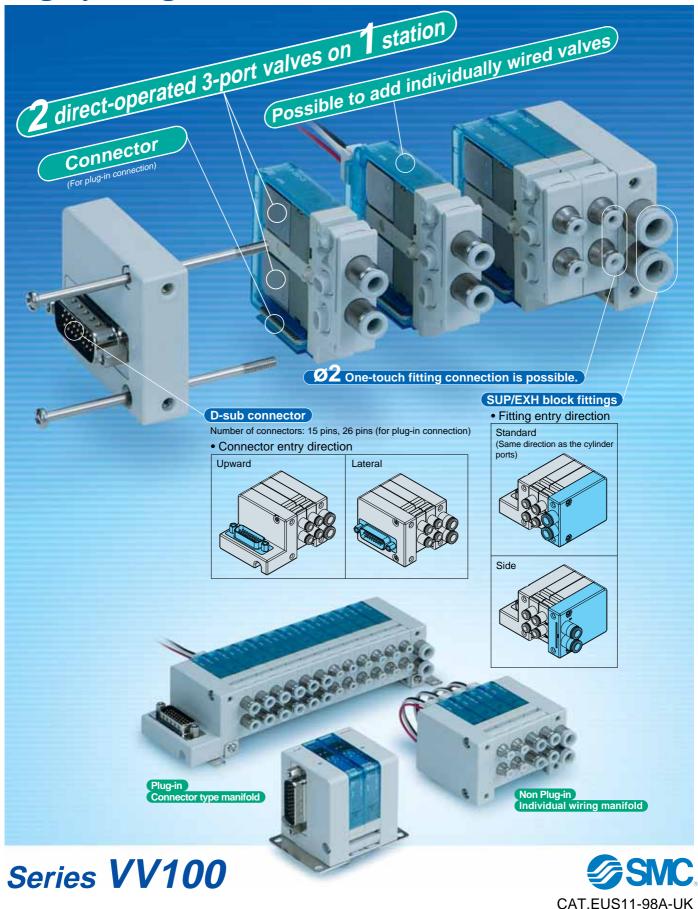
3 Port Solenoid Valve

Highly Integrated Unit Manifold



Compact manifold with two 3-port valves on 1 station

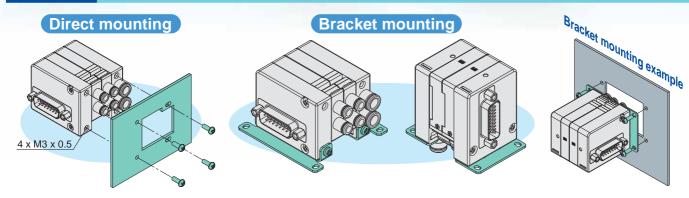




ı	L:	Di	m	er	ısi	on	S

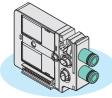
Stations	1	2	3	4	5	6	7	8	9	10	11	12
L	34.2	44.4	54.6	64.8	75	85.2	95.4	105.6	115.8	126	136.2	146.4

Mounting

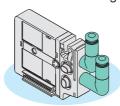


Piping Variations

- Metric size: Ø2, Ø4 one-touch fitting
- Inch size: Ø1/8", Ø5/32" one-touch fitting







Elbow fitting (Upward entry)

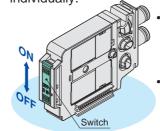


Elbow fitting (Downward entry)

With Switch

Possible to shut off the signal of each valve

individually.



- •The valve coil is not energized even if an electric signal arrives the manifold's connector.
- Effective use as a safety measure for maintenance.

Applications

- Operating a small bore size cylinder such as a pin cylinder
- 2 Air-operated valve for chemical valve



INDEX

Common Specifications	P.2
Construction ·····	P.3

Plug-in Connector Type Manifold



How to Order P.4, 5

Manifold Electrical Wiring P.6

Connector Wiring Diagram P.6

Dimensions P.7 to 11

Non Plug-in Individual Wiring Manifold



How to Order ·····	P.12, 13
Dimensions ·····	P.14, 15

Manifold Exploded View ·····	P.16
Manifold Options ·····	P.17 to 19
Safety Instructions	Back page 1
Specific Product Precautions	Back page 2 to 6





Manifold Specifications

	NAI - I		D-sub co	onnector	Non plug-in		
Model			Type 10FA	Type 10FB	Type 10		
Manifold type			Connec	tor type	Individual wiring		
1 (SUP), 3 (EXH)				Common SUP, EXH			
Valve stations		1 to 12 stations Max. 7 stations if all valves have double solenoid.	1 to 12 stations	1 to 12 stations			
Applicable	e connect	or	D-sub connector 15 pins	D-sub connector 26 pins			
Applicable	e connect	OI .	Refer to page 19.				
Internal w	iring		Non-pola	ar, ±COM	±COM		
2a, 2b port piping Location		Valve					
specification Direction		Side, Upward, Downward (Using elbow fittings for upward or downward)					
Port size 1 (SUP), 3 (EXH) port		C4, C6, N3, N7					
Port Size	2a, 2b pc	rt	C2, C4, N1, N3				
Weight W	(g) n: Va	Ive stations	W = 56 + n				

Note) Weight W refers only to the manifold (when the SUP/EXH block fitting is straight type). The weight of solenoid valves should be added according to the number of stations.

Solenoid Valve Specifications

Fluid				Air	
Operating press		Positive pres	ssure	0 to 0.7	
Operating press	sure	Vacuum	N.C.	1 port: -100 kPa to 0.6/3 ports: -100 kPa to 0	
range (wra)		pressure	N.O.	1 port: -100 kPa to 0/3 ports: -100 kPa to 0.6	
Ambient and fluid temperature (°C)			-10 to 50 (No freezing)		
Maximum operating frequency (Hz))	20		
Lubrication			Not required		
Mounting orientation			Unrestricted		
Shock/Vibration	Shock/Vibration resistance (m/s²) Note 1)		lote 1)	150/30	
Enclosure				Dustproof	
Coil rated voltage	ge			24 VDC, 12 VDC	
Allowable volta	ge fluc	tuation		±10% of rated voltage Note 2)	
Power	Standa	ard		0.4	
consumption (W) With power saving circuit (Continuous duty type)			0.15		
Surge voltage s	Surge voltage suppressor			Diode	
Indicator light				LED	

Note 1) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Value in the initial state)

Vibration resistance: No malfunction occurred in one sweep test between 45 and 2000Hz. Test was performed in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states for each condition. (Value in the initial state)

Note 2) When Z and/or T types are selected, voltage drops occur due to internal circuit. In these cases consider following voltage ranges:

Response Time

Response time ms (at 0.5 MPa)
7 or less

Weight

ſ	Valve model	Number of solenoids	Port size	Weight (g)
ľ		1 pc. (Single)	C2, C4	31
	V110□-C2/C4	2 pcs. (Double)	(ø2, ø4 one-touch fitting)	40

Flow Characteristics

Port	size	Flow characteristics					
1(P)	2a, 2b	1(P)	2a/2b	2a/2b	→3(E)		
1(F)	2a, 20	C [dm3/(s-bar)]	b	C [dm3/(s-bar)]	b		
C6	C2	0.03	0.22	0.05	0.31		
_ C6	C4	0.03	0.19	0.05	0.29		

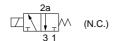
Note) The effective area S (mm²) is approximately 5 times the sonic conductance (S \approx C x 5).



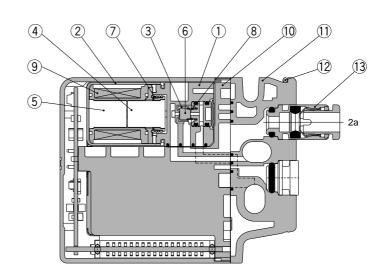
Construction

Single

JIS symbol

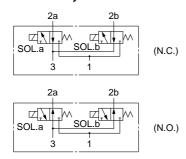


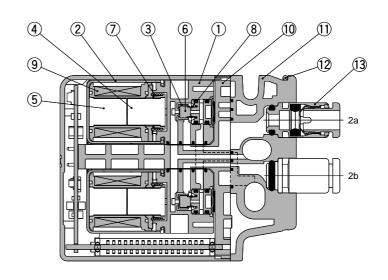
$$\nearrow$$
 2a (N.O.)



Double

JIS symbol





Component Parts

No.	Description	Material
1	Body	Resin
2	Cover	Stainless steel
3	Push rod	Resin
4	Armature assembly	Stainless steel/Resin
5	Core	Stainless steel
6	Poppet	FKM
7	Return spring	Stainless steel
8	Poppet spring	Stainless steel
9	Coil assembly	_
10	Pilot adapter	Resin
11	Port block	Resin
12	Clip	Stainless steel

Replacement Parts

One-touch Fitting (Metric Size)

No.	Port	Port size	Part no.
		ø2 one-touch fitting (Straight)	KJH02-C1
		ø4 one-touch fitting (Straight)	KJH04-C1
	2a, 2b	ø2 one-touch fitting (Elbow)	KJL02-C1
	2a, 20	ø4 one-touch fitting (Elbow)	KJL04-C1-N
		ø2 one-touch fitting (Long elbow)	KJW02-C1
13		ø4 one-touch fitting (Long elbow)	KJW04-C1-N
13		ø4 one-touch fitting (Straight)	VVQ1000-50A-C4
		ø6 one-touch fitting (Straight)	VVQ1000-50A-C6
	1/D) 2/E)	ø4 one-touch fitting (Elbow)	SZ3000-73-1A-L4
	1(P), 3(E)	ø6 one-touch fitting (Elbow)	SZ3000-73-1A-L6
		ø4 one-touch fitting (Long elbow)	SZ3000-73-2A-L4
		ø6 one-touch fitting (Long elbow)	SZ3000-73-2A-L6

One-touch Fitting (Inch Size)

No.	Port	Port size	Part no.			
	0- 0-	ø1/8" one-touch fitting (Straight)	KJH01-C1			
42	2a, 2b	ø5/32" one-touch fitting (Straight)	KJH03-C1			
13	1/D) 2/E)	ø5/32" one-touch fitting (Straight)	VVQ1000-50A-N3			
	1(P), 3(E)	ø1/4" one-touch fitting (Straight)	VVQ1000-50A-N7			



3 Port Solenoid Valve

Series VV100/D-sub Connector

Plug-in Connector Type Manifold

How to Order Manifold

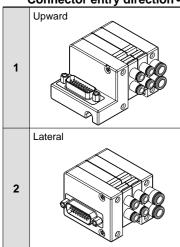
VV100-10FAD2-05U1-C6



	71
Symbol	Number of poles
Α	15
В	26

Connector block mounting position: D side

Connector entry direction •



Valve stations ←

A: D-sub connector 15 pins

Symbol	Stations	Note
01	1 station	Up to 14
÷	:	solenoids
12	12 stations	

B: D-sub connector 26 pins

Symbol	Stations	Note				
01	1 station	Up to 24				
:	:	solenoids				
12	12 stations					

SUP/EXH block mounting position: U side

Mounting ontion

	unting option
Symbol	Mounting
_	Manifold direct mounting type With mounting nut M3 x 0.5
Note)	Manifold direct mounting type With mounting nut No. 10-32 UNF (Inch size)
F1	With bracket (Standard)
F2	With bracket (Port downward)

Note) If the mounting option "N" is selected, the bracket cannot be mounted.

Ordering example (VV100-10FA)

How to Order Valve Manifold Assembly

Double solenoid, individual wiring/lead wire length 300 mm (24 VDC)

V110-D5MZ-C4 (1 set)

Double solenoid (24 VDC)

V110-D5CZJ-C4 (1 set)

Double solenoid (24 VDC)

V110-D5CU-C4 (3 sets)

- VV100-10FAD2-05U1-C6 ···· 1 set (Manifold part no.)
- * V110-D5CU-C4 3 sets (Double solenoid part no.)
- * V110-D5CZJ-C4 ······ 1 set (Double solenoid, with switch part no.)
- * V110-D5MZ-C4 ······· 1 set (Double solenoid, individual wiring/ lead wire length 300 mm part no.)

→The asterisk denotes the symbol for assembly.

Prefix to the part no. of the solenoid valve, etc.

- The valve arrangement is numbered as the 1st station from D side.
- Indicate the valves to be attached below the manifold part number, in order starting from station 1 as shown in the drawing.

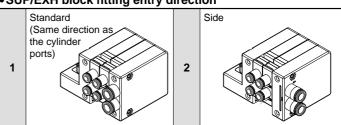
SUP/EXH block port size One-touch fitting (Metric size)

C4 ø4 one-touch fitting (Straight)
C6 ø6 one-touch fitting (Straight)
L4 ø4 elbow fitting (Upward entry)
L6 ø6 elbow fitting (Upward entry)
B4 ø4 elbow fitting (Downward entry)
B6 ø6 elbow fitting (Downward entry)

One-touch fitting (Inch size)

N3	ø5/32" one-touch fitting (Straight)
N7	ø1/4" one-touch fitting (Straight)

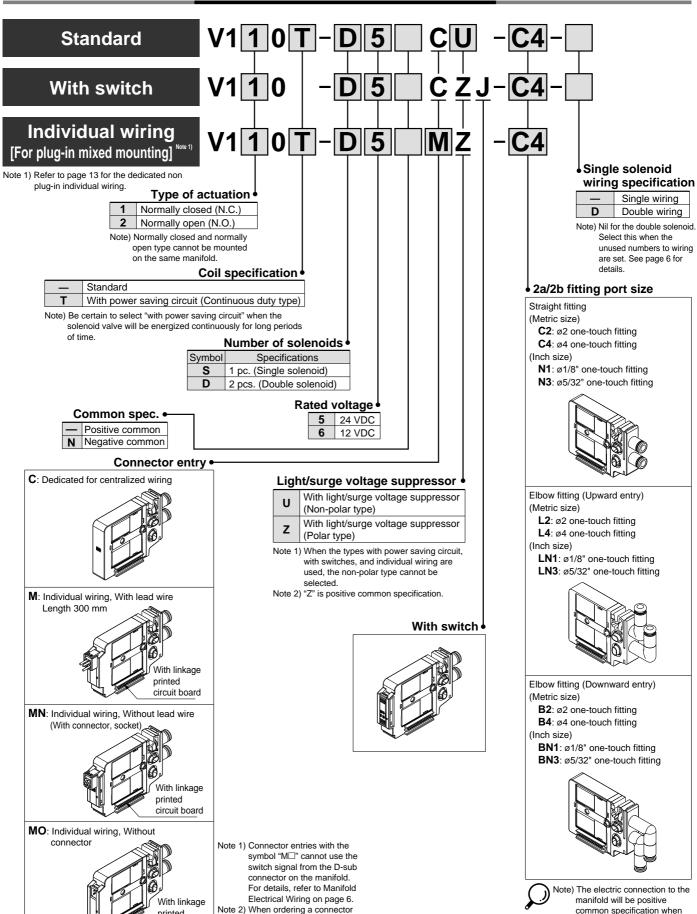
SUP/EXH block fitting entry direction



Note) If the mounted valve is N.O., apply pressure to the 3(E) port and exhaust air from the 1(P)



How to Order Valve for Connector Type





assembly separately, see

back pages 6 and 7

printed

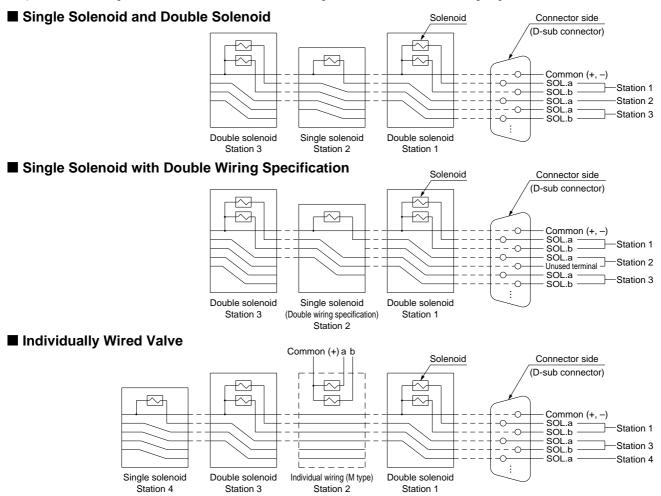
circuit board

common specification when

light/surge voltage suppressor is "Z" (Polar type).

Manifold Electrical Wiring (Image)

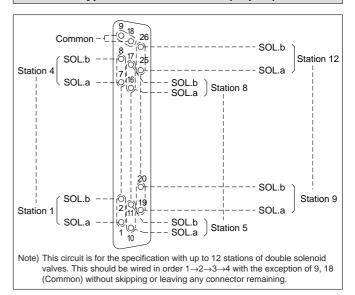
When a valve is added, the signals of the connector are assigned to that valve. This makes completely unnecessary to disassemble the connector unit. Note) The connector arrangement shown below differs from the actual arrangement. Refer to the Connector Wiring Diagram below.



Connector Wiring Diagram

Type FA: D-sub connector (15 pins) Common SOL.b Station 7 SOL.a SOL.b Station 6 SOL.b Station 2 SOL.a SOL.b Station 1 SOL.a Note) This circuit is for the specification with up to 7 stations of double solenoid valves. This should be wired in order 1→9→2→10 without skipping or leaving any connector remaining.

Type FB: D-sub connector (26 pins)

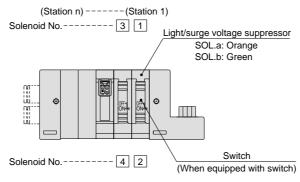


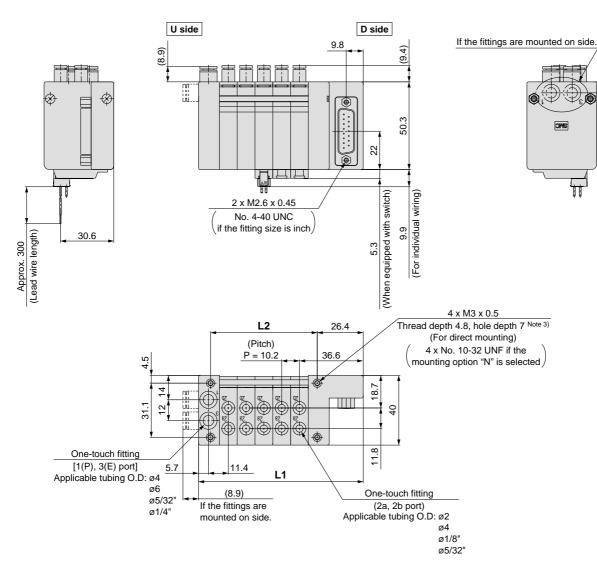


3 Port Solenoid Valve/D-sub Connector Plug-in Connector Type Manifold Series VV100

Dimensions

VV100-10F^A_BD1-Stations U¹₂-





L: Dimensions

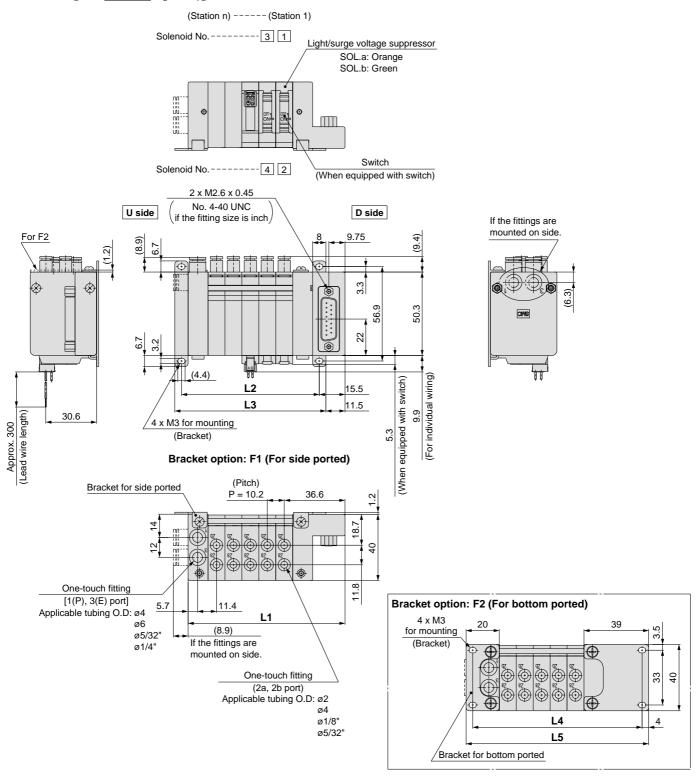
E. Differisions												Stations
L	1	2	3	4	5	6	7	8	9	10	11	12
L1	53.7	63.9	74.1	84.3	94.5	104.7	114.9	125.1	135.3	145.5	155.7	165.9
L2	20.4	30.6	40.8	51	61.2	71.4	81.6	91.8	102	112.2	122.4	132.6

- Note 1) 10FA and 10FB types have the same L1 and L2 dimensions, and the only difference is the number of poles of the connector. Refer to page 6 for the pin arrangement.
- Note 2) For manifold dimensions including elbow fitting, refer to page 11.
- Note 3) As the distance between the block end to the thread is 2.5 mm, the screw depth should be from 5 to 7 mm.



Dimensions

VV100-10FAD1-Stations U2---F1



L: Dim	L: Dimensions n: Stations												
L	1	2	3	4	5	6	7	8	9	10	11	12	
1.1	53.7	63.9	74 1	843	94 5	104 7	114 9	125 1	135.3	145.5	155.7	165.9	

L \"	1	2	3	4	5	6	7	8	9	10	11	12
L1	53.7	63.9	74.1	84.3	94.5	104.7	114.9	125.1	135.3	145.5	155.7	165.9
L2	42.2	52.4	62.6	72.8	83	93.2	103.4	113.6	123.8	134	144.2	154.4
L3	50.2	60.4	70.6	80.8	91	101.2	111.4	121.6	131.8	142	152.2	162.4
L4	61.2	71.4	81.6	91.8	102	112.2	122.4	132.6	142.8	153	163.2	173.4
L5	68.6	78.8	89	99.2	109.4	119.6	129.8	140	150.2	160.4	170.6	180.8

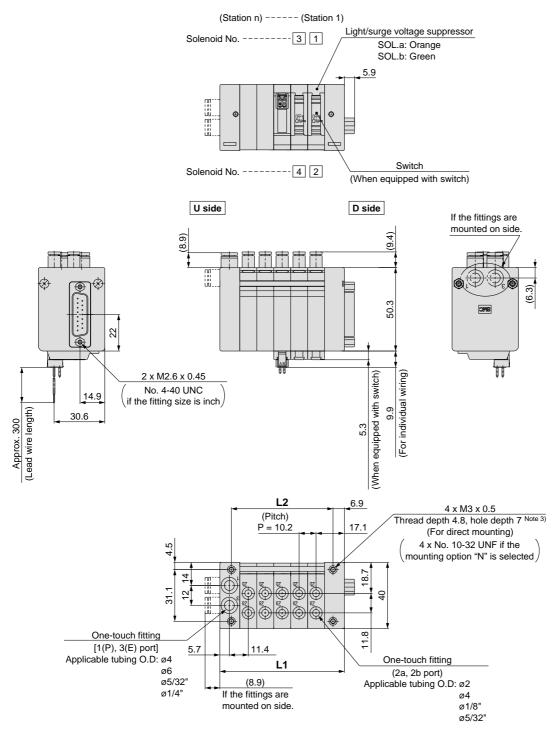
Note 1) 10FA and 10FB types have the same L1 to L5 dimensions, and the only difference is the number of poles of the connector. Re-fer to page 6 for the pin arrangement. Note 2) For manifold dimensions including elbow

fitting, refer to page 11.



3 Port Solenoid Valve/D-sub Connector Plug-in Connector Type Manifold Series VV100

VV100-10F^A_BD2-Stations U₂¹-□□



E. Dilliensions												
L	1	2	3	4	5	6	7	8	9	10	11	12
L1	34.2	44.4	54.6	64.8	75	85.2	95.4	105.6	115.8	126	136.2	146.4
L2	20.4	30.6	40.8	51	61.2	71.4	81.6	91.8	102	112.2	122.4	132.6

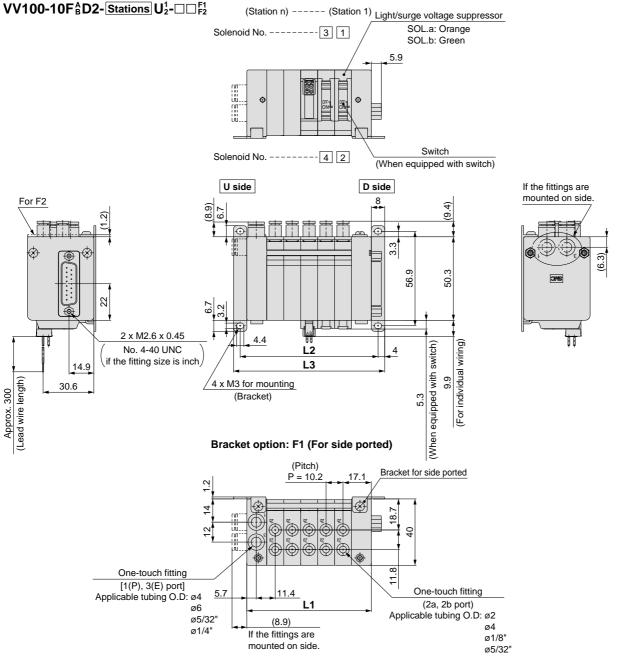
Note 1) 10FA and 10FB types have the same L1 and L2 dimensions, and the only difference is the number of poles of the connector.

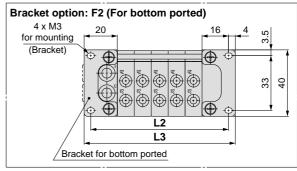
Refer to page 6 for the pin arrangement. Note 2) For manifold dimensions including elbow fitting, refer to page 11.

Note 3) As the distance between the block end to the thread is 2.5 mm, the screw depth should be from 5 to 7 mm.



Dimensions





L: Dimensions n: Stati													Stations
	۲/ /ء	1	2	3	4	5	6	7	8	9	10	11	12
	L1	34.2	44.4	54.6	64.8	75	85.2	95.4	105.6	115.8	126	136.2	146.4
	L2	42.2	52.4	62.6	72.8	83	93.2	103.4	113.6	123.8	134	144.2	154.4
	L3	50.2	60.4	70.6	80.8	91	101.2	111.4	121.6	131.8	142	152.2	162.4

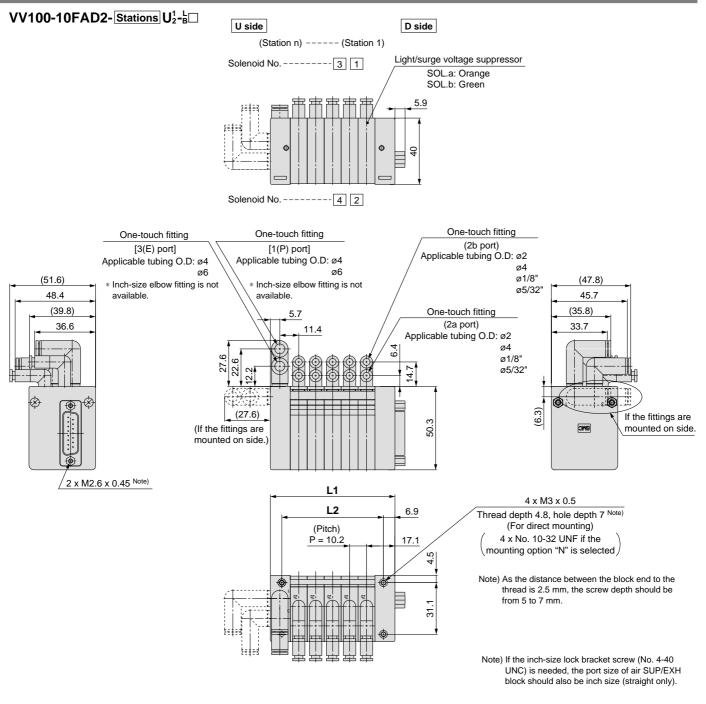
Note 1) 10FA and 10FB types have the same L1 to L3 dimensions, and the only difference is the number of poles of the connector.

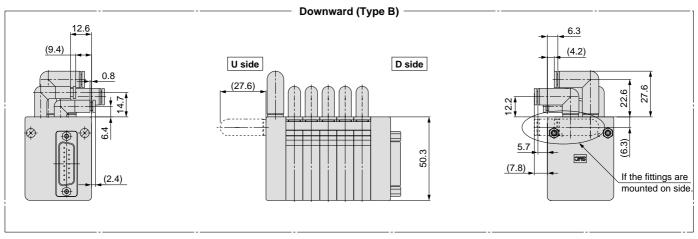
Refer to page 6 for the pin arrangement.

Note 2) For manifold dimensions including elbow



3 Port Solenoid Valve/D-sub Connector Plug-in Connector Type Manifold Series VV100





3 Port Solenoid Valve

Series VV100

Non Plug-in Individual Wiring Manifold

How to Order Manifold

VV100-10-05U1-C6

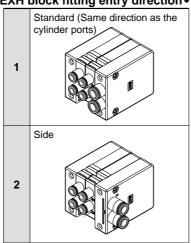


Valve stations •

Symbol	Stations
01	1 station
:	
12	12 stations

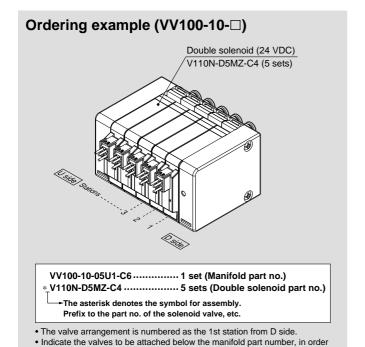
SUP/EXH block mounting position: U side

SUP/EXH block fitting entry direction



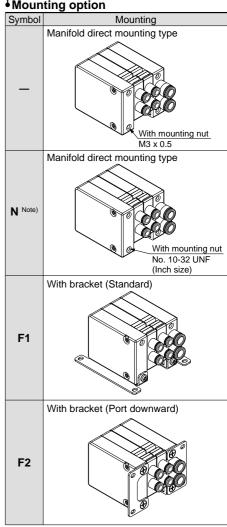
Note) If the mounted valve is N.O., apply pressure to the 3(E) port and exhaust air from the 1(P) port.

How to Order Valve Manifold Assembly



starting from station 1 as shown in the drawing.

Mounting option



Note) If the mounting option "N" is selected, the bracket cannot be mounted.

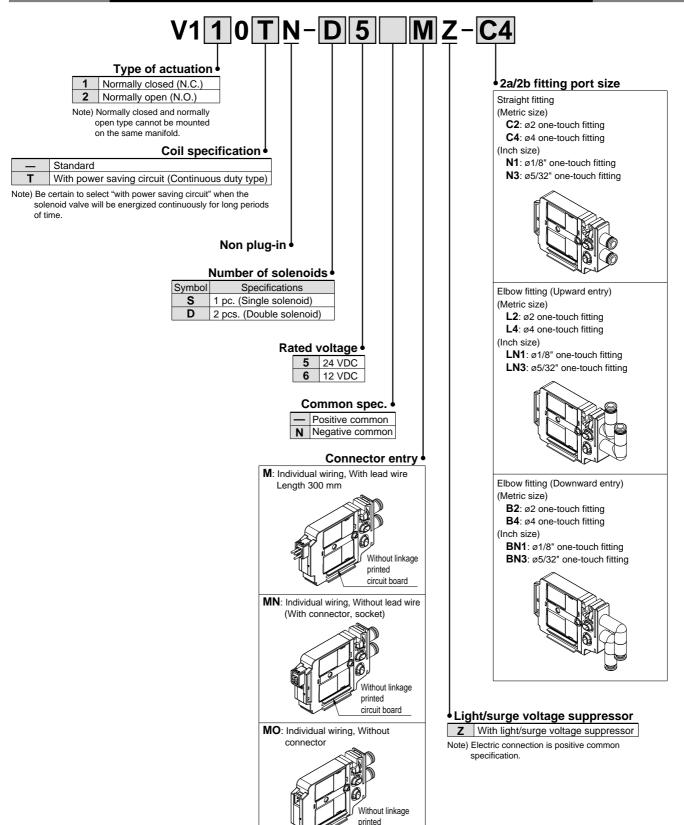
♦ SUP/EXH block port size One-touch fitting (Metric size)

C	
C	ø6 one-touch fitting (Straight)
L	ø4 elbow fitting (Upward entry)
L	ø6 elbow fitting (Upward entry)
В	Ø4 elbow fitting (Downward entry)
В	ø6 elbow fitting (Downward entry)

One-touch fitting (Inch size)

One-touch fitting (men size)									
N3	ø5/32" one-touch fitting (Straight)								
N7	ø1/4" one-touch fitting (Straight)								

How to Order Valve Dedicated for Non Plug-in Individual Wiring

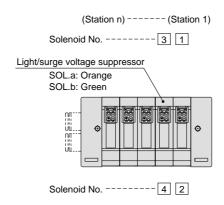


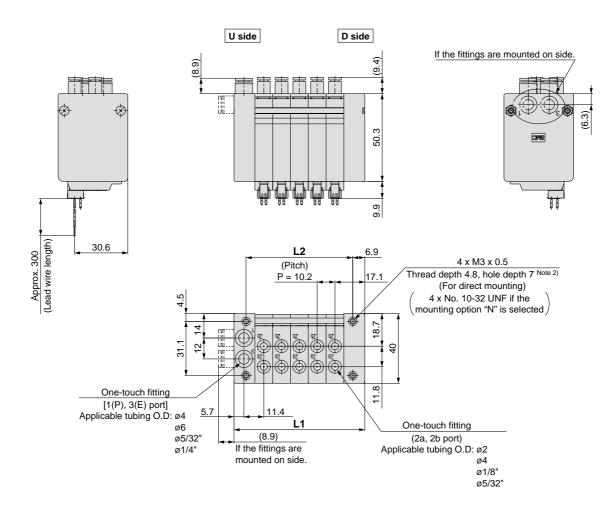
Note) When ordering a connector assembly separately, refer to back pages 6 and 7.

circuit board

Dimensions

VV100-10- Stations U₂¹-□□





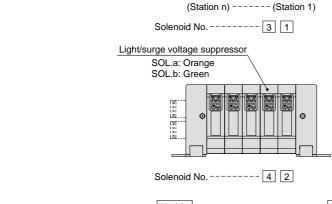
No	ote	1)	F	or m	anif	old	dim	ens	sions	inc	lud	ing	elb	OW
			fitt	ing,	refe	er to	o pa	ge	11.					

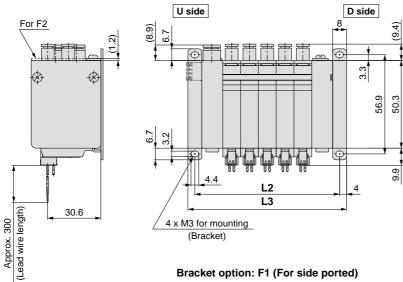
Note 2) As the distance between the block end to the thread is 2.5 mm, the screw depth should be from 5 to 7 mm.

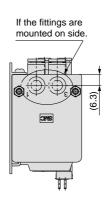
L: Dim	L: Dimensions n: Stations											
L	1	2	3	4	5	6	7	8	9	10	11	12
L1	34.2	44.4	54.6	64.8	75	85.2	95.4	105.6	115.8	126	136.2	146.4
L2	20.4	30.6	40.8	51	61.2	71.4	81.6	91.8	102	112.2	122.4	132.6



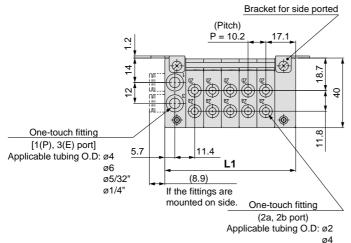
VV100-10-Stations U_2^1 - $\square \square_{F2}^{F1}$

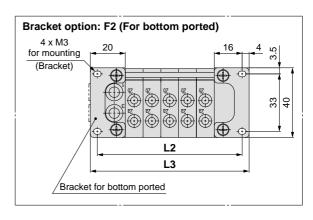






Bracket option: F1 (For side ported)





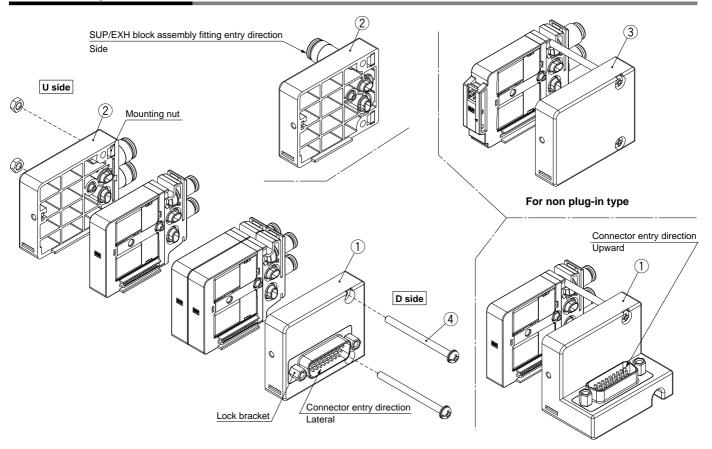
Note) For manifold dimensions including elbow fitting, refer to page 11.

L: Dimensions										n:	Stations		
	L n	1	2	3	4	5	6	7	8	9	10	11	12
	L1	34.2	44.4	54.6	64.8	75	85.2	95.4	105.6	115.8	126	136.2	146.4
	L2	42.2	52.4	62.6	72.8	83	93.2	103.4	113.6	123.8	134	144.2	154.4
	L3	50.2	60.4	70.6	80.8	91	101.2	111.4	121.6	131.8	142	152.2	162.4



ø1/8" ø5/32"

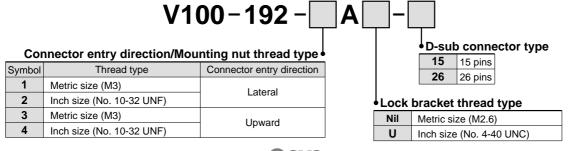
Manifold Exploded View



No.	Description	Part no.	Note
1	Connector block assembly Note) (For plug-in)	V100-192-□A□-15	Refer to Connector Block Assembly Part No. table below.
	SUP/EXH end block assembly Note) (Common for plug-in and non	V100-193-1A-□ [Mounting nut (Metric size: M3)]	(Metric size) C4: ø4 one-touch fitting C6: ø6 one-touch fitting
(2)	plug-in types) <fitting direction:="" entry="" standard=""></fitting>	V100-193-2A-□ [Mounting nut (Inch size: No. 10-32 UNF)]	L4: ø4 elbow fitting (Upward entry) L6: ø6 elbow fitting (Upward entry) B4: ø4 elbow fitting (Downward entry) B6: ø6 elbow fitting (Downward entry)
۷	SUP/EXH end block assembly Note) (Common for plug-in and non	V100-193-3A-□ [Mounting nut (Metric size: M3)]	(Inch size) N3: ø5/32" one-touch fitting N7: ø1/4" one-touch fitting
	plug-in types) <fitting direction:="" entry="" side=""></fitting>	V100-193-4A-□ [Mounting nut (Inch size: No. 10-32 UNF)]	<mounting (4="" no.="" nut="" part="" pcs.="" set)=""> Metric size (M3): V100-197-1A Inch size (No. 10-32 UNF): V100-197-2A</mounting>
(3)	End block assembly Note)	V100-199-1A [Mounting nut (Metric size: M3)]	
3)	(For non plug-in)	V100-199-2A [Mounting nut (Inch size: No. 10-32 UNF)]	
4	Tension bolt (With hexagon nut)	V100-202-□A	□: Stations (1 to 12) 2 pcs./set

Note) If a bracket is intended to be mounted, select ① Connector block assembly, ② SUP/EXH end block assembly 1A or 3A, and ③ End block assembly 1A with mounting nut (Metric size: M3).

Connector Block Assembly Part No.

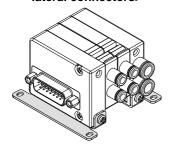




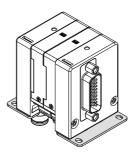
Manifold Options

■ Bracket Assembly

V100-198-1A (For side ported) <Common for upward/ lateral connectors>

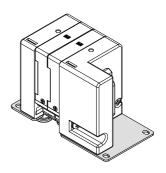


V100-198-3A (For bottom ported) <For lateral connector>



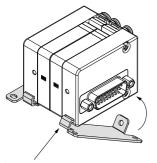
Note) The screws (M3) with which the bracket is mounted on the manifold are included.

V100-198-4A (For bottom ported) <For upward connector>

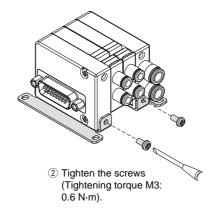


■ Bracket Mounting Procedure

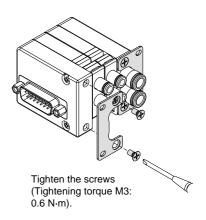
<For side ported>



1) Fit the bracket to the groove at the connector block (end block).



<For bottom ported>

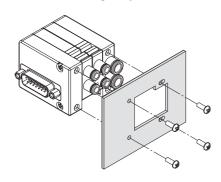


Note) The bracket can be mounted on the block with the mounting nut (Metric size: M3) only. It cannot be mounted on the block with inch-size mounting nut (No. 10-32 UNF).

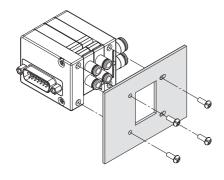
Manifold Options

■ Mounting Example

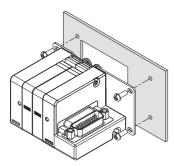
Manifold direct mounting
SUP/EXH block fitting entry direction: Standard



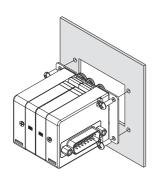
SUP/EXH block fitting entry direction: Side



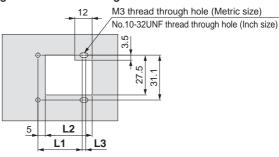
Bracket mounting (For bottom ported)
Upward connector



Lateral connector



Panel fitting dimensions/Mounting hole dimensions



Station n	1	2	3	4	5	6	7	8	9	10	11	12
L1	20.4	30.6	40.8	51	61.2	71.4	81.6	91.8	102	112	122	133
L2	22.4	32.8	43.2	53.6	64	74.4	84.8	95.2	106	116	126	137
L3	1.3						2.5					

(Reference dimension)

Panel fitting dimensions/Mounting hole dimensions

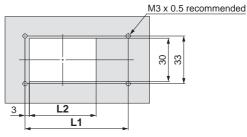
No.10-32UNF thread through hole (Inch size)

No.10-32UNF thread through hole (Inch size)

Station n	1	2	3	4	5	6	7	8	9	10	11	12
L1	20.4	30.6	40.8	51	61.2	71.4	81.6	91.8	102	112	122	133
L2	10.4	20.8	31.2	41.6	52	62.4	72.8	83.2	93.6	104	114	125
L3	1.3						2.5					

(Reference dimension)

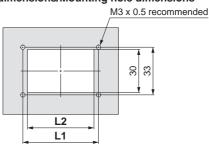
Panel fitting dimensions/Mounting hole dimensions



Station n	1	2	3	4	5	6	7	8	9	10	11	12
L1	61.2	71.4	81.6	91.8	102	112.2	122.4	132.6	142.8	153	163.2	173.4
L2	36	46.2	56.4	66.6	76.8	87	97.2	107.4	117.6	127.8	138	148.2

(Reference dimension)

Panel fitting dimensions/Mounting hole dimensions



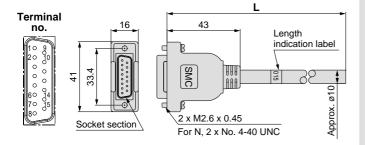
Station n	1	2	3	4	5	6	7	8	9	10	11	12
L1	52.4	62.6	72.8	83	93.2	103.4	113.6	123.8	134	144.2	154.4	164.6
L2	36	46.2	56.4	66.6	76.8	87	97.2	107.4	117.6	127.8	138	148.2



Manifold Options

D-sub connector cable assembly

For 15 pins V100-DS15-□□□ (N)



D-sub Connector Cable Assembly

Cable length L	Assembly part no.	Note
1.5 m	V100-DS15-015(N)	0.11.45
3 m	V100-DS15-030(N)	Cable 15 cores X23AWG
5 m	V100-DS15-050(N)	AZJAWO

Note) For N, the unified thread is used.

For other commercial connectors, use a 15 pin type with female connector conforming to MIL-C24308.

D-sub Connector Cable Assembly Cable Colour List of Each Terminal No.

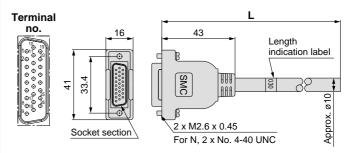
	ai Liot oi Lac	
Terminal no.	Lead wire colour	Dot marking
1	Black	None
2	Brown	None
3	Red	None
4	Orange	None
5	Yellow	None
6	Pink	None
7	Blue	None
8	Purple	White
9	Grey	Black
10	White	Black
11	White	Red
12	Yellow	Red
13	Orange	Red
14	Yellow	Black
15	Pink	Black

Electric Characteristics

Item	Characteristics	
Conductor resistance Ω/km, 20°C	65 or less	
Withstand pressure V, 1 min, AC	1000	
Insulation resistance MΩkm, 20°C	5 or more	

Note) The minimum bending radius for D-sub connector cables is 20 mm.

For 26 pins V100-DS26-□□□ (N)



D-sub Connector Cable Assembly

Cable length L	Assembly part no.	Note
1.5 m	V100-DS26-015(N)	0 11 00
3 m	V100-DS26-030(N)	Cable 26 cores X23AWG
5 m	V100-DS26-050(N)	AZJAWO

Note) For N, the unified thread is used.

D-sub Connector Cable Assembly Cable Colour List of Each Terminal No.

Cable Colour List of Each Terminal		
Terminal no.	Lead wire colour	Dot marking
1	Black	None
2	Brown	None
3	Red	None
4	Orange None	
5	Yellow	None
6	Pink	None
7	Blue	None
8	Purple	White
9	Grey	Black
10	White	Black
11	White	Red
12	Yellow	Red
13	Orange	Red
14	Yellow	Black
15	Pink	Black
16	Blue	White
17	Purple	None
18	Grey	None
19	Orange	Black
20	Red	White
21	Brown	White
22	Pink	Red
23	Grey	Red
24	Black	White
25	White	None
26	Light blue	None



Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC) Note 1), and other safety regulations.

Note 1) ISO 4414: Pneumatic fluid power – General rules relating to systems.

ISO 4413: Hydraulic fluid power – General rules relating to systems.

IEC 60204-1: Safety of machinery - Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety.

etc

Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or

moderate injury.

⚠ Warning:

Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or

serious injury.

⚠ Danger :

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious

injury.

AWarning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.
 - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
 - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
 - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue.
 - 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
 - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.





ACaution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.

If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements". Read and accept them before using the product.

Limited warranty and Disclaimer

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered. Note 2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.
 - This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.

Note 2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.



Be sure to read this before handling.

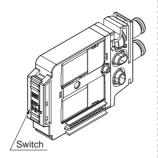
Refer to back page 1 and 2 for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) for 3 Port Solenoid Valve Precautions.

Valve with Switch

△Warning

When turning off the valve using the switch, move it to the position where the valve is locked. If the switch is at an improper position and energised, equipment connected to the valve could actuate.

Also, if the switch is turned OFF and the valve is in the energised state, actuators connected will actuate.



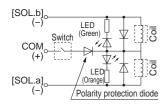


Normal operation: The valve is switched according to electric signals from the connector on the manifold side.

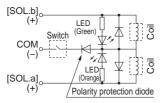


The valve coil is kept in a deenergised state even when there is an electric signal from the connector on the manifold side.

Electric circuit diagram (with positive common and light/ surge voltage suppressor)



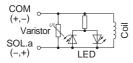
(with negative common and light/ surge voltage suppressor)



Light/Surge Voltage Suppressor

⚠ Caution

■ Non-Polar Type Single solenoid

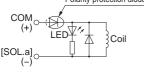


SOL.b LED (-,+) Varistor Varistor

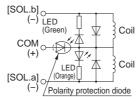
Double solenoid

■ Positive common

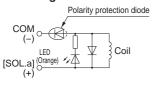
Single solenoid Polarity protection diode



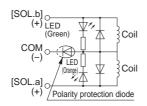
Double solenoid



■ Negative common Single solenoid



Double solenoid



Countermeasure for Surge Voltage Intrusion

∧ Caution

With non-polar type solenoid valves, if interruption of the loading power supply occurs, such as emergency shutdown, surge voltage intrusion may be generated from loading equipment with a large capacity (power consumption), and the solenoid valve in a deenergised state may switch over (see Figure 1).

When installing a breaker circuit for the loading power supply, consider using a solenoid valve with polarity (with polarity protection diode), or install a surge absorption diode between the loading equipment COM line and the output equipment COM line (see Figure 2).

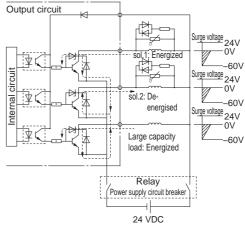


Figure 1. Surge intrusion circuit example (24 VDC)

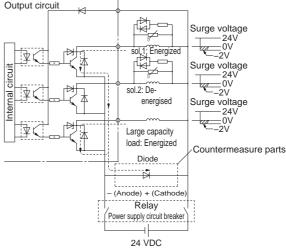


Figure 2. Surge intrusion circuit example (24 VDC)

Continuous Duty

⚠Caution

If a valve is energised continuously for long periods of time, the rise in temperature due to heat-up of the coil may cause a decline in solenoid valve performance, reduce service life, or have adverse effects on peripheral equipment. If a valve will be energised continuously, be sure to use the "Continuous duty type" with a power saving circuit. In particular, there will be a large increase in temperature if 3 or more neighbouring stations are simultaneously and continuously energised for long periods of time, or if the A and B sides are simultaneously energised continuously for long periods of time.





Be sure to read this before handling. Refer to back page 1 and 2 for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) for 3 Port Solenoid Valve Precautions.

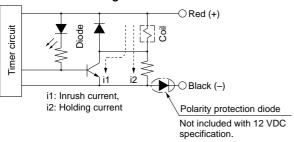
Continuous Duty

⚠ Caution

■ With Power Saving Circuit

Compared to the standard products, power consumption is reduced down to approx. 1/3 (V1□0T) by cutting the unnecessary wattage required to hold the valve in an energized state. (Effective energizing time is over 67 ms at 24 VDC.)

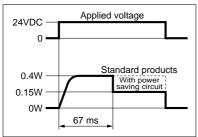
Electric circuit diagram (with power saving circuit) Single solenoid



Working Principle

With the circuit above, the current consumption, when holding, is reduced to save energy. Refer to the electric wave data below.

Power waveform of power saving type (V1□0T)

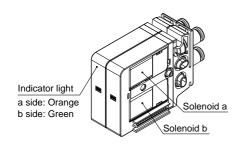


- When a power saving circuit is installed, a diode to prevent reverse current is not available for 12 V DC specification. Therefore, use caution not to connect in reverse.
- Be careful about the allowable voltage fluctuation since a voltage drop of about 0.5 V occurs due to a transistor. (Refer to the solenoid specifications of each valve for details.)

Light Indication

∧ Caution

When equipped with light/surge voltage suppressor, the light window turns orange when solenoid "a" is energized, and it turns green when solenoid "b" is energized.

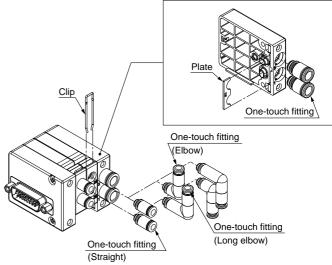


Fitting Replacement

△ Caution

By replacing a valve's fitting, it is possible to change the port size of the 2(A), 2(B), 1(P), and 3(E) ports. When replacing it, pull out the fitting after removing the clip or the plate with a flat head screwdriver, etc. To mount a new fitting, insert it into place and then fully reinsert the clip or the plate.

SUP/EXH end block assembly



One-touch Fitting Part No.

Metric Size

Port	Port size	Part no.
	ø2 one-touch fitting (Straight)	KJH02-C1
2(a)	ø4 one-touch fitting (Straight)	KJH04-C1
	ø2 one-touch fitting (Elbow)	KJL02-C1
2(b)	ø4 one-touch fitting (Elbow)	KJL04-C1-N
	ø2 one-touch fitting (Long elbow)	KJW02-C1
	ø4 one-touch fitting (Long elbow)	KJL04-C1-N
	ø4 one-touch fitting (Straight)	VVQ1000-50A-C4
	ø6 one-touch fitting (Straight)	VVQ1000-50A-C6
1(P)	ø4 one-touch fitting (Elbow)	SZ3000-73-1A-L4
3(E)	ø6 one-touch fitting (Elbow)	SZ3000-73-1A-L6
	ø4 one-touch fitting (Long elbow)	SZ3000-73-2A-L4
	ø6 one-touch fitting (Long elbow)	SZ3000-73-2A-L6

Inch Size

Port	Port size	Part no.
2(a)	ø1/8" one-touch fitting (Straight)	KJH01-C1
2(b)	ø5/32" one-touch fitting (Straight)	KJH03-C1
1(P)	ø5/32" one-touch fitting (Straight)	VVQ1000-50A-N3
3(E)	ø1/4" one-touch fitting (Straight)	VVQ1000-50A-N7

Note 1) Be careful to avoid damage or contamination to the O-rings, as this can cause air leakage.

Note 2) When removing a straight fitting from a valve, after removing the clip, attach tubing or a plug (KJP-02, KQ2P-□□) to the one-touch fitting, and pull it out while holding the tubing or plug. If it is pulled out while holding the release button of the fitting (resin part), the release button may be damaged.

Note 3) Be sure to turn off the power and stop the supply of air before disassembly. Furthermore, since air may remain inside the actuator, piping and manifold, confirm that the air is completely exhausted before starting any work.

Note 4) While inserting a tubing into an elbow fitting, hold the main body of the assembly by hand. Failure to do so will exert an undue force on the valve or the fitting, resulting in air leakage or damage.





Be sure to read this before handling.

Refer to back page 1 and 2 for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) for 3 Port Solenoid Valve Precautions.

One-touch Fittings

1. Tube attachment/detachment for one-touch fittings

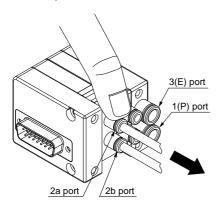
- 1) Attaching of tubing
 - (1) Take a tube having no flaws on its periphery and cut it off at a right angle. When cutting the tube, use tube cutters TK-1, 2 or 3. Do not use pinchers, nippers or scissors, etc. If cutting is done with tools other than tube cutters, there is the danger that the tube may be cut diagonally or become flattened, etc., making a secure installation impossible, and causing problems such as the tube pulling out after installation or air leakage.

Also allow some extra length in the tube.

- (2) Grasp the tube and push it in slowly, inserting it securely all the way into the fitting.
- (3) After inserting the tube, pull on it lightly to confirm that it will not come out. If it is not installed securely all the way into the fitting, this can cause problems such as air leakage or the tube pulling out.

2) Detaching of tubing

(1) The 2a and 2b ports use the KJ series, so the tube can be removed by pressing on part of the release button. However, for the 1(P) and 3(E) ports, press the release button evenly as before.



Hold down part of the release button with your finger or a similar tool, as shown in the diagram, and pull out in the direction indicated by the arrow.

- (2) Pull out the tube while holding down the release button so that it does not come out. If the release button is not pressed down sufficiently, there will be increased bite on the tube and it will become more difficult to pull it out.
- (3) When the removed tube is to be used again, cut off the portion which has been chewed before reusing it. If the chewed portion of the tube is used as is, this can cause trouble such as air leakage or difficulty in removing the tube.

Other Tubing Brands

⚠ Caution

1. When using tube other than SMC brand, confirm the following specifications are satisfied with respect to the outside diameter tolerance of the tube.

1) Nylon tubing 2) Soft nylon tubing 3) Polyurethane tubing within \pm 0.1 mm within \pm 0.1 mm within \pm 0.1 mm within \pm 0.1 mm within \pm 0.2 mm

Do not use tubing which does not meet these outside diameter tolerances. It may not be possible to connect them, or they may cause other troubles, such as air leakage or the tube pulling out after connection.

How to Use Plug Connector

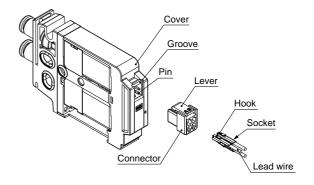
∧ Caution

When attaching and detaching a connector, first shut off the electric power and the air supply.

Also, crimp the lead wires and sockets securely.

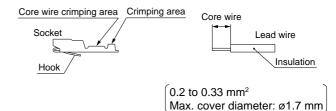
1. Attaching and detaching connectors

- To attach a connector, hold the lever and connector unit between your fingers and insert straight onto the pins of the solenoid valve so that the lever's pawl is pushed into the groove and locks.
- To detach a connector, remove the pawl from the groove by pushing the lever downward with your thumb, and pull the connector straight out.



2. Crimping of lead wires and sockets

Strip 3.2 to 3.7 mm of insulation from the tip of lead wire, enter the core wires neatly into a socket and crimp it with a special crimp tool. Be careful so that the cover of lead wire does not enter into the crimping part. (Crimping tool: Model no.





Be sure to read this before handling. Refer to back page 1 and 2 for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) for 3 Port Solenoid Valve Precautions.

How to Use Plug Connector

⚠ Caution

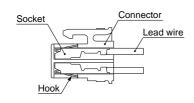
3. Attaching and detaching lead wires with sockets

Attaching

Insert the sockets into the square holes of the connector (with A, B, C, and N indication), and continue to push the sockets all the way in until the lock by hooking into the seats in the connector. (When they are pushed in, their hooks open and they are locked automatically.) Next, confirm that they are locked by pulling lightly on the lead wires.

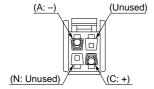
Detaching

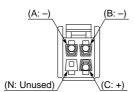
To detach a socket from a connector, pull out the lead wire while pressing the socket's hook with a stick having a thin tip (approx. 1 mm). If the socket is used again, spread the hook outward.



Single solenoid

Double solenoid



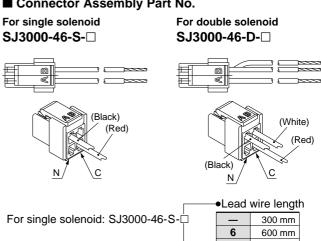


Plug Connector Lead Wire Length

⚠ Caution

Plug connector lead wires have a standard length of 300 mm, however, the following lengths are also available.

■ Connector Assembly Part No.



For single solenoid

Without lead wire: SJ3000-46-S-N (Connector, Socket x 2 pcs. only)

For double solenoid: SJ3000-46-D-

10 1000 mm 15 1500 mm 20 2000 mm 25 2500 mm 30 3000 mm 50 5000 mm

For double solenoid

Without lead wire: SJ3000-46-D-N (Connector, Socket x 3 pcs. only)

■ How to Order

Include the connector assembly part number together with the part number for the plug connector's solenoid valve without con-

(Example) Lead wire length 2000 mm V110N-D5MOZ-C4 SJ3000-46-S-20



Be sure to read this before handling.

Refer to back page 1 and 2 for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) for 3 Port Solenoid Valve Precautions.

Connector Assembly for Manifolds (for Junction Common)

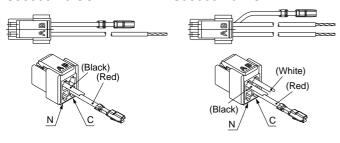
⚠ Caution

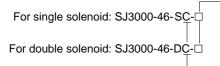
Using the connector assembly (for junction common) for solenoid valves installed in the manifold reduces the labour involved in wiring work because common wiring for all solenoid valves is integrated into a single wire.

■ Connector Assembly Part No. (for Junction Common)

For single solenoid SJ3000-46-SC-□

For double solenoid SJ3000-46-DC-□





For junction common •

Lead wire length

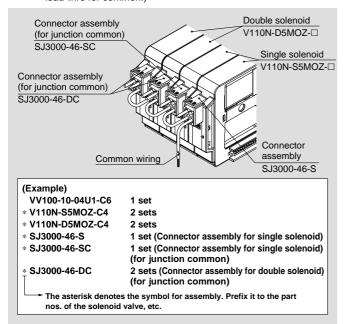
■ How to Order

Indicate the part no. of the connector assembly for the manifold and solenoid valve.

If the arrangement is complicated, specify them by using the manifold specification sheet.

Note 1) Applications like connectors not wired to a valve are not possible. Note 2) For the solenoid valve, designate "Without connector (MOZ)" for the connector type.

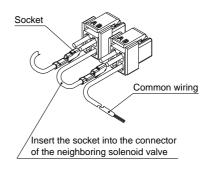
Note 3) Connector assembly with lead wire for place where the signals are transmitted to the common wiring. (Only the valves of first station and/or last station of manifold are compatible to connector with lead wire for common.)



Wiring Procedure for Connector Assembly (for Junction Common)

∧ Caution

If only connector assembly (for junction common) is ordered, please wire according to the instructions in the diagram below. For details on socket mounting, refer to "How to Use Plug Connector" on the back page 6.







⚠ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1), and other safety regulations.

Caution indicates a hazard with a low level of risk **⚠** Caution:

which, if not avoided, could result in minor or moderate

Warning indicates a hazard with a medium level of risk **⚠** Warning: which, if not avoided, could result in death or serious

injury.

Danger indicates a hazard with a high level of risk ⚠ Danger: which, if not avoided, will result in death or serious injury. *1) ISO 4414: Pneumatic fluid power – General rules relating to systems. ISO 4413: Hydraulic fluid power - General rules relating to systems. IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety.

⚠ Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3.Do not service or attempt to remove product and machinery/equipment until safety is confirmed.
 - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
 - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
 - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue.
 - 3. An application which could have negative effects on people, property, or animals requiring special safety analysis
 - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements". Read and accept them before using the product.

Limited warranty and Disclaimer

- 1. The warranty period of the product is 1 year in service or 1.5 years the product is delivered, wichever is first.*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular
 - *2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited

Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary

If anything is unclear, contact your nearest sales branch.

∕∴Caution

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

Be sure to read "Handling Precautions for SMC Products" (M-E03-3) before using.

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