

# 3 Port Direct Operated Poppet Solenoid Valve

# Series VKF300



#### 3 Port Direct Operated Poppet Solenoid Valve

# Series VKF300

# Compact with large flow rate

Body width 18mm

Cv0.25 (Standard: Base mounted type) Cv0.20 (Standard: Body ported type)

# Can be used for vacuum (-101.2kPa)

(valve leakage 0.03cm³/s or less with He)
Can be used in vacuum/release circuits

#### **Universal porting type**

N.C./N.O. type can be switched by supplying air to port 1(P) or 3(R).

2 way valves and selector valves can also be freely used.

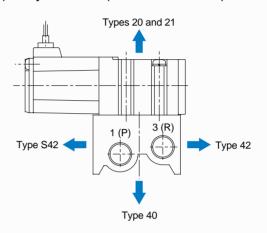
#### Ozone resistant

(Series 80-)

FKM (fluororubber) is used for the fluidcontact rubber materials, allowing use even in ozone environments.

# Various manifold piping directions

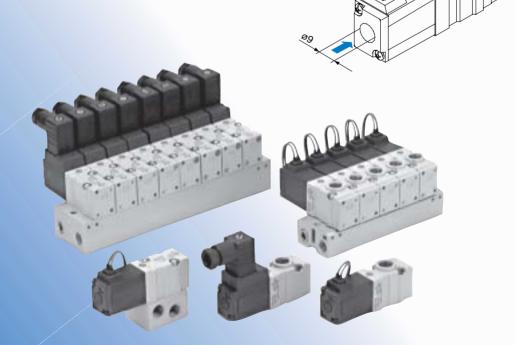
Output port: Manifold set-up allowing 360° rotation of 2(A) entry direction (in 90° increments)



#### **Easy manual operation**

Hole diameter ø5

Since manual overrides are located in 2 directions, on the top and on the side of the valve, manual override operation is possible unaffected by mounting space and piping direction, etc.

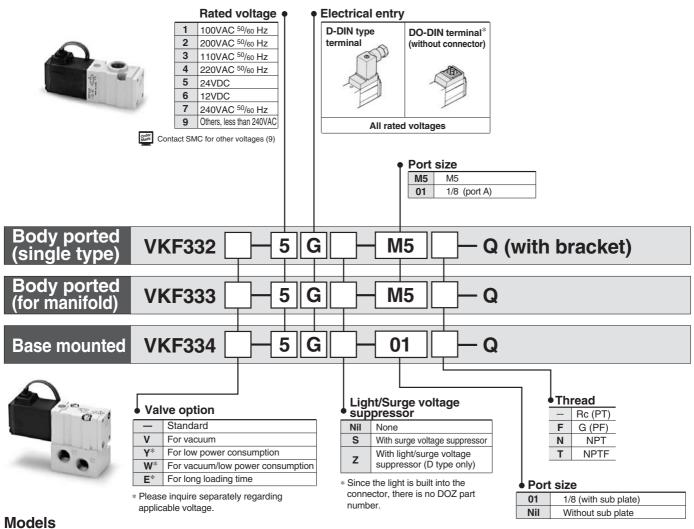


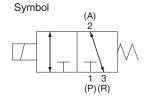
3 Port **Direct Operated Poppet** 

#### **3 Port Direct Operated Poppet Solenoid Valve**

# Series VKF300

#### **How to Order Valves**





	Valve model	Operating pressure range MPa {kgf/cm²}	Port size	Effective area mm <sup>2</sup> (Nt/min)	Weight g (grommet type)	
	VKF3333			3.6 (196)		
	VKF33 <sup>2</sup> <sub>3</sub> Y (for low power consumption, DC2W)	0 to 0.7 {0 to 7.1}		2.7 (147)	Note 1) 80	
Body ported	VKF33 <sup>2</sup> <sub>3</sub> E (for long loading time)	[0 10 7.1]	M5 1/8	2.7 (147)		
	VKF33 <sup>2</sup> <sub>3</sub> V (for vacuum)	-101.2kPa to 0.1	.,,	3.6 (196)		
	$\pmb{VKF33{}^{2}_{3}W} \text{ (for low power consumption/vacuum)}$	{1Torr to 1}		2.7 (147)		
	VKF334	007		4.5 (245)		
_	VKF334Y (for low power consumption, DC2W)	0 to 0.7 {0 to 7.1}		2.7 (147)		
Base mounted	VKF334E (for long loading time)	(0.00.111)	1/8	2.7 (147)	120	
	VKF334V (for vacuum)	-101.2kPa to 0.1		4.5 (245)		
	VKF334W (for low power consumption/vacuum)	{1Torr to 1}		2.7 (147)		

Note 1) VKF332 ( ): Add 10g to each when equipped with bracket.



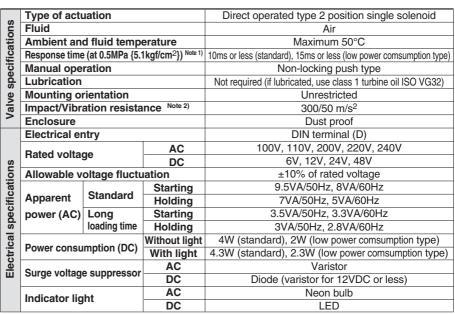
#### Standard specifications



Body ported type



Base mounted type

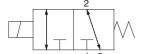


Note 1) Based on JIS B8374-1981 dynamic performance test. (coil temperature 20°C, at rated voltage, without surge voltage suppressor)

\* When equipped with DC solenoid/surge voltage suppressor, a delay of about 20 to 30msec occurs in the OFF response time.

Note 2) Impact resistance: No malfunction when tested with a drop tester in the axial direction and at right angles to the main valve and armature, one time each in both an energized and de-energized state. (initial value)

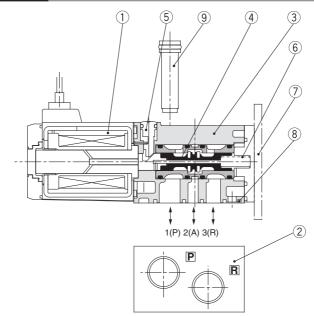
Vibration resistance: No malfunction when tested with one sweep of 8.3 to 2000Hz in the axial direction and at right angles to the main valve and armature, one time each in both an energized and de-energized state. (initial value.)



(P)(R)

Symbol

#### Construction



#### Parts list

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No.	Description	Material	Note						
1	Solenoid coil assembly	_							
2	Sub plate	Die-cast aluminium	For VKF334: VKF300-S-F or M5						
3	Body	Die-cast aluminium							
4	Spool/Sleeve	Aluminium							
5	Manual override	Resin							
6	Return spring	Stainless steel							
7	Bracket assembly	Steel	For VKF332: VKF300-13A-2						
8	Gasket assembly		For VKF333: VKF300-11A-2						
0	(with mounting screw)	_	For VKF334: VKF300-11A-1						
9	Bushing assembly	Resin	For VKF33 <sup>3</sup> : VKF300-6A-1 2 sets per unit required						



#### 3 Port Direct Operated Poppet Series VKF300

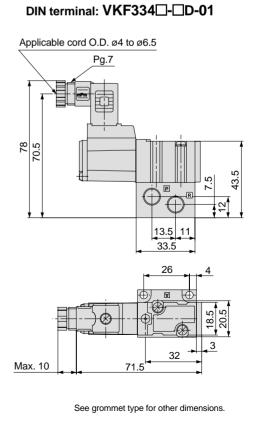
#### **Dimensions/Single Type**

#### Body ported type Grommet: VKF332□-□G- <sup>M5</sup><sub>01</sub> 2-M5 x 0.8 (ports P, R) (lead wire length) Approx. 300 13.7 28.5 29 $\otimes$ 25 Manual override (non-locking) Rc(PT) 1/8, M5 x 0.8 2-ø3.5 Manual override (port A) (mounting holes) (non-locking) 20.5 18.5 2.3 59

# Applicable cord O.D. ø4 to ø6.5 Pg.7 Max. 10 Applicable cord O.D. ø4 to ø6.5

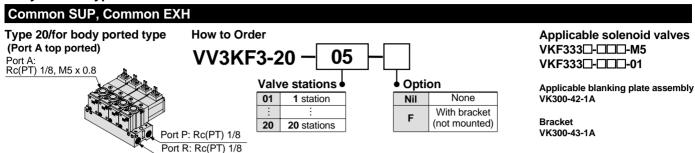
See grommet type for other dimensions.

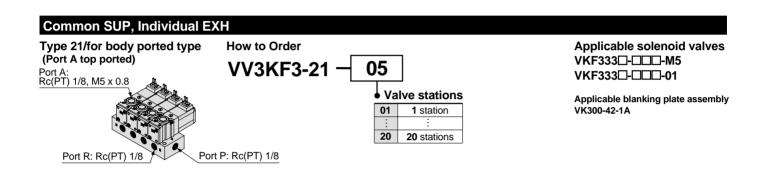
#### Base mounted type Grommet: VKF334□-□G-01 Approx. 300 3-Rc(PT) 1/8 13.5 (lead wire length) (ports P, A, R) (mounting holes) 48.5 Manual override (non-locking) 20.5 3 32 -59 68 33.5 16.7 Manual override \(non-locking)



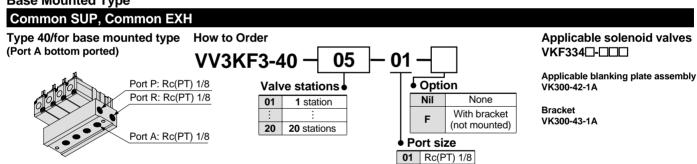
#### **How to Order Manifolds**

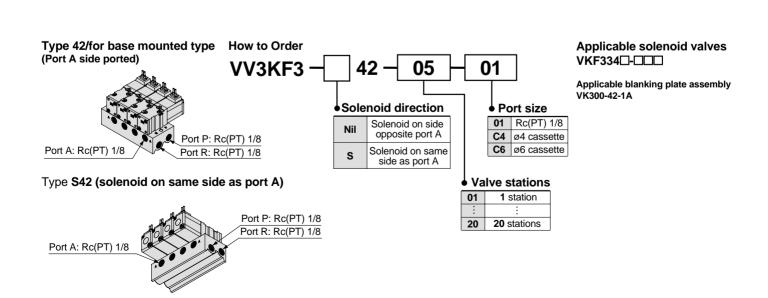
#### **Body Ported Type**





#### **Base Mounted Type**

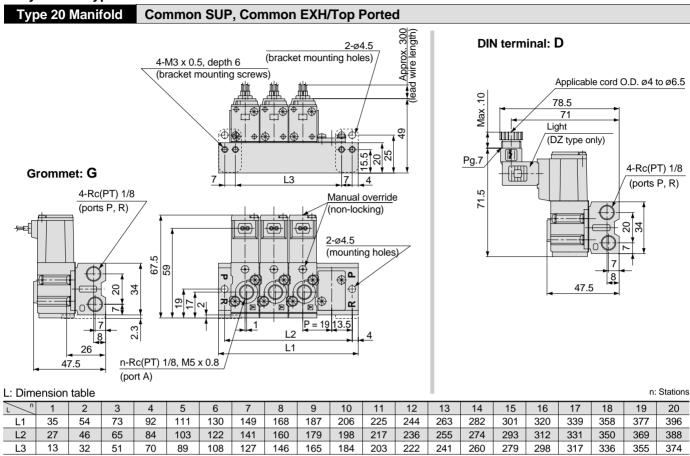


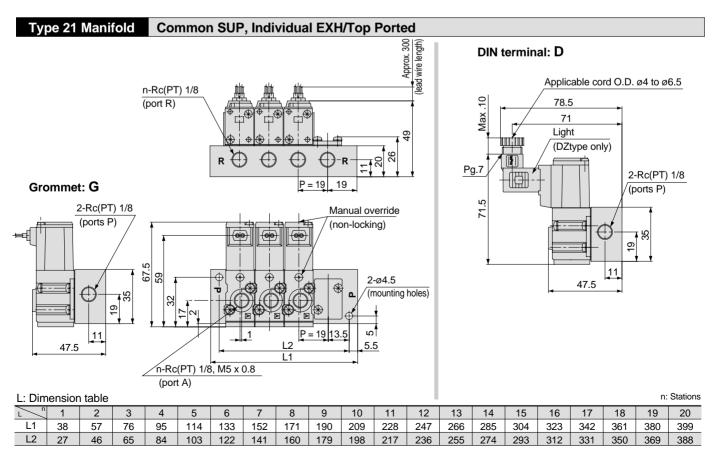


#### 3 Port Direct Operated Poppet Series VKF300

#### **Dimensions/Manifolds**

#### **Body Ported Type**

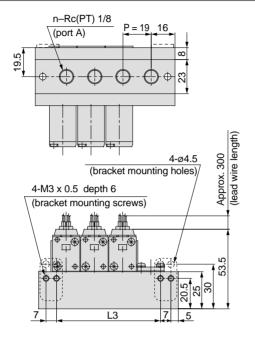




#### **Dimensions/Manifolds**

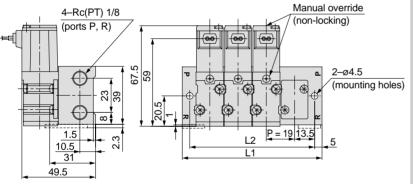
#### **Base Mounted Type**

#### Type 40 Manifold Common SUP, Common EXH/Bottom Ported



# Applicable cord O.D. ø4 to ø6.5 83 75.5 Light (DZ type only) 4-Rc(PT) 1/8 (ports P, R)

#### **Grommet: G**

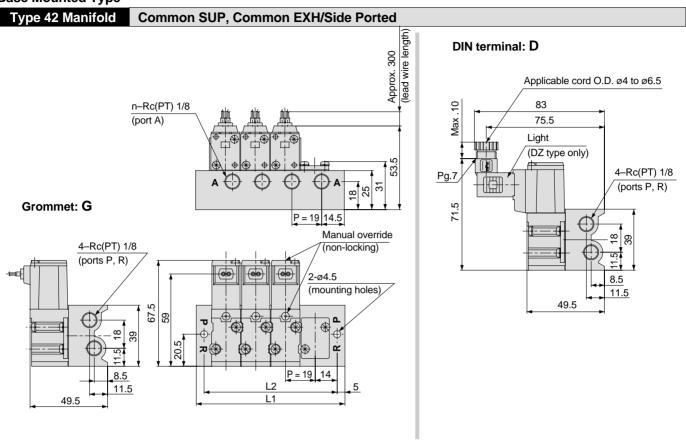


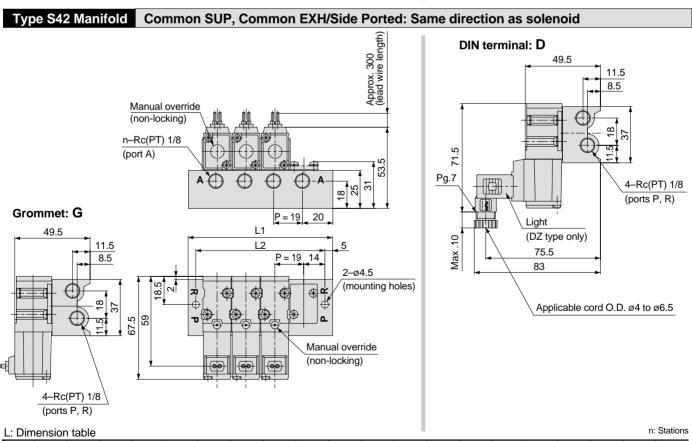
L: Dimension table n: Stations

n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	37	56	75	94	113	132	151	170	189	208	227	246	265	284	303	322	341	360	379	398
L2	27	46	65	84	103	122	141	160	179	198	217	236	255	274	293	312	331	350	369	388
L3	13	32	51	70	89	108	127	146	165	184	203	222	241	260	279	298	317	336	355	374

#### 3 Port Direct Operated Poppet Series VKF300

#### **Base Mounted Type**





L1

L2



### Safety Instructions

These safety instructions are intended to prevent a hazardous situation and/or equipment damage. These instructions indicate the level of potential hazard by a label of "Caution", "Warning" or "Danger". To ensure safety, be sure to observe ISO 4414 Note 1), JIS B 8370 Note 2) and other safety practices.

↑ Caution: Operator error could result in injury or equipment damage.

**Warning**: Operator error could result in serious injury or loss of life.

⚠ Danger : In extreme conditions, there is a possible result of serious injury or loss of life.

Note 1) ISO 4414 : Pneumatic fluid power - Recommendations for the application of equipment to transmission and control systems.

Note 2) JIS B 8370: Pneumatic system axiom.

#### Warning

1. The compatibility of pneumatic equipment is the responsibility of the person who designs the pneumatic system or decides its specifications.

Since the products specified here are used in various operating conditions, their compatibility for the specific pneumatic system must be based on specifications or after analysis and/or tests to meet your specific requirements.

2. Only trained personnel should operate pneumatically operated machinery and equipment.

Compressed air can be dangerous if an operator is unfamiliar with it. Assembly, handling or repair of pneumatic systems should be performed by trained and experienced operators.

- 3. Do not service machinery/equipment or attempt to remove components until safety is confirmed.
- 1. Inspection and maintenance of machinery/equipment should only be performed after confirmation of safe locked-out control positions.
- When equipment is to be removed, confirm the safety process as mentioned above. Cut the supply pressure for this equipment and exhaust all residual compressed air in the system.
- 3. Before machinery/equipment is restarted, take measures to prevent shooting-out of cylinder piston rod, etc. (Bleed air into the system gradually to create back-pressure.)
- 4. Contact SMC if the product is to be used in any of the following conditions:
- 1. Conditions and environments beyond the given specifications, or if product is used outdoors.
- 2. Installation on equipment in conjunction with atomic energy, railway, air navigation, vehicles, medical equipment, food and beverages, recreation equipment, emergency stop circuits, press applications, or safety equipment.
- 3. An application which has the possibility of having negative effects on people, property, or animals, requiring special safety analysis.



# Series VKF300 3 Port Solenoid Valve/Precautions 1

Be sure to read before handling.

#### **Precautions on Design**

#### Warning

#### 1. Actuator drive

When an actuator, such as a cylinder, is to be driven using a valve, take appropriate measures to prevent potential danger caused by actuator operation.

#### 2. Effect of back pressure when using a manifold

Use caution when valves are used on a manifold, as actuator malfunction due to back-pressure may occur. Implement countermeasures in cases where there is a danger of this kind of malfunction.

#### 3. Pressure

Since valves are subject to air leakage, they cannot be used for applications such as holding pressure in a pressure vessel. Moreover, when used for vacuum, use type m.

#### 4. Cannot be used as an emergency shutoff valve, etc.

The valves presented in this catalog are not designed for safety applications such as an emergency shutoff valve. If the valves are used in this type of system, other reliable safety assurance measures should also be adopted.

#### 5. Maintenance space

The installation should allow sufficient space for maintenance activities

#### 6. Release of residual pressure

Provide a residual pressure release function for maintenance purposes.

#### 7. Vacuum applications

When a valve is used for vacuum switching, etc., take measures against the suction of external dust or other contaminants from vacuum pads and exhaust ports, etc.

#### Selection

#### 

#### 1. Confirm the specifications.

The products presented in this catalog are designed only for use in compressed air systems. Do not operate at pressures or temperatures, etc. beyond the range of specifications, as this can cause damage or malfunction. (Refer to specifications.)

Contact SMC when using a fluid other than compressed air .

#### 2. Long continuous loading time

When power will be applied continuously for extended periods of time, use type VKF33OE. However, it cannot be used with high frequency. Contact SMC if it will be operated more than once a day.

3. Be sure to perform switching at least once every 30 days.

#### **⚠** Caution

#### 1. Leakage voltage

Particularly when using a resistor in parallel with a switching element, take note that leakage voltage will increase due to leakage current flowing through the resistor.

Limit the amount of residual

leakage voltage to the following values. For AC coil: 20% or less of rated voltage For DC coil: 2% or less of rated voltage

2. Low temperature operation

#### 2. Low temperature operation Operation is possible to -10°C, but measures

Operation is possible to  $-10^{\circ}$ C, but measures should be taken to avoid solidification or freezing of drainage and moisture, etc.

#### 3. Mounting orientation

The mounting orientation is unrestricted.

#### **Mounting**

#### **⚠** Warning

#### 1. If air leakage increases or equipment does not operate properly, stop operation of the valve.

At the time of mounting and maintenance, etc., connect the compressed air and power supplies, and perform appropriate function and leakage inspections to confirm that the unit is mounted properly.

#### 2. Instruction manual

Mount and operate the product after reading the manual carefully and understanding its contents. Also keep the manual where it can be referred to as necessary.

#### 3. Painting and coating

Warnings or specifications printed or pasted on the product should not be erased, removed or covered up.



# Series VKF300 3 Port Solenoid Valve/Precautions 2

Be sure to read before handling.

#### **Piping**

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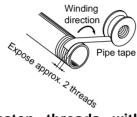
#### 1. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove cutting chips, cutting oil and other debris from inside the pipe.

#### 2. Wrapping of pipe tape

When connecting pipes and fittings, etc., be sure that cutting chips from the pipe threads and sealing material do not get inside the valve.

Further, when pipe tape is used, leave 1.5 to 2 thread ridges exposed at the end of the pipe/fitting.



#### 3. Always fasten threads with the proper tightening torque.

When screwing fittings into valves, fasten with the proper tightening torques as shown below.

#### Tightening torque for piping

Connection threads	Proper tightening torque N·m {kgf·cm}
M5	1.5 to 2 {15 to 20}
Rc(PT) 1/8	7 to 9 {71 to 92}

#### Reference:

Tightening into the M5 fitting threads

After tightening by hand, tighten about 1/6 of a turn further using a tightening tool. (In the case of universal elbows and universal tees, etc., which have gaskets in 2 places, tighten by an additional 1/2 turn.)

#### 4. Connection of piping to products

When connecting piping to a product, refer to its instruction manual to avoid mistakes regarding the supply port, etc.

#### Wiring

#### **⚠** Caution

#### 1. Polarity

When connecting power to a DC specification solenoid valve equipped with light/surge voltage suppressor, confirm whether or not there is polarity.

If there is polarity, take note of the following points.

- Without AC and DC light/surge suppressor: Non-polar type
- With DC light/surge suppressor:

If a mistake is made regarding polarity, it will not be possible to switch the valve.

#### 2. Applied voltage

When electric power is connected to the solenoid valve, be careful to apply the proper voltage. Improper voltage may cause malfunction or coil damage.

#### 3. Confirm the connections.

After completing the wiring, confirm that the connections are correct.

#### Lubrication

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#### 1. Lubrication

- 1) The valve has been lubricated for life at the factory, and does not require any further lubrication.
- 2) In the event that it is lubricated, use Class 1 turbine oil (without additives), ISO VG32.

However, once lubrication is applied it must be continued, as the original lubricant may be eliminated leading to malfunction.

#### **Air Supply**

#### **Marning**

#### 1. Use clean air.

Do not use compressed air which contains chemicals, synthetic oils containing organic solvents, salts or corrosive gases, etc., as this can cause damage or malfunction.

#### **⚠** Caution

#### 1. Install air filters.

Install air filters close to valves at their upstream side. A filtration degree of  $5\mu m$  or less should be selected.

#### 2. Install an air dryer, after cooler, etc.

Air that includes excessive condensate may cause malfunction of valves and other pneumatic equipment. To prevent this, install an air dryer or after cooler etc..

## 3. If excessive carbon dust is generated, eliminate it by installing mist separators at the upstream side of valves.

If excessive carbon dust is generated by the compressor, it may adhere to the inside of valves and cause malfunction.

Refer to SMC's "Air Cleaning Equipment" catalog for further details on compressed air quality.

# Series VKF300 3 Port Solenoid Valve/Precautions 3

Be sure to read before handling.

#### **Operating Environment**

#### ⚠ Warning

- Do not use valves in atmospheres of corrosive gases, chemicals, salt water, water or steam, or where there is direct contact with same.
- 2. Do not use in an explosive atmosphere.
- 3. Do not use in locations subject to vibration or impact.
- 4. A protective cover, etc. should be used to shield valves from direct sunlight.
- 5. Shield valves from radiated heat generated by nearby heat sources.
- 6. Employ suitable protective measures in locations where there is contact with water droplets, oil or welding spatter, etc.
- 7. When solenoid valves are mounted in a control panel or are energized for extended periods of time, employ measures to radiate excess heat, so that temperatures remain within the valve specification range.

#### **Maintenance**

#### **⚠** Warning

1. Perform maintenance procedures as shown in the instruction manual.

If handled improperly, malfunction or damage of machinery or equipment may occur.

#### 2. Removal of equipment maintenance and supply/exhaust of compressed air

When equipment is removed, first confirm that measures are in place to prevent dropping of work pieces and run-away of equipment, etc. Then cut the supply pressure and power, and exhaust all compressed air from the system using its residual pressure release function.

When the equipment is to be started again after remounting or replacement, first confirm that measures are in place to prevent lurching of actuators, etc., and then confirm that the equipment is operating normally.

#### 3. Low frequency operation

Valves should be switched at least once every 30 days to prevent malfunction. (Use caution regarding the air supply.)

#### 4. Manual override operation

When the manual override is operated, connected equipment will be actuated. Confirm safety before operating.

#### **Maintenance**

#### **⚠** Caution

#### 1. Drain flushing

Remove condensate from air filters regularly. (Refer to specifications.)

#### 2. Lubrication

Once lubrication is applied, it must be continued.

Lubricate with class 1 turbine oil (without additives) VG32. If any other lubricant is used, malfunction or other trouble may occur.

Contact SMC regarding class 2 turbine oil (with additives) VG32.

#### How to Find the Flow Rate (at air temperature of 20°C)

Subsonic flow when P1 + 0.1013 < 1.89 (P2 + 0.1013)

 $Q = 226S \sqrt{\triangle P(P2 + 0.1013)}$ 

Sonic flow when P1 +0.1013  $\geq$  1.89 (P2 + 0.1013)

Q = 113S (P1 + 0.1013)

Q: Air flow rate [d/min(ANR)]

S: Effective area (mm2)

△P: Pressure drop (P1-P2) [MPa]

P1: Upstream pressure [MPa]

P2: Downstream pressure [MPa]

\* Correction for different air temperatures Multiply the flow rate calculated with the above formula by a coefficient from the table below.

Air temperature (°C)	-20	-10	0	10	30	40	50	60
Correction coefficient	1.08	1.06	1.04	1.02	0.98	0.97	0.95	0.94



# Series VKF300 Specific Product Precautions

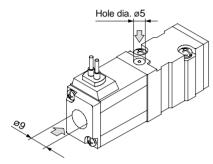
Be sure to read before handling.
Refer to pages 8 through 11 for safety instructions and precautions.

#### **Manual Override Operation**

#### **⚠** Warning

Since connected equipment will be actuated when manual override operation is performed, first confirm that conditions are safe.

■ Non-locking push type (tool required)

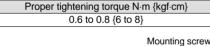


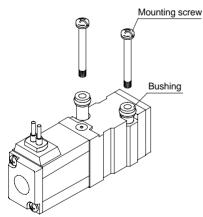
There are manual overrides in 2 directions, on the top and on the side (solenoid side). By pressing either of the manual overrides in the direction of the arrow (→) until it stops (approx. 1mm), it will turn ON, and it turns OFF when released.

#### **Mounting of Valves**

#### **∧** Caution

After confirming the installation of the gaskets, securely tighten the screws to the tightening torque shown in the table below.





The bushing may be damaged if the tightening torque of  $0.8N\cdot m$  is exceeded. In the event that damage does occur, be sure to replace the bushing.

Bushing assembly part no.	VKF300-6A-1
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• 2 sets per unit are required.

#### Light/Surge Voltage Suppressor

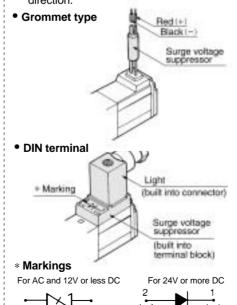
#### **∧** Caution

		Grommet type (G)	DIN terminal (D)	Part No. symbo
AC	Without light	None	Varistor @ 1.0v	s
AC	With light	None	No.1® Joseph Jos	z
12 VDC	Without light	Varistor	No.1® No.1® No.2®	s
or less	With light	None	No.1 LED TO S	z
24 VDC	Without light	Red Black G	No.1 Diode	s
or more	With light	None	No.1 (+) DO OO	z

#### Precautions on connection of 24V or more DC

For the grommet type, connect the positive (+) side to the red lead wire and connect the negative (-) side to the black lead wire. For the DIN terminal, connect the positive (+) side to the connector's No.1 terminal and connect the negative (-) side to the No.2 terminal. (See the markings on the terminal block.)

\* For 12V or less DC, positive (+) and negative (-) can be connected in either direction.



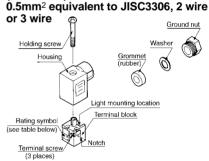
#### **Use of the DIN Connector**

#### **∧** Caution

- Connection procedure
- Loosen the holding screw, and pull the connector out of the solenoid valve terminal block.
- After removing the holding screw, insert a flat head screw driver, etc. into the notch on the bottom of the terminal block and pry it up, separating the terminal block and the housing.
- Loosen the terminal screws (slotted screws) on the terminal block, insert the core of the lead wire into the terminal in accordance with the prescribed connection method, and attach securely with the terminal screws.
- 4. Fasten the cord by screwing in the ground nut.
- Cord entry changing procedure
   After separating the terminal block
   and housing, the cord entry direction
   can be changed by attaching the
   housing in the desired direction (4
   directions in 90° increments).
  - When equipped with light, handle with care so that the light is not damaged by the cord's lead wires. etc.
- Precautions

The connector should be inserted and pulled out in a straight line without tilting diagonally.

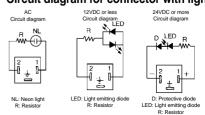
• Compatible cables
Cord outside diameter: Ø4 to Ø6.5
(Reference)



Connector part no.: VK300-37-1
Part No. for connector with light

Rated voltage	Rating symbol	Part No.
100VAC	A1	VK300-37-2-01
200VAC	A2	VK300-37-2-02
240VAC	A3	VK300-37-2-07
6VDC	LW06	VK300-37-4-51
12VDC	LW2	VK300-37-4-06
24VDC	LD4	VK300-37-3-05
48VDC	LD8	VK300-37-3-53

#### • Circuit diagram for connector with light







Austria

SMC Pneumatik GmbH (Austria). Girakstrasse 8, A-2100 Korneuburg Phone: 02262-62280, Fax: 02262-62285



Belgium

SMC Pneumatics N.V./S.A. Nijverheidsstraat 20, B-2160 Wommelgem Phone: 03-355-1464, Fax: 03-355-1466



Czech

SMC Czech.s.r.o. Kodanska 46, CZ-100 10 Prague 10 Phone: 02-67154 790, Fax: 02-67154 793



Denmark

SMC Pneumatik A/S Jens Juuls vej 32, DK-8260 Viby J Phone: 45-70252900, Fax: 45-70252901



Estonia

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Finland

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