

#### **End Plate Deflection**



Stroke	Lateral load F [N]						
Stroke	98	196	294				
25	±0.1	+0.2	±0.2				
40	or less	±0.2 or less	or less				
65	±0.2 or less	01 1655	_				



## Reference Pin Cylinder MGPL50-X2616

#### **Dimensions MGPL50-**□**ZAA-**□-**X2616** \*: With auto switch (D-P3DWA) . \_\_\_\_B □ 0.02 M8: T-slot for hexagon bolt Stopper 4 x M10 x 1.5 through 4 x Ø 8.6 through WA Section XX ≈ 44.5 4 x counterbore Ø 14, depth 9 Ø 33 2 x Rc 1/4 148 146 130 92 99 Coil scraper 47 0 Φ 40 16 14 Ø 5H7 depth 8 2 x Rc 1/4 32 5 (Plug) 64 Stroke Coil scraper В 36 + Stroke Apply thread locking agent Α 4 x M10 x 1.5 depth 20 Ø 5<sub>H7</sub> depth 8 8 Section XX details 66±0.02 99

	Α	В	С	WA	WB	wc
25 mm stroke	188	127	89	38	81	52
40 mm stroke	203	127	89	38	81	52
65 mm stroke	253	152	114	48	86	72

WB

24

Dimensional tolerance at extended stroke end

0 0

WB+Stroke<sup>+0.2</sup>



Section XX

WC+0.4

WA

**Bottom view** 

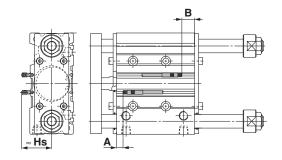
<sup>\*:</sup> The stopper of the cylinder cannot be adjusted. (Marking on stopper nut)
When readjustment of the stopper is performed by another company, SMC will not guarantee the dimensional tolerance of WB + stroke <sup>+0.2</sup><sub>0.0</sub>.

## MGPL50-X2616

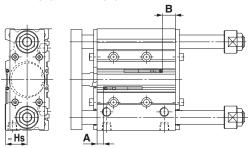
#### Auto Switch Proper Mounting Position (Detection at stroke end) and Mounting Height

[mm]

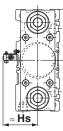
#### **D-P3DWA**

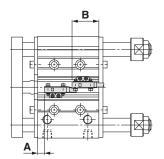


#### $D-M9\square(V)/D-M9\square W(V)$ $D-M9\square A(V)/D-A9\square(V)$

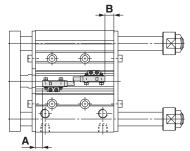








**40 mm stroke: D-P4DW**□······When two switches are mounted.



switch

model

Bore size

50

65 mm stroke: D-P4DW□······When two switches are mounted.

D-P3DWA

Hs

44.5

#### **Auto Switch Proper Mounting Position**

	model		D-P3DWA				D-M9□(V) D-M9□W(V) D-M9□A(V)		D-A9□(V)	
Bore s	ize \		Α	В	Α	В	Α	В	Α	В
		25	24.5	18.5	_	_	29	23	25	19
5	0	40	9.5	18.5	7	42	14	23	10	19
		65	9.5	18.5	7	16	14	23	10	19

#### **Auto Switch Proper Mounting Height**

	[mm]
,	D-A9□V

Hs

36

D-M9□V

D-M9□WV

D-M9□AV

Hs

38.5

#### **Operating Range**

	[mm]
Auto switch model	Operating range
D-P3DWA	6
D-P4DW	5
D-M9□(V)	
D-M9□W(V)	6
D-M9□A(V)	
D-A9□(V)	9.5

<sup>\*:</sup> Values which include hysteresis are for guideline purposes only, they are not a guarantee (assuming approximately ±30 % dispersion) and may change substantially depending on the ambient environment.

#### Auto Switch Mounting Bracket Part No./Mounting Method

D-P4DW

Hs

50.5

Applicable auto switch	D-P3DWA	D-M9□ D-A93	D-A9□ (Except D-A93)	
Auto switch mounting bracket part no.	No mounting bracket re	tch is directly mounted.		
Auto switch tightening torque	0.2 to 0.3 N·m	0.05 to 0.15 N·m	0.1 to 0.2 N·m	

Applicable auto switch	D-P4DW				
Auto switch mounting bracket part no.	BMG7-032				
Auto switch tightening torque	M3: 0.5 to 0.6 N·m, M2.5: 0.25 to 0.35 N·m				
Auto switch mounting bracket fitting parts lineup/ weight		<ul> <li>Hexagon socket head cap screw (M2.5 x 0.45 x 5 L)</li> <li>Spring washer (for M2.5)</li> <li>Weight = 12 g</li> </ul>			

## **SMC** Corporation

SMC CORPORATION

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