## 5/2, 5/3, 2x3/2 пневмораспределители с электропневматическим управлением

## VQC1000/2000/4000

- Исполнения с притертым стальным золотником и с эластичными уплотнениями золотника
- Простота сборки пневмораспределителей в блок благодаря многоконтактным разъемам на каждом модуле
- Возможность прямого использования в промышленных управляющих сетях (Profibus, DeviceNet, CANOpen, Asi)
- Высокая пропускная способность при компактной конструкции
- Ресурс более 200 млн. циклов (для исполнения со стальным золотником)
- Высокая скорость срабатывания (время реакции менее 10 мс)

Наличие сдвоенных пневмораспределителей 2х3/2 (для VQC1000/2000 с эластичными уплотнениями золотника)

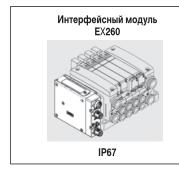
#### Технические характеристики

Исполнение			С притертым стальным золотником	С эластичными уплотнениями золотника	
Среда		Очищенный сжатый воздух с содержанием масла или без него, инертный газ			
VQC	Макс. рабочее д	авление (МПа)	0.7		
1000/	Мин. рабочее	5/2 моностабильный	0.1	0.2	
2000	давление (МПа)	5/2 бистабильный	0.1		
		5/3	0.1	0.2	
VQC	Макс. рабочее д	авление (МПа)	1.0		
4000	Мин. рабочее	5/2 моностабильный	0.15	0.2	
	давление (МПа)	5/2 бистабильный	0.15		
		5/3	0.15	0.2	
Испыта	тельное давление	(МПа)	1.5		
Темпера	тура рабочей и окруж	кающей среды (°C)	-10 ~ 50		
Вспомо	гательное ручное	управление	С блокировкой		
Устойчи	ивость к удару/вибр	рации (м/c²)	150/30 <sup>1)</sup>		
Степен	ь защиты		IP67 <sup>2)</sup>		
Напряж	Напряжение питания (B, DC)		24		
Допуск по напряжению			±10% от номинального значения		
Класс изоляции			В		
Искрога	ашение		Стандартное исполнение		
Индика	тор рабочего сост	яния	Стандартное исполнение		



- Условия испытаний: вибрация с частотой от 8.3 до 2000 Гц в осевом и перпендикулярном направлениях, во включенных и выключенном состояниях; однократный удар в осевом и перпендикулярном направлениях, во включенном и выключенном состояниях.
- Для исполнений с терминальной коробкой и интерфейсными модулями EX500/250/260.

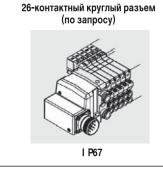
#### Варианты электрического подключения













## 5/2, 5/3, 2x3/2 пневмораспределители с электропневматическим управлением VQC1000/2000/4000

уплотнениями

с эластичными уплотнениями

Золотник

Золотник с эластичными уплотнениями

Стальной золотник

#### Номера для заказа

Центр

давлением

H.3./H.3.

H.O./H.O.

H.3./H.O.

под

2x3/2

Принг	цип деиствия	обозначение	конструктивное исполнение	номер для заказа	Расход (норм. л/мин)	время реакции (мс) *	(L)	номер для заказа	Расход (норм. л/мин)	реакции (мс) *	(L)
5/2	Моно-	(A)(B) 4.2	Стальной золотник	VQC1100N-5B	160	12	64	VQC2100N-5B	451	22	90
	стабильный		Золотник	VQC1101N-5B	210	15		VQC2101N-5B	540	24	1
		1/4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	с эластичными								
		5 1 3 (R1) (P)(R2)	уплотнениями								
	Би-	4.2	Стальной	VQC1200N-5B	160	10	78	VQC2200N-5B	451	15	110
	стабильный		золотник								
		5 1 3 (R1)(P)(R2)									
		(A)(B)	Золотник	VQC1201N-5B	210	15		VQC2201N-5B	540	20	]
			с эластичными								
		5 1 3 (R1)(P)(R2)	уплотнениями								
5/3	Закрытый	(A)(B)	Стальной золотник	VQC1300N-5B	160	20		VQC2300N-5B	451	29	]
	центр		Золотник	VQC1301N-5B		25		VQC2301N-5B	481	34	1
			с эластичными								
		5 1 3 (R1)(RR2)	уплотнениями								
	Открытый	(A)(B)	Стальной золотник	VQC1400N-5B		20		VQC2400N-5B	451	29	]
	центр	4 2	Золотник	VQC1401N-5B		25		VQC2401N-5B	481	34	]
			с эластичными								
I	I	VIV			I .		l			I	1

VQC1500N-5B

VQC1501N-5B

VQC1A01N-5B

VQC1B01N-5B

VQC1C01N-5B

Для VQC1000

Для VQC2000

VQC2500N-5B

VQC2501N-5B

VQC2A01N-5B

VQC2B01N-5B

VQC2C01N-5B

560

785

451

34

34

Pacyon Rnews Rec

#### Для VQC4000

20

25

25

210

160

\* При давлении 0.5 МПа

				діл тооо			
Прині	цип действия	Условное обозначение	Конструктивное исполнение	Номер для заказа	Расход (норм.л/мин)	Время реакции (мс) *	Вес (г)
5/2	Моностабильный	(A)(B) 4.2	Стальной золотник	VQC4100-5B	1472	20	230
			Золотник	VQC4101-5B	2061	25	
		5 t 3 (Rt) (P)(R2)	с эластичными уплотнениями				
	Бистабильный	(A)(B) 4 2	Стальной	VQC4200-5B	1472	12	260
			золотник				
		5 1 3 (R1)(P)(R2)					
		(A)(B) 4 2	Золотник	VQC4201-5B	2061	15	
		\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	с эластичными				
		5 1 3 (R1)(P)(R2)	уплотнениями				
5/3	Закрытый центр	(A)(B) 4 2	Стальной золотник	VQC4300-5B	1472	45	280
			Золотник	VQC4301-5B	1865	50	
		5 1 3 (R1)(RR2)	с эластичными уплотнениями				
	Открытый центр	(A)(B) 4 2	Стальной золотник	VQC4400-5B	1472	45	
			Золотник	VQC4401-5B	1865	50	
		5 1 3 (R1)(PyR2)	с эластичными уплотнениями				
	Центр	(A) (B) 4 2	Стальной золотник	VQC4500-5B	1865	45	
	под давлением		Золотник	VQC4501-5B		50	
		5 1 3 (R1)(P) (R2)	с эластичными уплотнениями				

#### Принадлежности / Номера для заказа

#### Крышка

Серия	Номер для заказа
VQC1000	VVQ1000-10A-1
VQC2000	VVQ2000-10A-1
VQC4000	VVQ4000-10A-1

Используется как заглушка, устанавливаемая на монтажную плиту вместо отсутствующего пневмораспределителя.

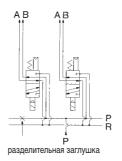
# VVQ1000/2000

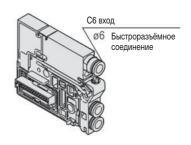


#### Индивидуальный подвод Р

Серия	Присоединение	Номер для заказа
VQC1000	C6	VVQ1000-P-1-C6
VQC2000	C8	VVQ2000-P-1-C8
VQC4000	Rc 1/4	VVQ4000-P-1-02
	Rc 3/8	VVQ4000-P-1-03

Используется в комбинации с разделительной заглушкой, когда требуется подавать различные давления на пневмораспределители, собранные в блок.

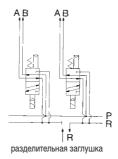


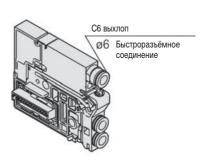


#### Индивидуальный выпуск

Серия	Присоединение	Номер для заказа
VQC1000	C6	VVQ1000-R-1-C6
VQC2000	C8	VVQ2000-R-1-C8
VQC4000	Rc 1/4	VVQ4000-R-1-02
	Rc 3/8	VVQ4000-R-1-03

Если деаэрация какого-либо пневмораспределителя неблагоприятно влияет на работу других пневмораспределителей, следует использовать модуль индивидуального выпуска.

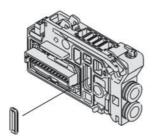




#### Разделительная заглушка для изоляции канала Р

Серия	Номер для заказа
VQC1000	VVQ1000-16A
VQC2000	VVQ2000-16A
VQC4000	VVQ4000-16A

Используется для разделения каналов подачи воздуха, чтобы обеспечить возможность работы одного блока пневмораспределителей с двумя различными давлениями.

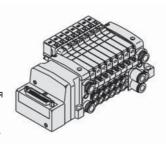


#### Фитинг для соединения двух модулей

Серия	Номер для заказа
VQC1000	VVQ1000-52A-C8
VQC2000	VVQ2000-52A-C10

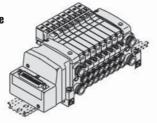
Используется для параллельного соединения двух соседних пневмораспределителей с целью увеличения расхода.

Применяются быстроразъемные соединения.



#### Комплект для монтажа на DIN-рейке

Серия	Номер для заказа
VQC1000	VVQ1000-57A
VQC2000	VVQ2000-57A

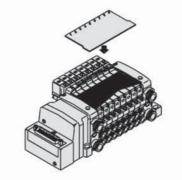


#### Маркировочная пластина

Серия	Номер для заказа*
VQC1000	VVQ1000-N-[]
VQC2000	VVQ2000-N-[]

\* 🛮 – количество секций.

Используется для маркировки пневмораспределителей в блоке.



#### Обратные клапаны

Компания SMC сохраняет за собой право на внесение технических и размерных изменений

Серия	Номер для заказа
VQC1000	VVQ1000-18A
VQC2000	VVQ2000-18A

Предотвращают перемещение штока пневмоцилиндра, вызванное деаэрационным давлением других пневмораспределителей Устанавливаются в канале выхлопа (R).

Используются в 5/3 пневмораспределителях с открытым центром.

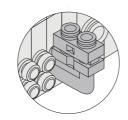


### 5/2, 5/3, 2х3/2 пневмораспределители с электропневматическим управлением VQC1000/2000/4000

#### Принадлежности / Номера для заказа

#### Соединение угловое

Серия	Присоединенит. размер	Номер для заказа
VQC1000	ø3.2	VVQ1000-F-LC3
	ø4	VVQ1000-F-LC4
	ø 6	VVQ1000-F-LC6
	M5	VVQ1000-F-LM5
VQC2000	ø4	VVQ2000-F-LC4
	ø6	VVQ2000-F-LC6
	ø8	VVQ2000-F-LC8

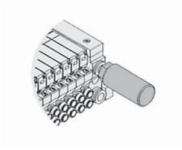




Обеспечивает присоединение трубок под углом 90° к оси выходных портов пневмораспределителя.

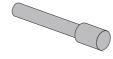
#### Пневмоглушитель

Серия	Номер для заказа
VQC1000	AN200-KM8
VQC2000	AN200-KM10
VQC4000	ANA1-06



#### Заглушка

Серия	Присоединит. размер (мм)	Номер для заказа
VQC1000	ø3.2	KQ2P-23
VQC2000	ø4	KQ2P-04
	ø6	KQ2P-06
	ø8	KQ2P-08



Используется для закрытия неиспользуемых портов А и В.

#### Интерфейсный регулятор

Применяется для пневмораспределителей серии VQC4000.

Регулирует подачу воздуха на пневмораспределитель, обеспечивая заданный уровень давления:

- на входе (тип Р),
- на выходе А (тип А),на выходе В (тип В).

Тип	P	А	В
Схема	(A) (B) (B) (C) (C) (C) (C) (C) (C) (C) (C) (C) (C	(A) (B) (B) (C) (C) (C) (C) (C) (C) (C) (C) (C) (C	(E) (EA) 3 (EB)
Номер для заказа	ARBQ4000-00-P-1	ARBQ4000-00-A-1	ARBQ4000-00-B-1

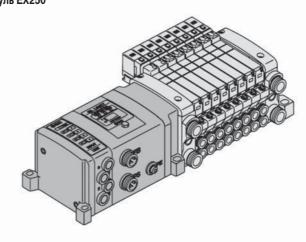


#### 5/2, 5/3, 2x3/2 пневмораспределители с электропневматическим управлением VOC1000/2000/4000

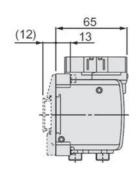
#### Блок пневмораспределителей (ІР67)

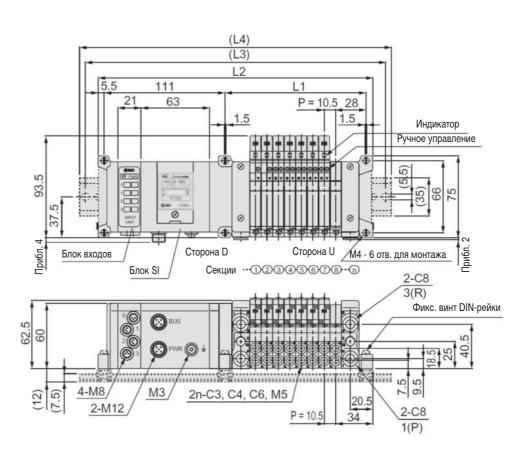
#### VQC1000/2000/4000

Тип электрического подключения – интерфейсный модуль ЕХ250



#### VV5QC11





Расчетная формула: L1 = 10.5n + 45, L2 = 10.5n + 167.5

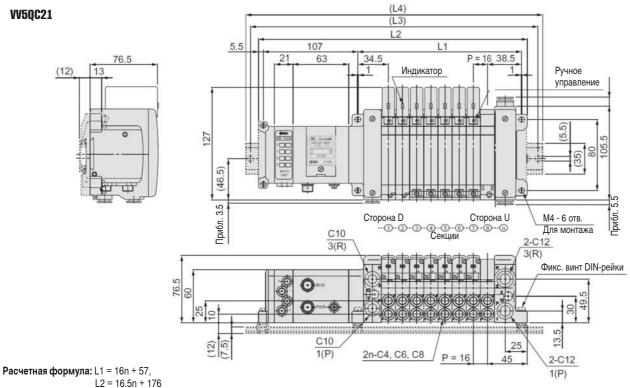
(для одного блока входов; каждый дополнительный блок входов увеличивает размер на 21 мм)

n: количество секций (максимум 24)

L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213	223.5	234	244.5	255	265.5	276	286.5	297
L2	178	188.5	199	209.5	220	230.5	241	251.5	262	272.5	283	293.5	304	314.5	325	335.5	346	356.5	367	377.5	388	398.5	409	419.5
L3	200	212.5	225	237.5	250	250	262.5	275	287.5	300	312.5	325	325	337.5	350	362.5	375	387.5	387.5	400	412.5	425	437.5	450
L4	210.5	223	235.5	248	260.5	260.5	273	285.5	298	310.2	323	335.5	335.5	348	360.5	373	385.5	398	398	410.5	423	435.5	448	448

#### 5/2, 5/3, 2х3/2 пневмораспределители с электропневматическим управлением VOC1000/2000/4000

#### Размеры

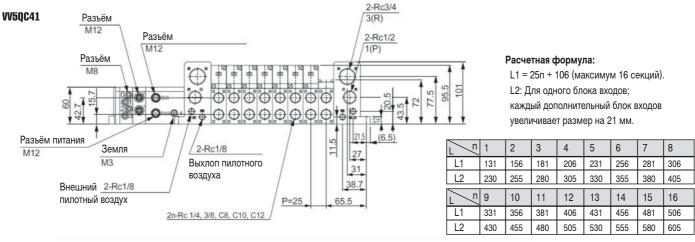


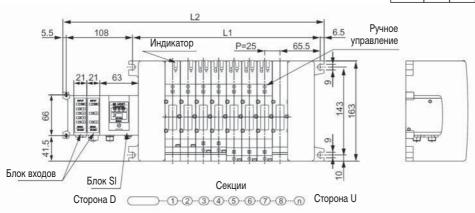
L2 = 16.5n + 176

(для одного блока входов; каждый дополнительный блок входов увеличивает размер на 21 мм)

п: количество секций (максимум 24)

L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	73	89	105	121	137	153	169	185	201	217	233	249	265	281	297	313	329	345	361	377	393	409	425	441
L2	192	208	224	240	256	272	288	304	320	336	352	368	384	400	416	432	448	464	480	496	512	528	544	560
L3	212.5	237.5	250	262.5	275	287.5	312.5	325	337.5	362.5	375	387.5	400	425	437.5	450	462.5	487.5	500	512.5	537.5	550	562.5	587.5
L4	223	248	260.5	273	285.5	298	323	335.5	348	373	385.5	398	410.5	435.5	448	460.5	473	498	510.5	523	548	560.5	573	598







### 5/2, 5/3, 2x3/2 пневмораспределители с электропневматическим управлением VOC1000/2000/4000

#### Блок пневмораспределителей (1Р40)

#### VOC1000/2000/4000

Тип электрического подключения – 25-контактный разъем

- Центральное подключение блока пневмораспределителей посредством разъема по DIN.
- Штекерное соединение по стандарту MIL (25-контактный).
- Макс. 12 пневмораспределителей с двусторонним управлением.
- Мин. возможный радиус изгиба 55 мм.

#### Ответная часть разъема с кабелем

#### Ответная часть разъема



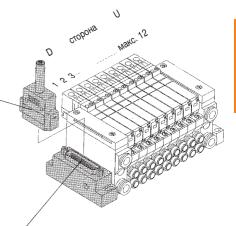


#### Обозначение длины L

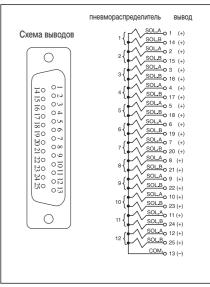
Номер для заказа	Длина L
GVVZS3000-21A-2	Зм
GVVZS3000-21A-3	5м
GVVZS3000-21A-4	8м

#### Электрические свойства

Позиция	Свойства
Сопротивление	~57 (Ом/км 20° С)
проводника	
Прочность на пробой	1500 В свыше 5 мин
по VDE 0472	
Сопротивление изоляции	20 МОм

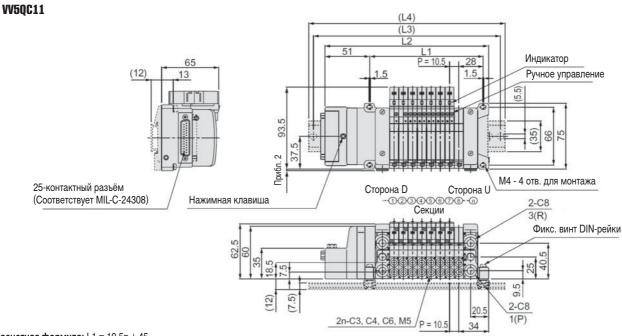


#### Разъем 25-контактный



### 5/2, 5/3, 2х3/2 пневмораспределители с электропневматическим управлением VQC1000/2000/4000

#### Размеры

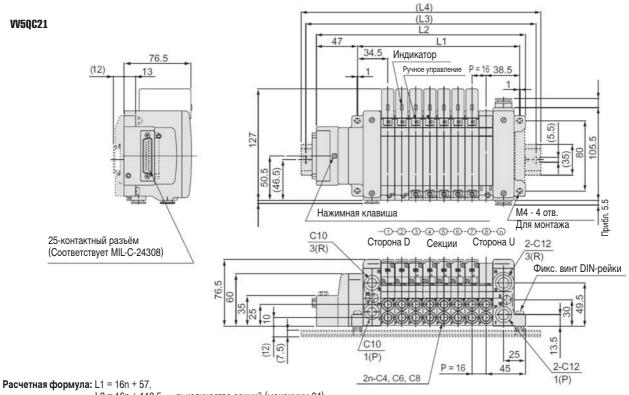


Расчетная формула: L1 = 10.5n + 45,

L2 = 10.5n + 102

n: количество секций (максимум 24)

L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213	223.5	234	244.5	255	265.5	276	286.5	297
L2	112.5	123	133.5	144	154.5	165	175.5	186	196.5	207	217.5	228	238.5	249	259.5	270	280.5	291	301.5	312	322.5	333	343.5	354
L3	137.5	150	162.5	175	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	300	312.5	325	337.5	350	362.5	375	375
L4	148	160.5	173	185.5	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	310.5	323	335.5	348	360.5	373	385.5	385.5



L2 = 16n + 110.5п: количество секций (максимум 24)

L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	73	89	105	121	137	153	169	185	201	217	233	249	265	281	297	313	329	345	361	377	393	409	425	441
L2	126.5	142.5	158.5	174.5	190.5	206.5	222.5	238.5	254.5	270.5	286.5	302.5	318.5	334.5	350.5	366.5	382.5	398.5	414.5	430.5	446.5	462.5	478.5	494.5
L3	150	162.5	187.5	200	212.5	237.5	250	262.5	275	300	312.5	325	350	362.5	375	387.5	412.5	425	437.5	450	475	487.5	500	525
L4	160.5	173	198	210.5	223	248	260.5	273	285.5	310.5	323	335.5	360.5	373	385.5	398	423	435.5	448	460.5	485.5	498	510.5	535.5

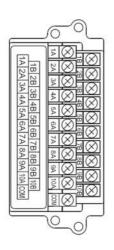


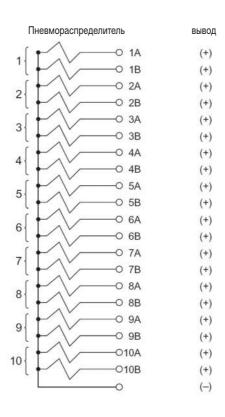
#### 5/2, 5/3, 2x3/2 пневмораспределители с электропневматическим управлением VOC1000/2000/4000

#### Блок пневмораспределителей (IP67)

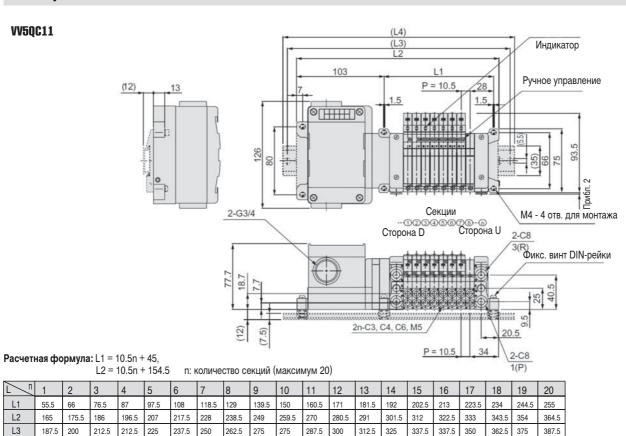
#### VOC1000/2000/4000

Тип электрического подключения – терминальная коробка





#### Размеры



310.5 323

335.5 348 348

373

398

L4

210.5 223

223

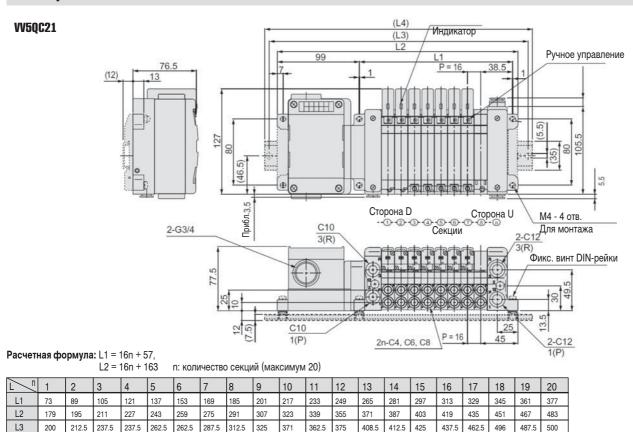
235.5 248

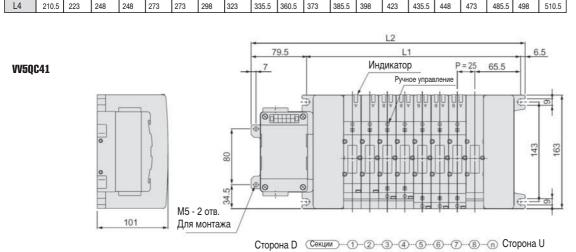
260.5 273

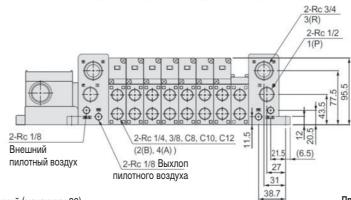
285.5 285.5 298

## 5/2, 5/3, 2x3/2 пневмораспределители с электропневматическим управлением **VOC1000/2000/4000**

#### Размеры







**Расчетная формула:** L1 = 25n + 106,

L2 = 25n + 192 п: количество секций (максимум 20)

	n 1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	131	156	181	206	231	256	281	306	331	356	381	406	431	456	481	506	531	556	581	606
L2	217	242	267	292	317	342	367	392	417	442	467	492	517	542	567	592	617	642	667	692

Примечание: для обеспечения степени защиты IP67 следует применять кабельный ввод FGA26S-14G (по запросу).

## 5/2, 5/3, 2x3/2 пневмораспределители с электропневматическим управлением VQC1000/2000/4000

#### Блок пневмораспределителей Спецификация 1 VQC1000 VQC2000 (2) VQC4000 VQC1000 VQC2000 VQC4000 Nº Название Номер для заказа Примечание Интерфейсный EX250-SDN1 DeviceNet (-COM) PROFIBUS DP (-COM) EX250-SPR1 модуль EX250 CANOpen (-COM) EX250-SCA1A AS-I (-COM) 8 входов/8 выходов **EX250-SAS3** Система с двумя EX250-SAS5 4 входа/4 выхода подводами питания VQC1000 EX250-SAS7 8 входов/8 выходов Система с одним VQC2000 EX250-SAS9 4 входа/4 выхода подводом питания VQC4000 EX250-SCN1 ControlNet (-COM) EX250-SEN1 EtherNet/IP (-COM) М12, 2 входа 2 Модуль входов EX250-IE1 EX250-IE2 М12, 4 входа EX250-IE3 М8, 4 входа 3 Концевая плита EX250-EA1 Стандартная VQC1000 EX250-EA2 Монтаж на DIN-рейке VQC2000 4 Компактный **EX260-SDN1** DeviceNet (-COM) 32 выхода (PNP) VQC4000 32 выхода (NPN) интерфейсный EX260-SDN2 модуль ЕХ260 **EX260-SDN3** 16 выходов (PNP) EX260-SDN4 16 выходов (NPN) PROFIBUS DP **EX260-SPR1** 32 выхода (PNP) 32 выхода (NPN) EX260-SPR2 16 выходов (PNP) EX260-SPR3 EX260-SPR4 16 выходов (NPN) EX260-SPR5 32 выхода (PNP) 25-контактный EX260-SPR6 32 выхода (NPN) разъем (D-sub) EX260-SPR7 16 выходов (PNP) EX260-SPR8 16 выходов (NPN) EX260-SEC1 EtherCAT 32 выхода (PNP) M12 EX260-SEC2 32 выхода (NPN) EX260-SEC3 16 выходов (PNP) EX260-SEC4 16 выходов (NPN) IP40 VVQC1000-F25-1 5 25-контактный разъем (D-sub) 6 IP67 (с кабельным вводом FGA26S-14G) Терминальная коробка VVQC1000-T0-1 Примечание: разъемы для подключения интерфейсных модулей поставляются по запросу

Концевая плита левая

#### VQC1000/2000

7

Серия	Номер для заказа	Присоединение *
VQC1000	VVQC1000-3A-1-C8	C8
VQC2000	VVQC2000-3A-1-C10	C10
	•	

\* "С" быстроразъемное соединение, например: "С8" –  $\varnothing$ 8 мм

#### VQC4000

Тип электр. подвода	Номер для заказа
Интерфейсный модуль,	VVQC4000-3A-2F
25-контактный разъем,	
терминальная коробка	



### 5/2, 5/3, 2x3/2 пневмораспределители с электропневматическим управлением VQC1000/2000/4000

#### Блок пневмораспределителей

8. Концевая плита правая

#### VQC1000/2000/4000

Серия	Номер для заказа	Присоединение *	Расположение канала подвода/отвода воздуха
VQC1000	VVQC1000-2A-1-C8	C8	Спереди
VQC2000	VVQC2000-2A-1-C10	C10	Спереди
	VVQC2000-2A-2-C10		Спереди и сзади
	VVQC2000-2A-2-C12	C12	
VQC4000	VVQC4000-2A-1F	P: G1/2, R: G3/4	Спереди

<sup>\* &</sup>quot;С" быстроразъемное соединение, например: "С8" – Ø8 мм

9. Индивидуальная плита пневмораспределителя

Серия	Номер для заказа	Тип	Присоединение *
VQC1000	VVQC1000-1A-D-C3	Для бистабильного	C3
	VVQC1000-1A-D-C4	пневмораспределителя	C4
	VVQC1000-1A-D-C6	' ' ' '	C6
	VVQC1000-1A-D-M5		M5
	VVQC1000-1A-S-C3	Для 5/2	C3
	VVQC1000-1A-S-C4	моностабильного	C4
	VVQC1000-1A-S-C6	пневмораспределителя	C6
	VVQC1000-1A-S-M5		M5
VQC2000	VVQC2000-1A-D-C4	Для бистабильного	C4
	VVQC2000-1A-D-C6	пневмораспределителя	C6
	VVQC2000-1A-D-C8		C8
	VVQC2000-1A-S-C4	Для 5/2 моностабильного	C4
	VVQC2000-1A-S-C6	пневмораспределителя	C6
	VVQC2000-1A-S-C8		C8
VQC4000	VVQC4000-1A-D-C8	Для бистабильного	C8
	VVQC4000-1A-D-C10	пневмораспределителя	C10
	VVQC4000-1A-D-C12		C12
	VVQC4000-1A-D-02F		G 1/4"
	VVQC4000-1A-D-03F		G 3/8"
	VVQC4000-1A-D-BF		G 1/4" порт снизу
	VVQC4000-1A-S-C8	Для 5/2	C8
	VVQC4000-1A-S-C10	моностабильного	C10
	VVQC4000-1A-S-C12	пневмораспределителя	C12
	VVQC4000-1A-S-02F		G 1/4"
	VVQC4000-1A-S-03F		G 3/8"
	VVQC4000-1A-S-BF		G 1/4" порт снизу

<sup>\* &</sup>quot;С" быстроразъемное соединение, например: "С8" –  $\varnothing$ 8 мм

## **5 Port Solenoid Valve**

Connector Type Manifold Metal Seal / Rubber Seal

IP67 enclosure compatible



### **Connector Type Manifold**

## Series VQC1000/2000

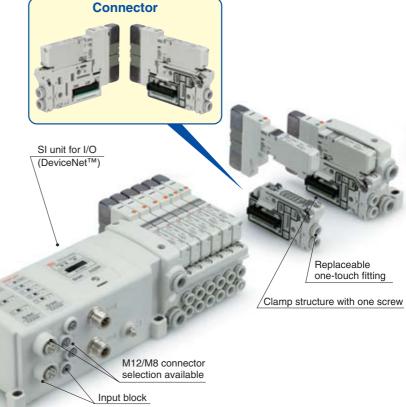
## Power saving

Standard: **0.4** W (Reduced by **60**% compared to existing model) High-pressure (1 MPa, Metal seal): **0.95** W

## Dust-tight, Immersion-proof (Based on IEC60529) (S/T/L/M kit)

### Accommodates gateway-type serial wiring.

- Gateway unit types include DeviceNet<sup>™</sup>, PROFIBUS DP and EtherNet/IP<sup>™</sup>.
- Because just one gateway unit controls up to 4 branch lines, it offers much more freedom in choosing valve mounting locations in comparison with other serial units.
- Manifolds and input blocks can be mounted near the actuator, allowing for use of short air piping or electric wiring.
- The package wiring with connector cable reduces the potential for incorrect wiring and improves wiring efficiency.
- A single cable from the gateway provides both signal and power to each branch, thus eliminating the need for separate power connections for each manifold valve and input block.
- The input block also employs a multi-pin connector so that the number of stations can be changed easily, as with the manifold.



### Applicable to EX600 (Input/Output) serial transmission system (Fieldbus system)

 Available for DeviceNet<sup>™</sup>, PROFIBUS DP, CC-Link, EtherNet/IP<sup>™</sup> and PROFINET fieldbus protocols.

Serial transmission

• Max. 9 units Note can be connected in any order.

FX250

The unit to connect input device such as an auto switch, pressure switch and flow switch, and the unit to connect output device such as a solenoid valve, relay and indicator light can be connected in any order.

Note) Except SI unit

- Analogue Input/Output Unit can be connected with analogue devices.
   As well as a Digital (switch) Input/Output Unit, a unit applicable to analogue signal is provided, and can be connected with various devices for control.
- Self-diagnosis function

It is possible to ascertain the maintenance period and identify the parts that require maintenance, by an input (sensor) open circuit detecting function and an input/output signal of ON/OFF counter function. Also, the monitoring of input/output signal and the setting of parameters can be performed with a Handheld Terminal.



### Compact and high flow

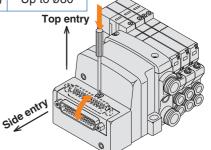
	Manifold	F	Applicable						
Series	pitch (mm)	Metal seal			Rubbe	Rubber seal			
	pitori (iriiri)	C [dm <sup>3</sup> /(s·bar)]	b	Cv	C [dm <sup>3</sup> /(s·bar)]	b	Cv	size (mm)	
VQC1000	10.5	0.72	0.25	0.18	1.0	0.30	0.25	Up to ø50	
<b>VQC2000</b> 16		2.6	0.15	0.60	3.2	0.30	0.80	Up to ø80	

Note) Flow-rate characteristics: 2-position single, 4/2  $\rightarrow$  5/3 (A/B  $\rightarrow$  R1/R2)

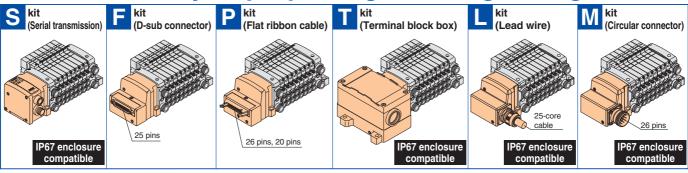
## Connector entry direction can be changed with a single push. (F/P kit)

The connector entry direction can be changed from the top to the side by simply pressing the manual release button.

It is not necessary to use the manual release button when switching from the side to the top.



## A wide variety of prepackaged wiring configurations



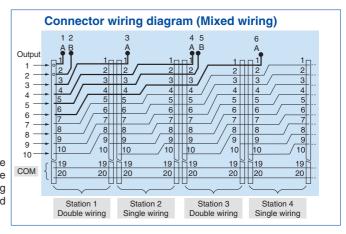
- Our six standard wiring packages bring a world of ease to wiring and maintenance work, while the protective enclosures of four
  of them conform to IP67 standards.
- The S kit is compatible with a combined I/O unit. (Not applicable to Gateway unit)

## Connector type manifold

- The use of multi-pin connectors to replace wiring inside manifold blocks provides flexibility when adding stations or changing manifold configuration.
- All kits use multi-pin connectors, so switching from the F kit (D-sub connector) to the S kit (serial transmission) can be done simply by changing the kit section.

(Refer to the connector wiring diagram.)

Printed circuit board patterns between connectors are shifted at every station. This allows for viable connections to take place without necessarily specifying whether the manifold station is double, single, or mixed wiring.



### Dual 3-port valves, 4 positions

VQC1000/2000 (Rubber seal only)

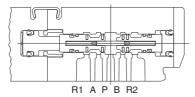
- Two 3-port valves built into one body
- The 3-port valves on the A and B sides can operate independently.
- When used as 3-port valves, only half the number of stations is required.
- Can also be used as a 4-position, 5-port type valve.

Exhaust centre : VQC1A01

: VQC1A01

Pressure centre: VQC1B01

: VQC2B01



Model	A side	B side	JIS symbol
VQC1A01	N.C.	N.C.	4(A) 2(B)  75(R1) 1(P) 3(R2)
VQC2A01	valve	valve	
VQC1B01	N.O.	N.O.	4(A) 2(B)  VD A 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
VQC2B01	valve	valve	
VQC1C01	N.C.	N.O.	4(A) 2(B)  75(R1) 1(P) 3(R2)
VQC2C01	valve	valve	



## Series VQC/Base Mounted: Variations

			So	nic				S kit			
			condu	ctance			Seri	al transmis	sion		
			C [dm <sup>3</sup> /(s·bar)] $\begin{pmatrix} CYL \rightarrow EXH \\ 4/2 \rightarrow 5/3 \end{pmatrix}$		size	Gateway application Compatible network • DeviceNet <sup>TM</sup>	Compatible network • DeviceNet <sup>TM</sup>	Compatible network  • DeviceNet <sup>TM</sup>	Compatible network  • DeviceNet <sup>TM</sup>	Compatible network • CC-Link	
		Links of the state	Single/Double	3-position (Closed center)	Applicable cylinder bore size	PROFIBUS DP     EtherNet/IP <sup>TM</sup> Decentralized Serial Wiring     Gateway application requires a gateway unit and communication cable separately. Please contact SMC for details.	PROFIBUS DP CC-Link EtherNet/IP™ EtherCAT PROFINET	• PROFIBUS DP • CC-Link • AS-Interface • CANopen • EtherNet/IP™  I/O	• PROFIBUS DP • CC-Link • EtherCAT • PROFINET • EtherNet/IP™ Output	Output	
a constant	•		Sing	3-position	Appl	Serial unit: EX500 IP67 compliant	Serial unit (Fieldbus system): EX600 IP67 compliant	Serial unit: EX250 IP67 compliant	Serial unit: EX260 IP67 compliant	Serial unit: EX126 IP67 compliant	
Series	Metal seal	VQC1□00	0.72	0.72	Up to						
P. 5	Rubber seal	VQC1□01	1.0	0.65	ø <b>50</b>						
Series	Metal seal	VQC2□00	2.6	2.0	Up to						
P. 11	Rubber seal	VQC2□01	3.2	2.2	ø <b>80</b>						

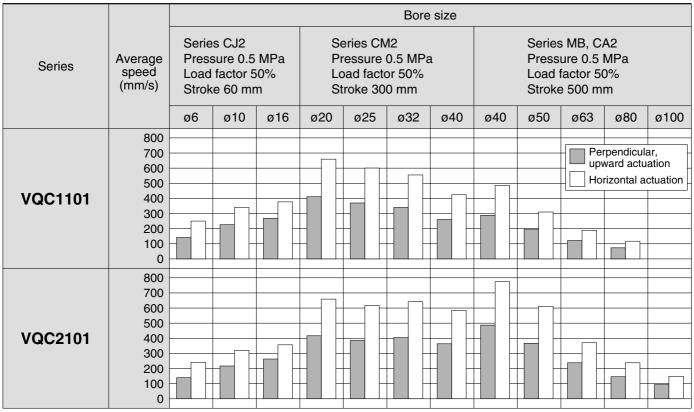
## 5 Port Solenoid Valve Series VQC1000/2000

F kit	P kit	T kit	L kit	M kit	Port	size
D-sub connector  D-sub connector  Conforming to MIL D-sub connector	Flat ribbon cable  Flat ribbon cable  Conforming to MIL flat ribbon cable connector  26 pins 20 pins	Terminal block box (Terminal block) (Terminal block) (Terminal block is compactly arranged on one side.  IP67 compliant	Lead wire  IP67 enclosure with use of multiple wire cable with sheath and waterproof connector  25-core cable  IP67 compliant	Circular connector  Circular connector  IP67 enclosure with use of waterproof circular connector  26 pins  IP67 compliant	SUP port EXH 1, 3 (P, R)	Cylinder port 2, 4 (A, B)
					C8 (ø8) N9 (ø5/16")	C3 (Ø3.2) C4 (Ø4) C6 (Ø6) M5 (M5 thread) N1 (Ø1/8") N3 (Ø5/32") N7 (Ø1/4")
					C10 (Ø10) N11 (Ø3/8") In case of branch type C12 (Ø12) N13 (Ø1/2")	C4 (ø4) C6 (ø6) C8 (ø8) N3 (ø5/32") N7 (ø1/4") N9 (ø5/16")

### Series VQC1000/2000

#### **Cylinder Speed Chart**

This chart is provided as guidelines only. For performance under various conditions, use SMC's Model Selection Program before making a judgment.





Note 1) It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.

Note 1) The average velocity of the cylinder is what the stroke is divided by the total stroke time.

Note 1) Load factor: ((Load mass x 9.8)/Theoretical force) x 100%

#### **Conditions**

Series	Conditions	Series CJ2	Series CM2	Series MB, CA2			
	Tube x Length	T0604 (O.D. ø6/I.D. ø4) x 1 m					
VQC1101	Speed controller	AS3001F-06					
	Silencer	AN200-KM8					
	Tube x Length	T0806 (O.D. ø8/I.D. ø6) x 1 m					
VQC2101	Speed controller	AS3001F-08					
	Silencer	AN200-KM10					

## INDEX

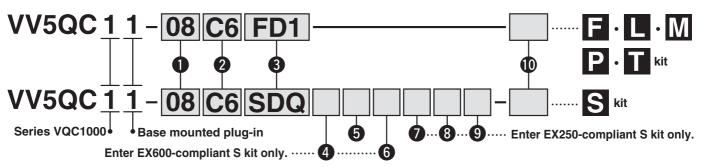
Features 1

Variations	P. 1
Cylinder Speed Chart	P. 3
VQC1000 How to Order, Manifold Options	P. 5
VQC2000 How to Order, Manifold Options	P. 11
VQC1000/2000 Model, Standard/Manifold Specifications	P. 17
VQC1000/2000 S kit (Serial transmission) EX500	P. 19
VQC1000/2000 S kit (Serial transmission [Fieldbus system]) EX600	P. 23
VQC1000/2000 S kit (Serial transmission) EX250	P. 27
VQC1000/2000 S kit (Serial transmission) EX260	P. 28
VQC1000/2000 S kit (Serial transmission) EX126	P. 31
VQC1000/2000  F kit (D-sub connector)	P. 33
VQC1000/2000 P kit (Flat ribbon cable)	P. 35
VQC1000/2000  kit (Terminal block box)	P. 37
VQC1000/2000 L kit (Lead wire)	P. 39
VQC1000/2000 M kit (Circular connector)	P. 41
V001000/0000 O- + - '	D 40
VQC1000/2000 Construction	P. 43
VQC1000/2000 Exploded View of Manifold	P. 45
VQC1000/2000 Manifold Optional Parts	P. 49
VQC1000/2000 Specific Product Precautions	P. 56

## **Base Mounted**

## **Plug-in Unit** Series VQC1000 (€

#### **How to Order Manifold**



#### Stations

01	1 station
:	<u>:</u>

The maximum number of stations differs depending on the electrical entry. (Refer to 3 Kit type/Electrical entry/Cable length.)

Note) In case of compatibility with the S kit/AS-Interface, the maximum number of solenoids is as shown below, so please be careful of the number of stations.

- 8 in/8 out: Maximum 8 solenoids
- 4 in/4 out: Maximum 4 solenoids

#### 2 Cylinder port size

<u> </u>	illiadi port dizo			
C3	With ø3.2 one-touch fitting			
C4	With ø4 one-touch fitting			
C6	With ø6 one-touch fitting			
M5	M5 thread			
CM	Mixed sizes and with port plug			
L3	L3 Top ported elbow with ø3.2 one-touch fitting			
L4	L4 Top ported elbow with ø4 one-touch fitting			
L6	L6 Top ported elbow with ø6 one-touch fitting			
L5	M5 thread			
B3	Bottom ported elbow with ø3.2 one-touch fitting			
B4	Bottom ported elbow with ø4 one-touch fitting			
B6	Bottom ported elbow with ø6 one-touch fitting			
B5	M5 thread			
LM	Elbow port, mixed sizes			
MM Note 2)	Mixed size for different types of piping, option installed			

Note 1) Indicate the size by means of the manifold specification sheet in case of "CM", "LM", "NM".

Note 2) When selecting the mixed size for different types of piping or dual flow fitting assembly, enter "MM" and give instructions in the manifold specification sheet.

Note 3) Symbols for inch sizes are as follows:

- N1: ø1/8"
- N3: ø5/32
- NM: Mixed
- The top ported elbow is LN□ and the bottom ported elbow is BN□.

#### 4 End plate type

(Enter EX600-compliant S kit only.)

_	Without end plate
2	M12 connector power supply (Max. supply current 2A)
3	7/8 inch connector power supply (Max. supply current 8A)

Note) Without SI unit, the symbol is nil.

#### I/O unit stations (Enter EX600-compliant S kit only.)

_	None
1	1 station
9	9 stations

Note 1) Without SI unit, the symbol is nil. Note 2) SI unit is not included in I/O unit stations

Note 3) When I/O unit is selected, it is shipped separately, and assembled by customer. Refer to the attached operation manual for mounting

#### Number of input blocks (Enter EX250-compliant S kit only.)

٠,							
_	- Without SI unit/input block (SD0)						
0	Without input block						
1	1 With 1 input block						
i							
8	With 8 input blocks						

Note) For the S kit compatible with AS-Interface, the maximum number of stations is limited. Refer to page 6 for details.

#### Input block type (Enter EX250-compliant S kit only.)

	1 7	
_	Without input block	
1	M12, 2 inputs	
2	M12, 4 inputs	
3	M8, 4 inputs (3 pins)	

#### SI unit COM

S	I unit	EX250 integrated-type (I/O) serial transmission system								
(	COM	DeviceNet™	PROFIBUS DP	CC-Link	AS-Interface	CANopen	EtherNet/IP™			
_	+ COM	_	_	0	_	_	_			
N	- COM	0	0	_	0	0	0			

SI unit COM		iseriai transmission system		J 71 \ 1 /					EX126 integrated-type (for output) serial transmission system		
	COIVI	DeviceNet™	PROFIBUS DP	EtherNet/IP™	DeviceNet™	PROFIBUS DP	CC-Link	EtherCAT	PROFINET	EtherNet/IP™	CC-Link
_	+ COM	0	0	0	0	0	0	0	0	0	0
N	- COM		0						$\cap$	$\cap$	

SI unit		EX600 integrated-type (I/O) serial transmission system (Fieldbus system)								
(	COM	DeviceNet™	PROFIBUS DP	CC-Link	EtherNet/IP™	EtherCAT	PROFINET			
_	+ COM	0	0	0	0	0	0			
N	- COM	0	0	0	0	0	0			

Note) Without SI unit (SD0□), the symbol is nil.

#### Input block specification (Enter EX250-compliant S kit only.)

-	PNP sensor input (+ COM) or without input block
N	NPN sensor input (– COM)

#### 10 Option

_	None		
B Note 2)	All stations with back pressure check valve		
D With DIN rail (Rail length: Standard)			
<b>D</b> □ Note 3)	With DIN rail (Rail length: Special)		
K Note 4)	Special wiring spec. (Except double wiring)		
N Note 10)	With name plate		
R Note 5)	External pilot		
S Note 6)	Direct EXH outlet with built-in silencer		
S Note 6)	Direct EXH outlet with built-in silencer		

Note 1) When two or more symbols are specified, indicate them alphabetically. Example: -BRS

Note 2) When a back pressure check valve is desired, and is to be installed only in certain manifold stations, specify the mounting position by

means of the manifold specification sheet. Note 3) For special DIN rail length, indicate " $D\square$ ". (Enter the number of stations inside  $\square$ .) Example: -D08

In this case, stations will be mounted on a DIN rail for 8 stations regardless of the actual

number of manifold stations.
The specified number of stations must be larger than the number of stations on the manifold. Indicate "-D0" for the option without DIN rail. Note 4) When single wiring and double wiring are

mixed, specify wiring type of each station by means of the manifold specification sheet. Note 5) For external pilot option, "-R", indicate the

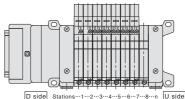
external pilot specification "R" for the applicable valves as well.

Note 6) Built-in silencer type does not satisfy IP67 Note 7) When changing the specifications of the EX600 from no DIN rail to DIN rail mounting, please consult SMC

Note 8) When the EX600 "Without SI unit (SD60)" is specified, "With DIN rail (D)" cannot be selected.

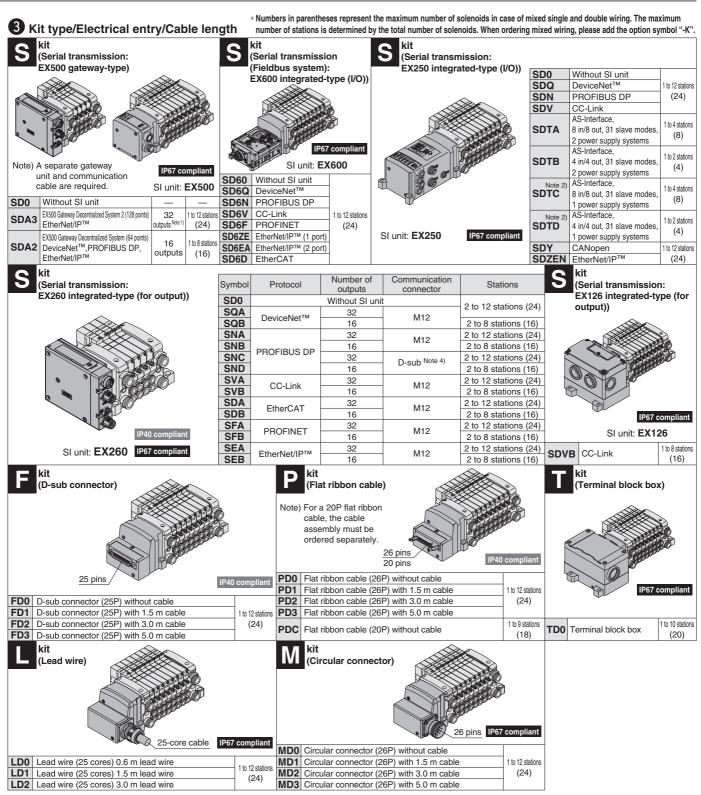
Note 9) DIN rail is not attached (but shipped together) on the manifold in case of the EX600 with DIN rail. Refer to back page 57 for mounting method.

Note 10) When mounting the blanking plate with connector and the slide locking manual type valve by ordering only the manifold, order the name plate separately. For details, refer to page 50.



\* Stations are counted from station 1 on the D-side.

## Base Mounted Plug-in Unit Series VQC1000



<sup>\*</sup> The maximum number of stations displayed in parentheses is applied to the special wiring specifications. (Option "-K")



Note 1) When using the SI unit with 32 outputs, use the GW unit compatible with the EX500 Gateway Decentralized System 2 (128 points).

Note 2) When selecting SI units with SDTC or SDTD specifications, there are limits to the supply current from the SI unit to the input block or valve.

Note 3) When selecting SI units with SDZCN specifications only, IP40 is compatible. (All other SI units are IP67 compliant.)

Note 4) For the SI unit part no., refer to page 7.

#### SI Unit Part No.

#### EX500 Gateway Decentralized System 2 (128 points)

0 1 1	Compatible protocol	SI unit part no.	D	
Symbol	Compatible protocol	Negative common (PNP)	Page	
SDA3	EtherNet/IP™	EX500-S103	P.46	

#### EX500 Gateway Decentralized System (64 points)

	-,			
Cumahaal	Compatible protocol	SI unit	D	
Symbol	Compatible protocor	Positive common (NPN)	Negative common (PNP)	Page
	DeviceNet™			
SDA2	PROFIBUS DP	EX500-Q001	EX500-Q101	P.46
	EtherNet/IP™			

#### **EX600**

	=7.000							
Symbol	Compatible	SI unit	Dogo					
Syllibol	protocol	Positive common (NPN)	Negative common (PNP)	Page				
SD6Q	DeviceNet™	EX600-SDN2A	EX600-SDN1A					
SD6V	CC-Link	EX600-SMJ2	EX600-SMJ1					
SD6N	PROFIBUS DP	EX600-SPR2A	EX600-SPR1A					
SD6F	PROFINET	EX600-SPN2	EX600-SPN1	P.46				
SD6ZE	EtherNet/IP™ (1 port)	EX600-SEN2	EX600-SEN1					
SD6EA	EtherNet/IP™ (2 port)	EX600-SEN4	EX600-SEN3					
SD6D	EtherCAT	EX600-SEC2	EX600-SEC1					

#### **EX260**

Symbol	Companible	Number	SI unit	SI unit part no.		Page
Syllibol	protocol	outputs	Positive common (NPN)	Negative common (PNP)	connector	i age
SQA	DavisaNatM	32	EX260-SDN2	EX260-SDN1		
SQB	DeviceNet™	16	EX260-SDN4	EX260-SDN3	1440	
SNA		32	EX260-SPR2	EX260-SPR1	M12	
SNB	PROFIBUS DP	16	EX260-SPR4	EX260-SPR3		
SNC	PROFIBUS DP	32	EX260-SPR6	EX260-SPR5	D-sub Note)	
SND		16	EX260-SPR8	EX260-SPR7	D-Sub Note)	P.47
SVA	CC Limb	32	EX260-SMJ2	EX260-SMJ1	M12	
SVB	CC-Link	16	EX260-SMJ4	EX260-SMJ3		
SDA	E45 OAT	32	EX260-SEC2	EX260-SEC1	1440	
SDB	EtherCAT	16	EX260-SEC4	EX260-SEC3	M12	
SFA	DDOEINET	32	EX260-SPN2	EX260-SPN1	1440	
SFB	PROFINET	16	EX260-SPN4	EX260-SPN3	M12	
SEA	EII N //IDTM	32	EX260-SEN2	EX260-SEN1	1440	
SEB	EtherNet/IP™	16	EX260-SEN4	EX260-SEN3	M12	

Note) When the communication connector specification is D-sub, the enclosure is IP40. (IP67 for other specifications)

EX250								
Symbol	Compatible protocol	SI unit part no.	Page					
SDQ	DeviceNet™	EX250-SDN1						
SDN	PROFIBUS DP	EX250-SPR1						
SDV	CC-Link	EX250-SMJ2						
SDTA	AS-Interface, 8 in/8 out, 31 slave modes, 2 power supply systems	EX250-SAS3						
SDTB	AS-Interface, 4 in/4 out, 31 slave modes, 2 power supply systems		P.47					
SDTC	AS-Interface, 8 in/8 out, 31 slave modes, 1 power supply systems	EX250-SAS7						
SDTD	AS-Interface, 4 in/4 out, 31 slave modes, 1 power supply systems	EX250-SAS9						
SDY	CANopen	EX250-SCA1A						
<b>SDZEN</b>	EtherNet/IP™	EX250-SEN1						

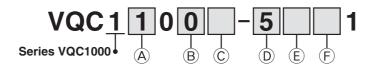
#### **EX126**

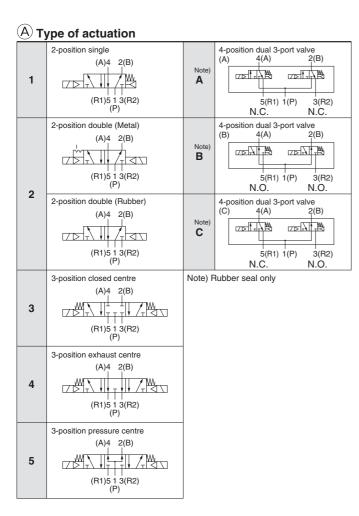
Symbol	Compatible protocol	SI unit part no.	Page		
SDVB	CC-Link	EX126D-SMJ1	P.47		

For details about the EX series (Serial transmission system), refer to the **WEB catalogue** and the Operation Manual.



#### **How to Order Valves**





## B Seal Metal seal Rubber seal

#### © Function

_	Standard (0.4 W)
В	High-speed response type (0.95 W)
K Note 1)	High-pressure type (1.0 MPa, 0.95 W)
Note 2)	Negative common
R Note 3)	External pilot

\* When two or more symbols are specified, indicate them alphabetically. However, combination of "B" and "K" is not possible.

not possible. Note 1) Metal seal only

Note 2) When "-COM." is specified for the SI unit, select and mount the valve of negative common. Note 3) Dual 3-port is not applicable.

#### (D) Coil voltage

5 Note)	24 VDC
6	12 VDC
Noto) On	ly 24 VDC is available with the

Note) Only 24 VDC is available with the S kit.

## E Light/surge voltage suppressor

_	Yes
<b>■</b> Note1, 2)	None (Non-polar)

Note 1) Not applicable to the S kit.

Note 2) A combination of "Function N
(Negative common)" and "E" is
unavailable.

Since "E" has no polarity it can

Since "E" has no polarity, it can also be used as a negative common. Selection of "Function N" is not required.

## Manual overrideNon-locking push type



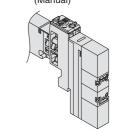
B Push-turn locking type (Tool required)



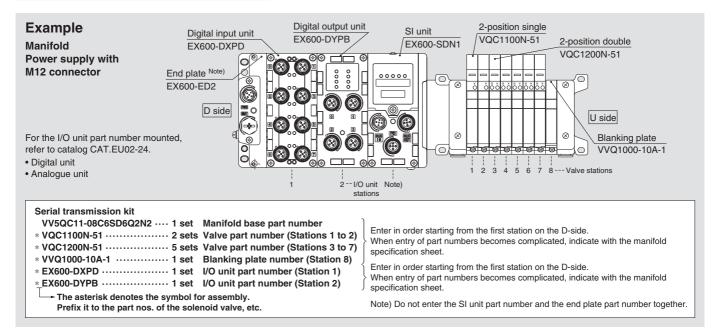
C Turn locking type (Manual)



Slide locking type (Manual)



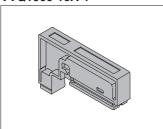
#### **How to Order Manifold Assembly**



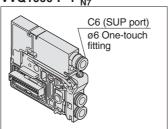


#### Manifold Options Refer to pages 49 through to 52 for details.

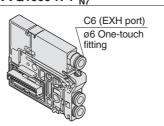
Blanking plate assembly VVQ1000-10A-1



Individual SUP spacer VVQ1000-P-1-C6



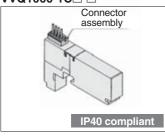
Individual EXH spacer VVQ1000-R-1-C6



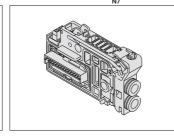
SUP block plate VVQ1000-16A



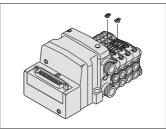
Blanking plate with connector VVQ1000-1C□-□



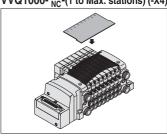
**EXH block plate assembly** VVQC1000-19A-S-C6, M5



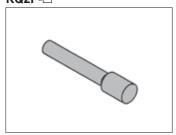
Back pressure check valve assembly [-B] VVQ1000-18A



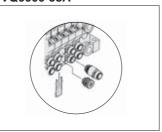
Name plate [-N] VVQ1000- N<sub>C</sub>-(1 to Max. stations) (-X4)



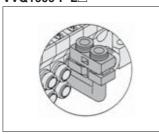
Blanking plug KQ2P-□



Port plug VVQ0000-58A



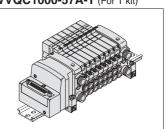
Elbow fitting assembly VVQ1000-F-L□



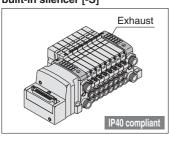
DIN rail mounting bracket [-D] VVQ1000-57A

{For F/L/M/P/S (EX500) kit} VVQC1000-57A-S {For S (EX250) kit}

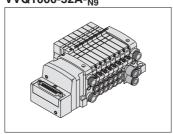
VVQC1000-57A-T (For T kit)



**Direct EXH outlet with** built-in silencer [-S]

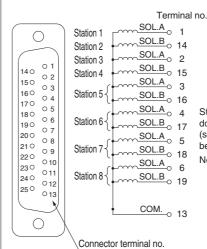


**Dual flow fitting assembly** VVQ1000-52A-C8



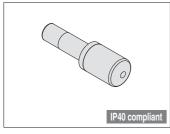
Special electrical wiring specifications [-K]

Wiring example) D-sub connector

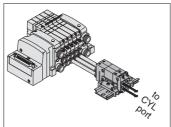


Standard manifolds are for double wiring, but mixed wiring (single and double wiring) can be specified as an option. Note) Refer to the pages of each kit for details. F kit ..... P. 33 P kit ..... P. 35 T kit ..... P. 37 L kit ..... P. 39 M kit ..... P. 41

#### Silencer (For EXH port) AN15-C08



Double check block VVQ1000-FPG-□□-□

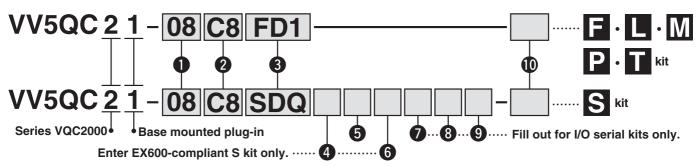




## **Base Mounted**

## **Plug-in Unit** Series VQC2000 (E

#### **How to Order Manifold**



#### 1 Stations

01	1 station
:	:

The maximum number of stations differs depending on the electrical entry. (Refer to 3 Kit type/Electrical entry/Cable length.)

Note) In case of compatibility with the S kit/AS-Interface, the maximum number of solenoids is as shown below, so please be careful of the number of stations.

- · 8 in/8 out: Maximum 8 solenoids
- 4 in/4 out: Maximum 4 solenoids

#### 2 Cylinder port size

	middl port died
C4	With ø4 one-touch fitting
C6	With ø6 one-touch fitting
C8	With ø8 one-touch fitting
CM	Mixed sizes and with port plug
L4	Top ported elbow with ø4 one-touch fitting
L6	Top ported elbow with ø6 one-touch fitting
L8	Top ported elbow with ø8 one-touch fitting
B4	Bottom ported elbow with ø4 one-touch fitting
B6	Bottom ported elbow with ø6 one-touch fitting
B8	Bottom ported elbow with ø8 one-touch fitting
LM	Elbow port, mixed sizes
MM Note 2)	Mixed size for different types of piping, option installed

Note 1) Indicate the size by means of the manifold specification sheet in case of "CM", "LM", "NM".

Note 2) When selecting the mixed size for different types of piping or dual flow fitting assembly, enter "MM" and give instructions in the manifold specification sheet

Note 3) Symbols for inch sizes are as follows:
• N3: ø5/32"
• N7: ø1/4" • NM: Mixed • N9: ø5/16"

The top ported elbow is LN $\square$  and the bottom ported elbow is BND.

#### 4 End plate type

(Enter EX600-compliant S kit only.)

_	<ul> <li>Without end plate</li> </ul>					
2	M12 connector power supply (Max. supply current 2A)					
3	7/8 inch connector power supply (Max. supply current 8A)					

Note) Without SI unit, the symbol is nothing.

#### I/O unit sations (Enter EX600-compliant S kit only.)

_	None				
1	1 station				
9	9 stations				

Note 1) Without SI unit, the symbol is nothing. Note 2) SI unit is not included in I/O unit stations

Note 3) When I/O unit is selected, it is shipped separately, and assembled by customer. Refer to the attached operation manual for mounting

#### Number of input blocks (Enter EX250-compliant S kit only.)

	٠,						
	_	Without SI unit/input block (SD0)					
	Without input block						
	1	With 1 input block					
	i						
Ī	8	With 8 input blocks					

Note) For the S kit compatible with AS-Interface, the maximum number of stations is limited. Refer to page 10 for details.

#### Input block type (Enter EX250-compliant S kit only.)

- \	
_	Without input block
1	M12, 2 inputs
2	M12, 4 inputs
3	M8, 4 inputs (3 pins)

#### 5 SI unit COM

S	SI unit	EX250 integrated-type (I/O) serial transmission system							
(	COM	DeviceNet™	PROFIBUS DP	CC-Link	AS-Interface	CANopen	EtherNet/IP™		
- + COM		_	_	0			_		
N	- COM	0	0	_	0	0	0		

SI unit COM		EX500 gateway-type serial transmission system								EX126 integrated-type (for output) serial transmission system	
,	COIVI	DeviceNet™	PROFIBUS DP	EtherNet/IP™	DeviceNet™	PROFIBUS DP	CC-Link	EtherCAT	PROFINET	EtherNet/IP™	CC-Link
_	+ COM	0	0	0	0	0	0	0	0	0	0
N	- COM	0	0	0	0	0	0	0	0	0	_

SI unit EX600 integrated-type (I/O) serial transmission system (Fieldbus syst						system)	
СОМ		DeviceNet™	PROFIBUS DP	CC-Link	EtherNet/IP™	EtherCAT	PROFINET
_	+ COM	0	0	0	0	0	0
N	- COM	0	0	0	0	0	0

Note) Without SI unit (SD0□), the symbol is nil.

#### 9 Input block specification (Enter EX250-compliant S kit only.)

(=,,,,,,,,,-						
_	PNP sensor input (+ COM) or without input block					
N	NPN sensor input (- COM)					

#### (I) Option

_	None	
<b>B</b> Note 2) All stations with back pressure check		
D	With DIN rail (Rail length: Standard) Note 9)	
D□ Note 4)	With DIN rail (Rail length: Special) Note 9)	
K Note 5)	Special wiring spec. (Except double wiring)	
N Note 12) With name plate R Note 6) External pilot		
		S Note 7)
T Note 8)	Branched P and R ports on U-side	

Note 1) When two or more symbols are specified, indicate

them alphabetically. Example: -BRS

Note 2) When a back pressure check valve is desired, and is to be installed only in certain manifold stations, specify the mounting position by means of the manifold specification sheet.

Note 3) When DIN rail mounting (with DIN rail) is selected with a power supply 7/8 inch connector for end plate of the VQC2000 series, and I/O unit station number is 9, and max. valve station number is 23. DIN rail mount cannot be specified for 24 stations. (Refer to the DIN rail full length on page 26.)

Note 4) For special DIN rail length, indicate "D□" (Enter the number of stations inside □.)

Example: -D08
In this case, stations will be mounted on a DIN rail for 8 stations regardless of the actual number of manifold stations.

The specified number of stations must be larger than the number of stations on the manifold. Indicate "-D0" for the option without DIN rail.

Note 5) When single wiring and double wiring are mixed,

specify wiring type of each station by means of the manifold specification sheet.

Note 6) For external pilot option, "-R", indicate the external pilot specification "R" for the applicable valves as well

Note 7) Built-in silencer type does not satisfy IP67.

Note 8) SUP and EXH ports on the U-side (on cylinder port side and coil side is branched.) Port is equipped with

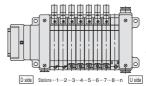
side and coil side is branched.) Port is equipped with one-touch fitting for ø12.

Note 9) When changing the specifications of the EX600 from no DIN rail to DIN rail mounting, please consult SMC.

Note 10) When the EX600 "Without SI unit (SD60)" is specified, "With DIN rail (D)" cannot be selected.

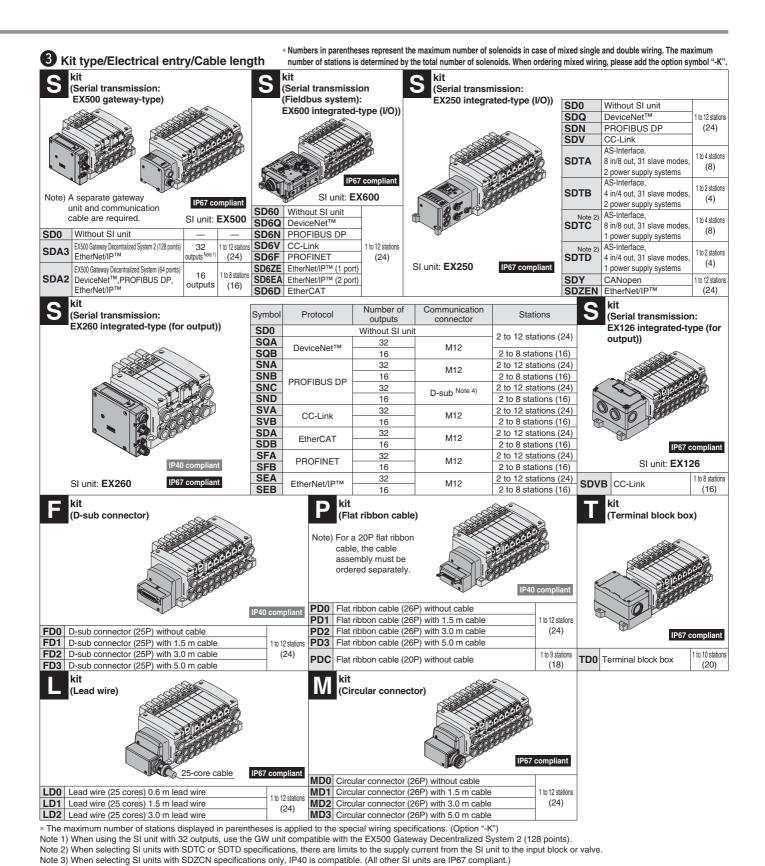
Note 11) DIN rail is not attached (but shipped together) on the manifold in case of the EX600 with DIN rail. Refer to back page 57 for mounting method.

Note 12) When mounting the blanking plate with connector and the slide locking manual type valve by ordering only the manifold, order the name plate separately For details, refer to page 50.



Stations are counted from station 1 on the

## Base Mounted Plug-in Unit Series VQC2000



**SMC** 

Note 4) For the SI unit part no., refer to page 13.

#### SI Unit Part No.

#### EX500 Gateway Decentralized System 2 (128 points)

0	0	SI unit part no.	Page
Symbol	Compatible protocol	Negative common (PNP)	
SDA3	EtherNet/IP™	EX500-S103	P.46

#### EX500 Gateway Decentralized System (64 points)

	,			
Cymbol	Compatible protocol	SI unit	Done	
Syllibol	Compatible protocor	Positive common (NPN)	Negative common (PNP)	Page
	DeviceNet™			
SDA2	PROFIBUS DP	EX500-Q001	EX500-Q101	P.46
	EtherNet/IP™			

#### **EX600**

Symbol         Compatible protocol         SI unit part no.         Page           SD6Q         DeviceNet™         EX600-SDN2A         EX600-SDN1A           SD6V         CC-Link         EX600-SMJ2         EX600-SMJ1           SD6N         PROFIBUS DP         EX600-SPR2A         EX600-SPR1A           SD6F         PROFINET         EX600-SPN2         EX600-SPN1           P.46		12.000					
Positive common (NPN)   Negative common (PNP)	Symbol	Compatible protocol	SI unit	Paga			
SD6V         CC-Link         EX600-SMJ2         EX600-SMJ1           SD6N         PROFIBUS DP         EX600-SPR2A         EX600-SPR1A	Symbol	Compatible protocol	Positive common (NPN)	Negative common (PNP)	raye		
SD6N PROFIBUS DP EX600-SPR2A EX600-SPR1A	SD6Q	DeviceNet™	EX600-SDN2A	EX600-SDN1A			
	SD6V	CC-Link	EX600-SMJ2	EX600-SMJ1			
SD6F PROFINET EX600-SPN2 EX600-SPN1 P.46	SD6N	PROFIBUS DP	EX600-SPR2A	EX600-SPR1A			
	SD6F PROFINET		EX600-SPN2	EX600-SPN1	P.46		
SD6ZE EtherNet/IP™ (1 port) EX600-SEN2 EX600-SEN1	SD6ZE	EtherNet/IP™ (1 port)	EX600-SEN2	EX600-SEN1			
SD6EA EtherNet/IP™ (2 port) EX600-SEN4 EX600-SEN3	SD6EA	EtherNet/IP™ (2 port)	EX600-SEN4	EX600-SEN3			
SD6D EtherCAT EX600-SEC2 EX600-SEC1	SD6D	EtherCAT	EX600-SEC2	EX600-SEC1			

#### **EX260**

Symbol	Compatible Num		SI unit	part no.	Communication	Page
Syllibol	protocol	outputs	Positive common (NPN)	Negative common (PNP)	connector	raye
SQA	DavisaNatM	32	EX260-SDN2	EX260-SDN1		
SQB	DeviceNet™	16	EX260-SDN4	EX260-SDN3	1440	
SNA		32	EX260-SPR2	EX260-SPR1	M12	
SNB		16	EX260-SPR4	EX260-SPR3		
SNC	PROFIBUS DP	32	EX260-SPR6	EX260-SPR5	D-sub Note)	
SND		16	EX260-SPR8	EX260-SPR7	D-Sub Note)	P.47
SVA	00 1 :-1	32	EX260-SMJ2	EX260-SMJ1	M12	
SVB	CC-Link	16	EX260-SMJ4	EX260-SMJ3		
SDA	Cth αυΩΛΤ	32	EX260-SEC2	EX260-SEC1		
SDB	EtherCAT	16	EX260-SEC4	EX260-SEC3		
SFA	PROFINET	32	EX260-SPN2	EX260-SPN1	Mao	
SFB		16	EX260-SPN4	EX260-SPN3	M12	
SEA	Eth aut Lat / LDTM	32	EX260-SEN2	EX260-SEN1	Mao	
SEB	EtherNet/IP™	16	EX260-SEN4	EX260-SEN3	M12	

Note) When the communication connector specification is D-sub, the enclosure is IP40. (IP67 for other specifications)

EX250							
Symbol	Compatible protocol	SI unit part no.	Page				
SDQ	DeviceNet™	EX250-SDN1					
SDN	PROFIBUS DP	EX250-SPR1					
SDV	CC-Link	EX250-SMJ2					
SDTA	AS-Interface, 8 in/8 out, 31 slave modes, 2 power supply systems	EX250-SAS3					
SDTB	AS-Interface, 4 in/4 out, 31 slave modes, 2 power supply systems	EX250-SAS5	P.47				
SDTC	AS-Interface, 8 in/8 out, 31 slave modes, 1 power supply systems	EX250-SAS7					
SDTD	AS-Interface, 4 in/4 out, 31 slave modes, 1 power supply systems	EX250-SAS9					
SDY	CANopen	EX250-SCA1A					
<b>SDZEN</b>	EtherNet/IP™	EX250-SEN1					

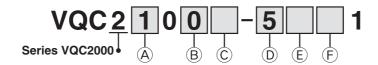
#### **EX126**

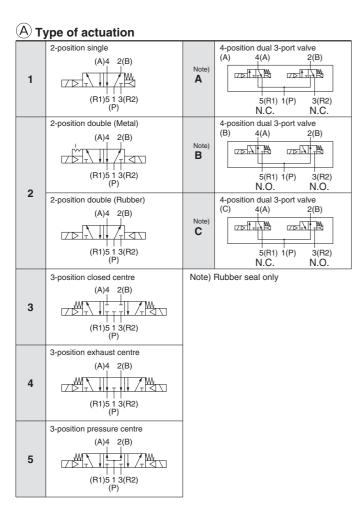
Symbol	Compatible protocol	SI unit part no.	Page
SDVB	CC-Link	EX126D-SMJ1	P.47

For details about the EX series (Serial transmission system), refer to the **WEB catalogue** and the Operation Manual.



#### **How to Order Valves**





(F	B Seal					
0		Metal seal				
	1	Rubber seal				
C F						

#### C Function

_	Standard (0.4 W)
В	High-speed response type (0.95 W)
K Note 1)	High-pressure type (1.0 MPa, 0.95 W)
Note 2)	Negative common
R Note 3)	External pilot

\* When two or more symbols are specified, indicate them alphabetically. However, combination of "B" and "K" is not possible.
Note 1) Metal seal only

Note 2) When "-COM." is specified for the SI unit, select and mount the valve of negative common.

Note 3) Dual 3-port type is not applicable.

#### (D) Coil voltage

5 Note)	24 VDC				
6	12 VDC				
Note) Only 24 VDC is available with the					

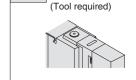
S kit.

#### (E) Light/surge voltage suppressor

	_	Yes
[	<b>E</b> Note1, 2)	None (Non-polar)

Note 1) Not applicable to the S kit. Note 2) A combination of "Function N (Negative common)" and "E" is unavailable. Since "E" has no polarity, it can also be used as a negative common. Selection of "Function N" is not required.

#### (F) Manual override Non-locking push type



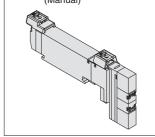
Push-turn locking type (Tool required)



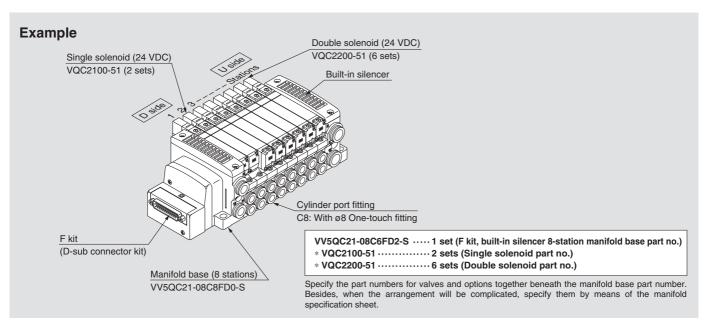
Turn locking type (Tool required)



D Slide locking type (Manual)

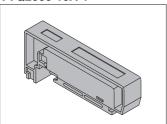


#### **How to Order Manifold Assembly**

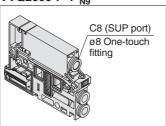


#### Manifold Options Refer to pages 49 through to 52 for details.

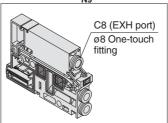
Blanking plate assembly VVQ2000-10A-1



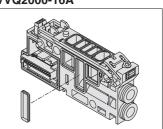
Individual SUP spacer VVQ2000-P-1-C8



Individual EXH spacer VVQ2000-R-1-C8



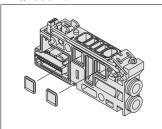
SUP block plate VVQ2000-16A



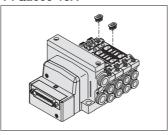
**EXH** block plate VVQ2000-19A

Port plug

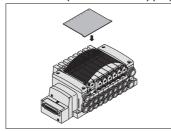
VVQ1000-58A



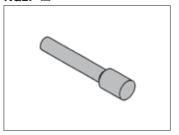
Back pressure check valve assembly [-B] VVQ2000-18A



Name plate [-N] VVQ2000-N-(1 to Max. stations) (-X4) KQ2P-



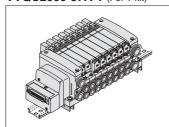
Blanking plug



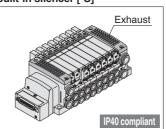
DIN rail mounting bracket [-D] VVQ2000-57A

{For F/L/M/P/S (EX500) kit} VVQC2000-57A-S {For S (EX250) kit}

VVQC2000-57A-T (For T kit)



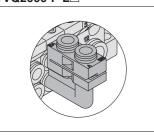
**Direct EXH outlet with** built-in silencer [-S]



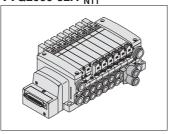
Silencer (For EXH port) AN20-C10



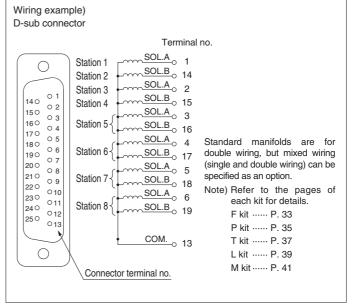
Elbow fitting assembly VVQ2000-F-L□



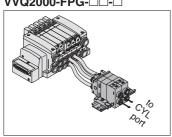
**Dual flow fitting assembly** VVQ2000-52A-C10



Special electrical wiring specifications [-K]



#### Double check block VVQ2000-FPG-□□-□







## Series VQC1000/2000 Base Mounted **Plug-in Unit**

#### Model

#### Symbol

2-position single



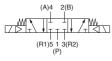
2-position double (Metal)



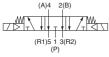
2-position double (Rubber)



3-position closed centre



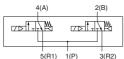
3-position exhaust centre



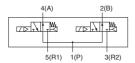
3-position pressure centre



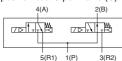
4-position dual 3-port valve (A)



4-position dual 3-port valve (B)



4-position dual 3-port valve (C)



							Flow-	rate ch	aracterist	ics				time <sup>Note 2)</sup>	
Series		Type of	Mod	lel	1 → 4	4, 2 (P	' → A,	B)	4, 2 → 5,	3 (A,	$B \rightarrow F$	R1, R2)		High-speed	Weigh
	a	ctuation			C [dm <sup>3</sup> /(s·bar)]	b	Cv	Q [d/min] (ANR) <sup>Note 3)</sup>	C [dm <sup>3</sup> /(s·bar)]	b	Cv	Q [d/min] (ANR)Note 3)	Standard: 0.4 W	response: 0.95 W	(g)
		0: 1	Metal seal	VQC1100	0.70	0.15	0.16	163	0.72	0.25	0.18	178	15 or less	12 or less	0.7
	2-position	Single	Rubber seal	VQC1101	0.85	0.20	0.21	204	1.0	0.30	0.25	254	20 or less	15 or less	67
	2-po	Davible	Metal seal	VQC1200	0.70	0.15	0.16	163	0.72	0.25	0.18	178	13 or less	10 or less	
		Double	Rubber seal	VQC1201	0.85	0.20	0.21	204	1.0	0.30	0.25	254	20 or less	15 or less	
		Closed	Metal seal	VQC1300	0.68	0.15	0.16	158	0.72	0.25	0.18	178	26 or less	20 or less	
VOC1000		centre	Rubber seal	VQC1301	0.70	0.20	0.16	168	0.65	0.42	0.18	179	33 or less	25 or less	
VQC1000	ition	Exhaust	Metal seal	VQC1400	0.68	0.15	0.16	158	0.72	0.25	0.18	178	26 or less	20 or less	77
	3-position	centre	Rubber seal	VQC1401	0.70	0.20	0.16	168	1.0	0.30	0.25	254	33 or less	25 or less	77
_	(,)	Pressure	Metal seal	VQC1500	0.70	0.15	0.16	163	0.72	0.25	0.18	178	26 or less	20 or less	
		centre	Rubber seal	VQC1501	0.85	0.20	0.21	204	0.65	0.42	0.18	179	33 or less	25 or less	
	4-position	Dual 3-port valve	Rubber seal	VQC1g01	0.70	0.20	0.16	168	0.70	0.20	0.16	168	33 or less	25 or less	
		CiI-	Metal seal	VQC2100	2.0	0.15	0.46	466	2.6	0.15	0.60	606	29 or less	22 or less	95
	2-position	Single	Rubber seal	VQC2101	2.2	0.28	0.55	552	3.2	0.30	0.80	814	31 or less	24 or less	95
	2-po	Davible	Metal seal	VQC2200	2.0	0.15	0.46	466	2.6	0.15	0.60	606	20 or less	15 or less	
		Double	Rubber seal	VQC2201	2.2	0.28	0.55	552	3.2	0.30	0.80	814	26 or less	20 or less	
		Closed	Metal seal	VQC2300	2.0	0.15	0.46	466	2.0	0.18	0.46	474	38 or less	29 or less	
V000000		centre	Rubber seal	VQC2301	2.0	0.28	0.49	502	2.2	0.31	0.60	563	44 or less	34 or less	
VQC2000	ition	Exhaust	Metal seal	VQC2400	2.0	0.15	0.46	466	2.6	0.15	0.60	606	38 or less	29 or less	105
	3-position	centre	Rubber seal	VQC2401	2.0	0.28	0.49	502	3.2	0.30	0.80	814	44 or less	34 or less	105
	(1)	Pressure	Metal seal	VQC2500	2.4	0.17	0.57	565	2.0	0.18	0.46	474	38 or less	29 or less	
		centre	Rubber seal	VQC2501	3.2	0.28	0.80	804	2.2	0.31	0.60	563	44 or less	34 or less	
	4-position	Dual 3-port valve	Rubber seal	VQC2g01	1.8	0.28	0.46	452	1.8	0.28	0.46	452	44 or less	34 or less	

Note 1) Values represented in this column are in the following conditions: VQC1000: Cylinder port size C6 without a back pressure check valve VQC2000: Cylinder port size C8 without a back pressure check valve

Note 2) Values represented in this column are based on JIS B 8375-1981 (operating with clean air and a supply pressure of 0.5 MPa. Equipped with light/surge voltage suppressor. Values vary depending on the pressure as well as the air quality.) Values for double type are when the switch is turned ON.

Note 3) These values have been calculated according to ISO6358 and indicate the flow rate under standard conditions with an inlet pressure of 0.6 MPa (relative pressure) and a pressure drop of 0.1 MPa.



## Base Mounted Plug-in Unit Series VQC1000/2000

#### **Standard Specifications**

	Valve type		Metal seal	Rubber seal						
	Fluid		Ai	ir						
	Maximum operating	oressure	0.7 MPa (High-pressure type: 1.0 MPa)	0.7 MPa						
SI		Single	0.1 MPa	0.15 MPa						
atio	Minimum operating	Double	0.1 MPa							
iji	pressure	3-position	0.1 MPa	0.2 MPa						
specifications		4-position		0.15 MPa						
Valve	Ambient and fluid ter	nperature	-10 to 50	°C Note 1)						
\ A	Lubrication		Not red	quired						
	Manual override		Push type, Locking type (Tool required) semi-standard							
	Impact/Vibration resi	stance	150/30 m/s <sup>2 Note 2)</sup>							
	Enclosure		Dustproof (IP67 c	ompatible) Note 3)						
တ	Rated coil voltage		24 V	DC						
tion	Allowable voltage flu	ctuation	±10% of rat	red voltage						
Electrical specifications	Coil insulation type		Equivalent	to Class B						
Peci	Power consumption	24 VDC	0.4 W DC (17 mA), 0.99	5 W DC (40 mA) Note 4)						
S	(Current)	12 VDC	0.4 W DC (34 mA), 0.99	5 W DC (80 mA) Note 4)						

Note 1) Use dry air to prevent condensation when operating at low temperatures.

#### **Manifold Specifications**

				Piping specificat	ions	Note 2)	Applicable	5-station
Series	Base model	Connection type	Port	Port siz	e Note 1)	Applicable stations	solenoid	weight
			direction	1, 3 (P, R)	2, 4 (A, B)		valves	(g)
VQC1000	VV5QC11-□□□	F kit: D-sub connector P kit: Flat ribbon cable T kit: Terminal block box	Side	C8 (ø8)  Option: Direct EXH outlet with built-in silencer	C3 (ø3.2) C4 (ø4) C6 (ø6) M5 (M5 thread)	1 to 10 stations	VQC1□00-5 VQC1□01-5	643 (Single) 754 (Double, 3-position)
VQC2000	VV5QC21-□□□	S kit: Serial transmission L kit: Lead wire M kit: Circular connector	Side	C10 (ø10) Option: Direct EXH outlet with built-in silencer Branch type C12 (ø12)	C4 (ø4) C6 (ø6) C8 (ø8)	S kit 1 to 8 stations: EX500 1 to 12 stations: EX250	VQC2□00-5 VQC2□01-5	1076 (Single) 1119 (Double, 3-position)



Note 2) Impact resistance ······ No malfunction resulted from the impact test using a drop impact tester. Test was performed one time each in the axial and right angle directions of the main valve and armature for both energized and de-energized states.

Vibration resistance ··· No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed in the axial and right angle directions of the

main valve and armature for both energized and de-energized states.

Note 3) Refer to page 1 and 2 for applicable variations.

Note 4) Value for high-speed response, high-pressure type (0.95 W)

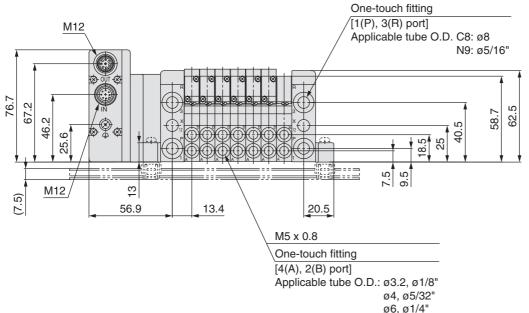
Note 1) Inch-size one-touch fittings are also available.

Note 2) Special wiring specifications are available as semi-standard to increase the maximum number of stations.

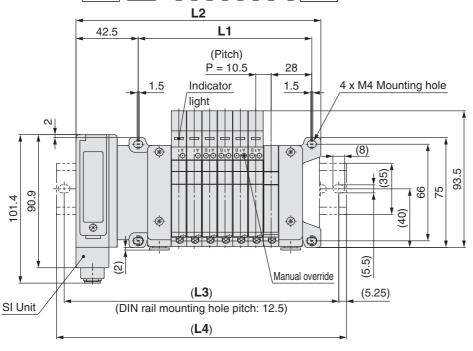
## Series VQC1000 Kit (Serial transmission) For EX

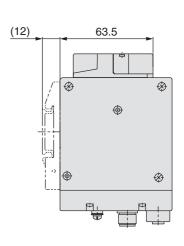
Kit (Serial transmission) For EX500 Gateway Decentralised System 2 (128 points) IP67 compliant

#### VV5QC11 S kit (Serial transmission kit: EX500)



D side Station --- (1)-(2)-(3)-(4)-(5)-(6)-(7)--(n) U side





#### L: Dimensions n: Stations

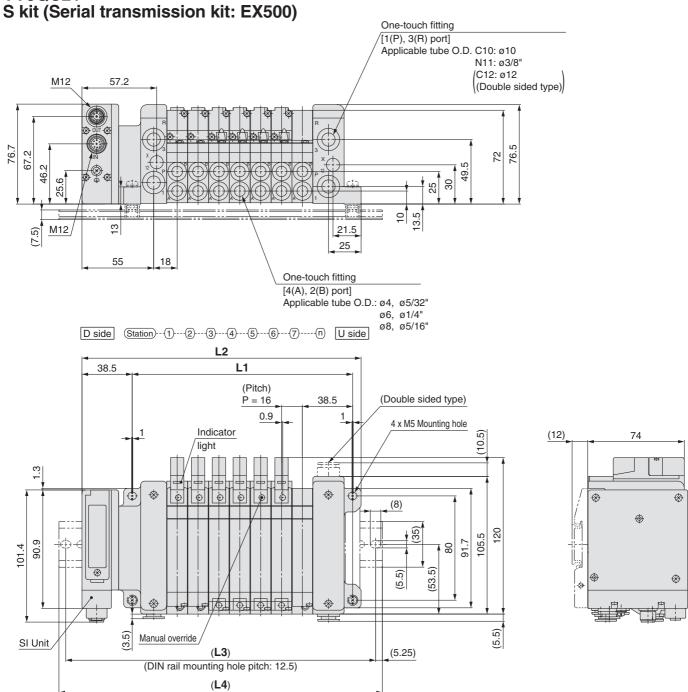
L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5
L2	104.2	114.7	125.2	135.7	146.2	156.7	167.2	177.7	188.2	198.7	209.2	219.7	230.2	240.7	251.2
L3	125	137.5	150	162.5	175	187.5	187.5	200	212.5	225	237.5	250	250	262.5	275
L4	135.5	148	160.5	173	185.5	198	198	210.5	223	235.5	248	260.5	260.5	273	285.5

L	16	17	18	19	20	21	22	23	24
L1	213	223.5	234	244.5	255	265.5	276	286.5	297
L2	261.7	272.2	282.7	293.2	303.7	314.2	324.7	335.2	345.7
L3	287.5	300	312.5	325	325	337.5	350	362.5	375
L4	298	310.5	323	335.5	335.5	348	360.5	373	385.5

19

Kit (Serial transmission) For EX500 Gateway Decentralised System 2 (128 points) IP67 compliant



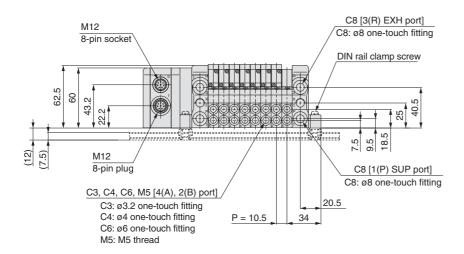


L: Dim	: Dimensions n: Stations														
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
L1	73	89	105	121	137	153	169	185	201	217	233	249	265	281	297
L2	118	134	150	166	182	198	214	230	246	262	278	294	310	326	342
L3	137.5	162.5	175	187.5	212.5	225	237.5	250	275	287.5	300	325	337.5	350	362.5
L4	148	173	185.5	198	223	235.5	248	260.5	285.5	298	310.5	335.5	348	360.5	373

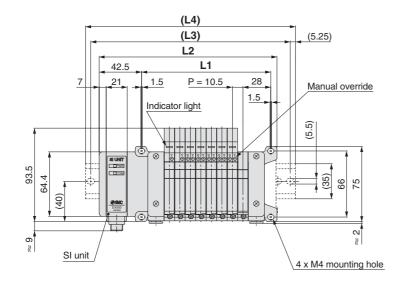
L	16	17	18	19	20	21	22	23	24
L1	313	329	345	361	377	393	409	425	441
L2	358	374	390	406	422	438	454	470	486
L3	387.5	400	412.5	437.5	450	462.5	475	500	512.5
L4	398	410.5	423	448	460.5	473	485.5	510.5	523

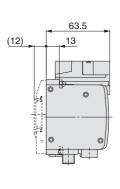


#### VV5QC11 S kit (Serial transmission kit: EX500)



D side Stations --- (1) (2) (3) (4) (5) (6) (7) (8) -- (n) U side





The dashed lines indicate DIN rail mounting [-D] (with DIN rail mounting bracket).

Formula: L1 = 10.5n + 45, L2 = 10.5n + 93.5 n: Stations (Maximum 16 stations)

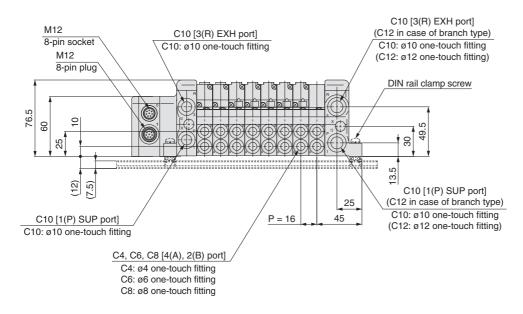
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213
L2	104	114.5	125	135.5	146	156.5	167	177.5	188	198.5	209	219.5	230	240.5	251	261.5
L3	125	137.5	150	162.5	175	187.5	187.5	200	212.5	225	237.5	250	250	262.5	275	287.5
L4	135.5	148	160.5	173	185.5	198	198	210.5	223	235.5	248	260.5	260.5	273	285.5	298



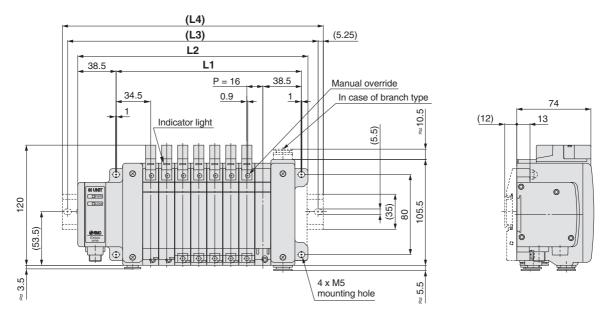
# Series VQC2000 kit (Serial transmission) For EX

kit (Serial transmission) For EX500 Gateway Decentralised System (64 points) IP67 compliant

# VV5QC21 S kit (Serial transmission kit: EX500)



D side Stations -- (1) -- (2) -- (3) -- (4) -- (5) -- (6) -- (7) -- (8) -- (n) U side



The dashed lines indicate DIN rail mounting [-D] (with DIN rail mounting bracket).

Formula: L1:	= 16n + 57.	L2 = 16n + 100	+ 102 n:	: Stations	(Maximum	16 stations)

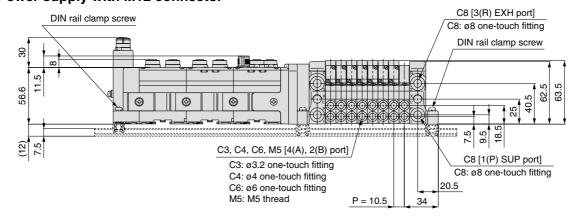
L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	73	89	105	121	137	153	169	185	201	217	233	249	265	281	297	313
L2	118	134	150	166	182	198	214	230	246	262	278	294	310	326	342	358
L3	162.5	150	175	187.5	212.5	225	237.5	250	275	287.5	300	325	337.5	350	362.5	387.5
L4	173	160.5	185.5	198	223	235.5	248	260.5	285.5	298	310.5	335.5	348	360.5	373	398



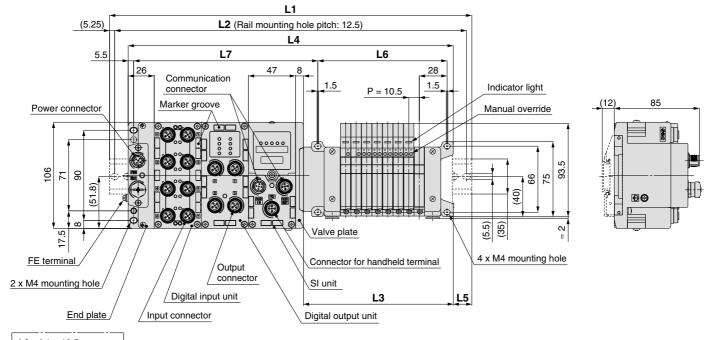
# Series VQC1000

kit (Serial transmission) For EX600 Integrated-type (I/O) serial transmission system IP67 compliant

# VV5QC11 S kit (Serial transmission kit: EX600) Power supply with M12 connector



D side Stations --- (1) (2) (3) (4) (5) (6) (7) (8) -- (n) U side



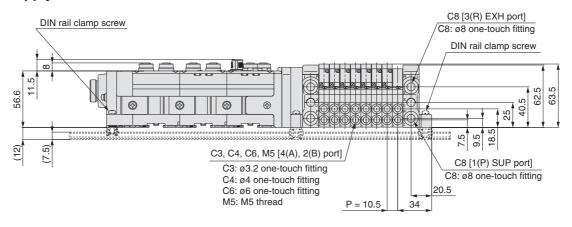
L2 = L1 - 10.5 $L3 = 10.5 \times n1 + 65.5$  $L4 = L3 + 81 + 47 \times n2$ L5 = (L1 - L4)/2 $L6 = 10.5 \times n1 + 45$  $L7 = 47 \times n2 + 89.8$ 

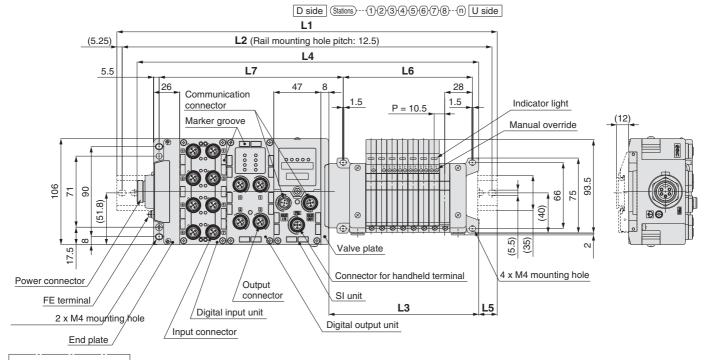
I 1: DIN Rail Full I ength

L1: DIN Rai	ı Fui	ı Len	igtn																					
Valve stations unit stations (n2)	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
0	198	198	210.5	223	235.5	248	260.5	260.5	273	285.5	298	310.5	323	335.5	335.5	348	360.5	373	385.5	398	398	410.5	423	435.5
1	235.5	248	260.5	273	285.5	298	298	310.5	323	335.5	348	360.5	360.5	373	385.5	398	410.5	423	423	435.5	448	460.5	473	485.5
2	285.5	298	310.5	323	323	335.5	348	360.5	373	385.5	398	398	410.5	423	435.5	448	460.5	460.5	473	485.5	498	510.5	523	523
3	335.5	348	360.5	360.5	373	385.5	398	410.5	423	423	435.5	448	460.5	473	485.5	485.5	498	510.5	523	535.5	548	560.5	560.5	573
4	385.5	385.5	398	410.5	423	435.5	448	460.5	460.5	473	485.5	498	510.5	523	523	535.5	548	560.5	573	585.5	585.5	598	610.5	623
5	423	435.5	448	460.5	473	485.5	485.5	498	510.5	523	535.5	548	548	560.5	573	585.5	598	610.5	623	623	635.5	648	660.5	673
6	473	485.5	498	510.5	523	523	535.5	548	560.5	573	585.5	585.5	598	610.5	623	635.5	648	648	660.5	673	685.5	698	710.5	710.5
7	523	535.5	548	548	560.5	573	585.5	598	610.5	610.5	623	635.5	648	660.5	673	685.5	685.5	698	710.5	723	735.5	748	748	760.5
8	573	585.5	585.5	598	610.5	623	635.5	648	648	660.5	673	685.5	698	710.5	710.5	723	735.5	748	760.5	773	773	785.5	798	810.5
9	610.5	623	635.5	648	660.5	673	673	685.5	698	710.5	723	735.5	748	748	760.5	773	785.5	798	810.5	810.5	823	835.5	848	860.5

kit (Serial transmission) For EX600 Integrated-type (I/O) serial transmission system IP67 compliant

# VV5QC11 S kit (Serial transmission kit: EX600) Power supply with 7/8 inch connector





L2 = L1 - 10.5 $L3 = 10.5 \times n1 + 65.5$  $L4 = L3 + 97.5 + 47 \times n2$ L5 = (L1 - L4)/2

 $L6 = 10.5 \times n1 + 45$  $L7 = 47 \times n2 + 89.8$ 

I 1: DIN Rail Full I ength

L1: DIN Ra	il Ful	I Len	igth																					
Valve stations unit stations (n2)		2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
0	210.5	223	235.5	235.5	248	260.5	273	285.5	298	298	310.5	323	335.5	348	360.5	373	373	385.5	398	410.5	423	435.5	435.5	448
1	260.5	273	273	285.5	298	310.5	323	335.5	335.5	348	360.5	373	385.5	398	398	410.5	423	435.5	448	460.5	460.5	473	485.5	498
2	298	310.5	323	335.5	348	360.5	360.5	373	385.5	398	410.5	423	435.5	435.5	448	460.5	473	485.5	498	498	510.5	523	535.5	548
3	348	360.5	373	385.5	398	398	410.5	423	435.5	448	460.5	460.5	473	485.5	498	510.5	523	523	535.5	548	560.5	573	585.5	598
4	398	410.5	423	423	435.5	448	460.5	473	485.5	498	498	510.5	523	535.5	548	560.5	560.5	573	585.5	598	610.5	623	623	635.5
5	448	460.5	460.5	473	485.5	498	510.5	523	523	535.5	548	560.5	573	585.5	585.5	598	610.5	623	635.5	648	660.5	660.5	673	685.5
6	485.5	498	510.5	523	535.5	548	560.5	560.5	573	585.5	598	610.5	623	623	635.5	648	660.5	673	685.5	685.5	698	710.5	723	735.5
7	535.5	548	560.5	573	585.5	585.5	598	610.5	623	635.5	648	648	660.5	673	685.5	698	710.5	723	723	735.5	748	760.5	773	785.5
8	585.5	598	610.5	623	623	635.5	648	660.5	673	685.5	685.5	698	710.5	723	735.5	748	748	760.5	773	785.5	798	810.5	810.5	823
9	635.5	648	648	660.5	673	685.5	698	710.5	710.5	723	735.5	748	760.5	773	785.5	785.5	798	810.5	823	835.5	848	848	860.5	873

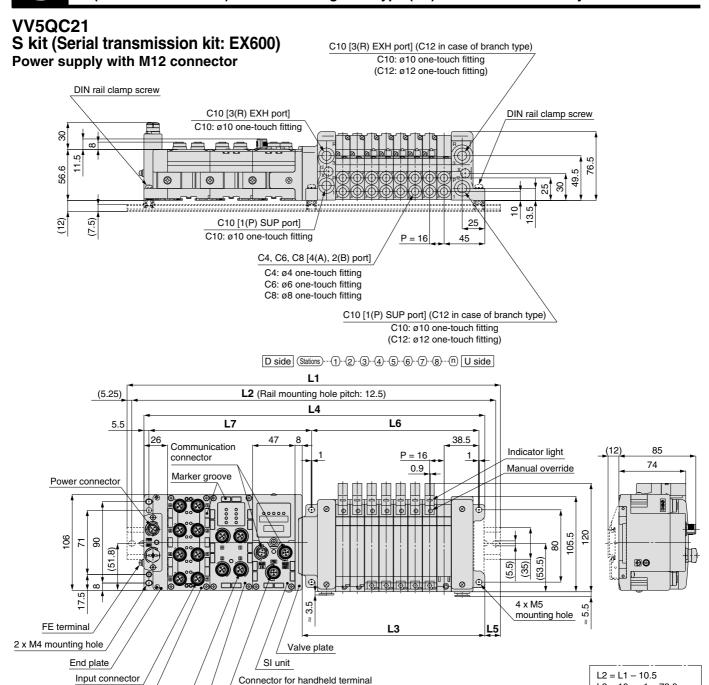
# Series VQC2000

kit (Serial transmission) For EX600 Integrated-type (I/O) serial transmission system IP67 compliant

L3 = 16 x n1 + 73.8

 $L6 = 16 \times n1 + 57$  $L7 = 47 \times n2 + 85.8$ 

 $L4 = L3 + 81 + 47 \times n2$ L5 = (L1 - L4)/2



L1: DIN Rail Full Length

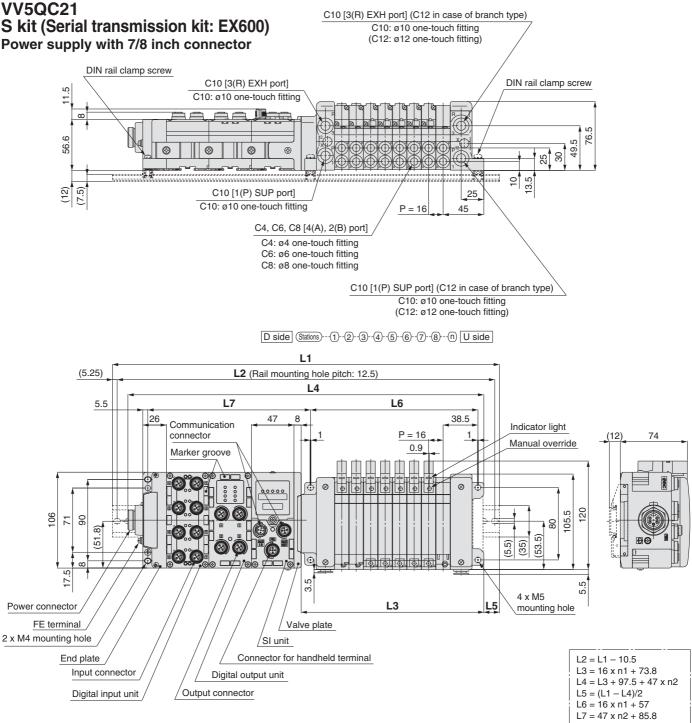
Digital input unit

Output connector

Digital output unit

Valve stations unit stations (n2)		2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
0	210.5	223	235.5	260.5	273	285.5	298	323	335.5	348	373	385.5	398	410.5	435.5	448	460.5	473	498	510.5	523	548	560.5	573
1	248	273	285.5	298	323	335.5	348	360.5	385.5	398	410.5	435.5	448	460.5	473	498	510.5	523	548	560.5	573	585.5	610.5	623
2	298	323	335.5	348	360.5	385.5	398	410.5	423	448	460.5	473	498	510.5	523	535.5	560.5	573	585.5	610.5	623	635.5	648	673
3	348	360.5	385.5	398	410.5	423	448	460.5	473	498	510.5	523	535.5	560.5	573	585.5	598	623	635.5	648	673	685.5	698	710.5
4	398	410.5	423	448	460.5	473	485.5	510.5	523	535.5	560.5	573	585.5	598	623	635.5	648	673	685.5	698	710.5	735.5	748	760.5
5	448	460.5	473	485.5	510.5	523	535.5	548	573	585.5	598	623	635.5	648	660.5	685.5	698	710.5	735.5	748	760.5	773	798	810.5
6	485.5	510.5	523	535.5	548	573	585.5	598	623	635.5	648	660.5	685.5	698	710.5	723	748	760.5	773	798	810.5	823	835.5	860.5
7	535.5	548	573	585.5	598	610.5	635.5	648	660.5	685.5	698	710.5	723	748	760.5	773	798	810.5	823	835.5	860.5	873	885.5	898
8	585.5	598	610.5	635.5	648	660.5	673	698	710.5	723	748	760.5	773	785.5	810.5	823	835.5	860.5	873	885.5	898	923	935.5	948
9	635.5	648	660.5	673	698	710.5	723	748	760.5	773	785.5	810.5	823	835.5	848	873	885.5	898	923	935.5	948	960.5	985.5	985.5

kit (Serial transmission) For EX600 Integrated-type (I/O) serial transmission system IP67 compliant



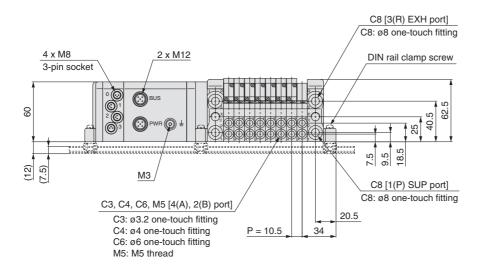
L1: DIN Rail Full Lengt							
	h	anati	 Entl	Dail	INI	١.	1 1

I/O stations unit stations (n2)		2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
0	223	235.5	260.5	273	285.5	298	323	335.5	348	373	385.5	398	410.5	435.5	448	460.5	485.5	498	510.5	523	548	560.5	573	585.5
1	273	285.5	298	323	335.5	348	360.5	385.5	398	410.5	435.5	448	460.5	473	498	510.5	523	548	560.5	573	585.5	610.5	623	635.5
2	323	335.5	348	360.5	385.5	398	410.5	435.5	448	460.5	473	498	510.5	523	535.5	560.5	573	585.5	610.5	623	635.5	648	673	685.5
3	360.5	385.5	398	410.5	423	448	460.5	473	498	510.5	523	535.5	560.5	573	585.5	610.5	623	635.5	648	673	685.5	698	710.5	735.5
4	410.5	423	448	460.5	473	485.5	510.5	523	535.5	560.5	573	585.5	598	623	635.5	648	673	685.5	698	710.5	735.5	748	760.5	785.5
5	460.5	473	485.5	510.5	523	535.5	560.5	573	585.5	598	623	635.5	648	660.5	685.5	698	710.5	735.5	748	760.5	773	798	810.5	823
6	510.5	523	535.5	548	573	585.5	598	623	635.5	648	660.5	685.5	698	710.5	735.5	748	760.5	773	798	810.5	823	835.5	860.5	873
7	548	573	585.5	598	610.5	635.5	648	660.5	685.5	698	710.5	723	748	760.5	773	798	810.5	823	835.5	860.5	873	885.5	910.5	923
8	598	610.5	635.5	648	660.5	685.5	698	710.5	723	748	760.5	773	785.5	810.5	823	835.5	860.5	873	885.5	898	923	935.5	948	973
9	648	660.5	673	698	710.5	723	748	760.5	773	785.5	810.5	823	835.5	860.5	873	885.5	898	923	935.5	948	960.5	985.5	985.5	_

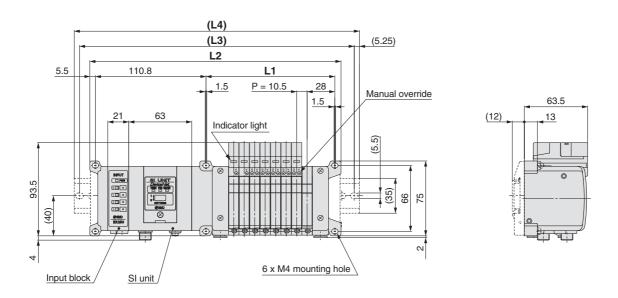
# Series VQC1000/2000

kit (Serial transmission) For EX250 Integrated-type (I/O) serial transmission system IP67 compliant

# VV5QC11 S kit (Serial transmission kit: EX250)



#### D side Stations --- (1)-- (2)-- (3)-- (4)-- (5)-- (6)-- (7)-- (8)-- (7) U side



The dashed lines indicate DIN rail mounting [-D] (with DIN rail mounting bracket).

Formula: L1 = 10.5n + 45, L2 = 10.5n + 167.5 (For one input block. Add 21 mm for each additional input block.) n: Stations (Maximum 24 stations)

L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213	223.5	234	244.5	255	265.5	276	286.5	297
L2	178	188.5	199	209.5	220	230.5	241	251.5	262	272.5	283	293.5	304	314.5	325	335.5	346	356.5	367	377.5	388	398.5	409	419.5
L3	200	212.5	225	237.5	250	250	262.5	275	287.5	300	312.5	325	325	337.5	350	362.5	375	387.5	387.5	400	412.5	425	437.5	450
L4	210.5	223	235.5	248	260.5	260.5	273	285.5	298	310.2	323	335.5	335.5	348	360.5	373	385.5	398	398	410.5	423	435.5	448	460.5



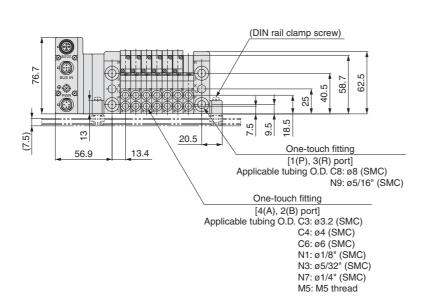


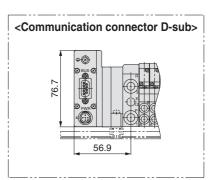
IP40 compliant

Kit (Serial transmission) For EX260 Integrated-type (For Output) Serial Transmission System IP67 compliant

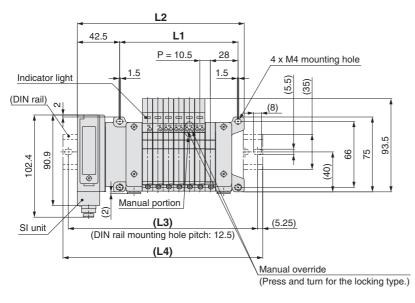
# VV5QC11

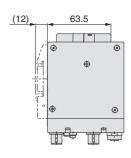
S kit (Serial transmission kit: EX260)





## D side (Stations)---(1)(2)(3)(4)(5)(6)(7)---(n) U side





#### n: Stations (Maximum 24 stations)

L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213	223.5	234	244.5	255	265.5	276	286.5	297
L2	104.2	114.7	125.2	135.7	146.2	156.7	167.2	177.7	188.2	198.7	209.2	219.7	230.2	240.7	251.2	261.7	272.2	282.7	293.2	303.7	314.2	324.7	335.2	345.7
L3	125	137.5	150	162.5	175	187.5	187.5	200	212.5	225	237.5	250	250	262.5	275	287.5	300	312.5	325	325	337.5	350	362.5	375
L4	135.5	148	160.5	173	185.5	198	198	210.5	223	235.5	248	260.5	260.5	273	285.5	298	310.5	323	335.5	335.5	348	360.5	373	385.5



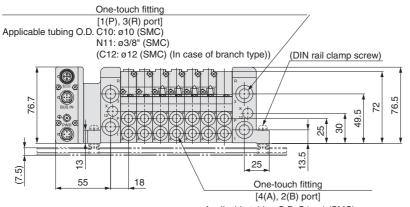


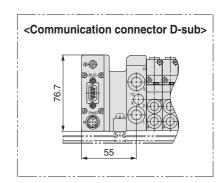
IP40 compliant

Kit (Serial transmission) For EX260 Integrated-type (For Output) Serial Transmission System IP67 compliant

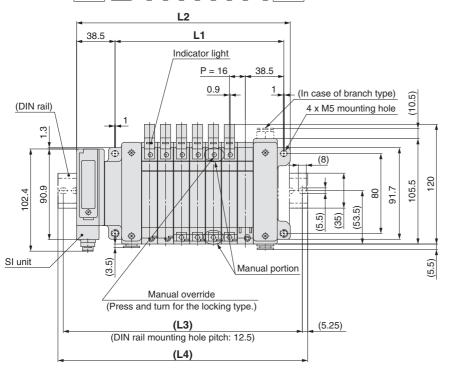
# VV5QC21

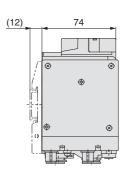
S kit (Serial transmission kit: EX260)





Applicable tubing O.D. C4: ø4 (SMC) C6: ø6 (SMC) C8: ø8 (SMC) N3: ø5/32" (SMC) N9: ø5/16" (SMC)





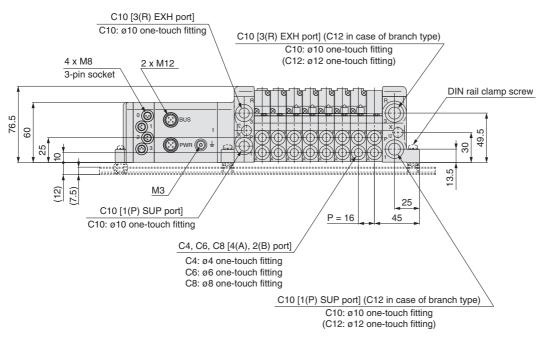
n: Stations (Maximum 24 stations)

L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	73	89	105	121	137	153	169	185	201	217	233	249	265	281	297	313	329	345	361	377	393	409	425	441
L2	118	134	150	166	182	198	214	230	246	262	278	294	310	326	342	358	374	390	406	422	438	454	470	486
L3	137.5	162.5	175	187.5	212.5	225	237.5	250	275	287.5	300	325	337.5	350	362.5	387.5	400	412.5	437.5	450	462.5	475	500	512.5
L4	148	173	185.5	198	223	235.5	248	260.5	285.5	298	310.5	335.5	348	360.5	373	398	410.5	423	448	460.5	473	485.5	510.5	523

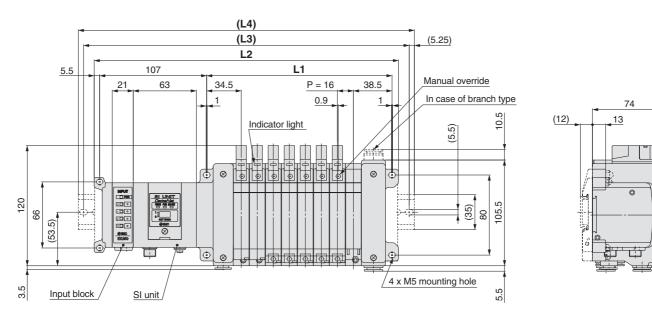
# Series **VQC1000/2000**

kit (Serial transmission) For EX250 Integrated-type (I/O) serial transmission system

# VV5QC21 S kit (Serial transmission kit: EX250)



D side Stations -- (1) -- (2) -- (3) -- (4) -- (5) -- (6) -- (7) -- (8) -- (n) U side



The dashed lines indicate DIN rail mounting [-D] (with DIN rail mounting bracket).

Formula: L1 = 16n + 57, L2 = 16n + 176 (For one input block. Add 21 mr	n for each additional input block.) n: Stations (Maximum 24 stations)
------------------------------------------------------------------------	-----------------------------------------------------------------------

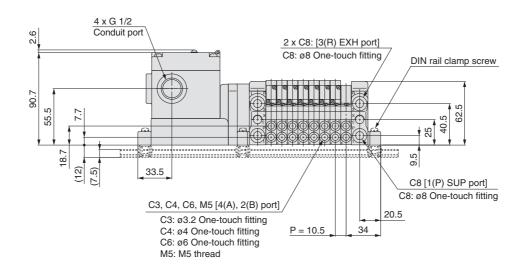
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	73	89	105	121	137	153	169	185	201	217	233	249	265	281	297	313	329	345	361	377	393	409	425	441
L2	192	208	224	240	256	272	288	304	320	336	352	368	384	400	416	432	448	464	480	496	512	528	544	560
L3	212.5	237.5	250	262.5	275	287.5	312.5	325	337.5	362.5	375	387.5	400	425	437.5	450	462.5	487.5	500	512.5	537.5	550	562.5	587.5
L4	223	248	260.5	273	285.5	298	323	335.5	348	373	385.5	398	410.5	435.5	448	460.5	473	498	510.5	523	548	560.5	573	598



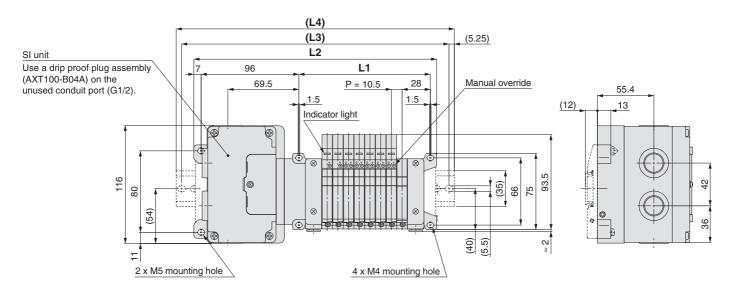
# Series VQC1000/2000

Kit (Serial transmission) For EX126 Integrated-type (For Output) Serial Transmission System IP67 compliant

# VV5QC11 S kit (Serial transmission kit: EX126)



D side Stations --- (1)-(2)-(3)-(4)-(5)-(6)-(7)-(8)--- (n) U side



The dashed lines indicate DIN rail mounting [-D] (with DIN rail mounting bracket).

Formula: L1 = 10.5n + 45, L2 = 10.5n + 154.5 n: Stations (Maximum 16 stations)

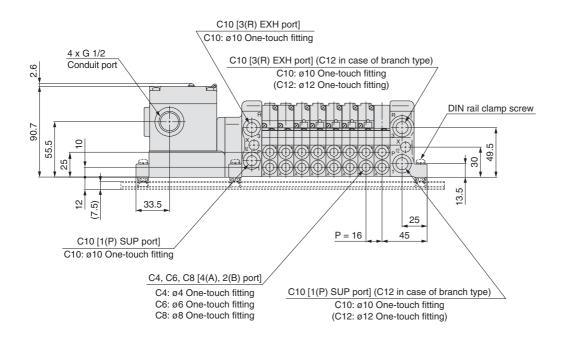
r J	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213
L2	165	175.5	186	196.5	207	217.5	228	238.5	249	259.5	270	280.5	291	301.5	312	322.5
L3	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	300	312.5	325	337.5	350
L4	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	310.5	323	335.5	348	360.5



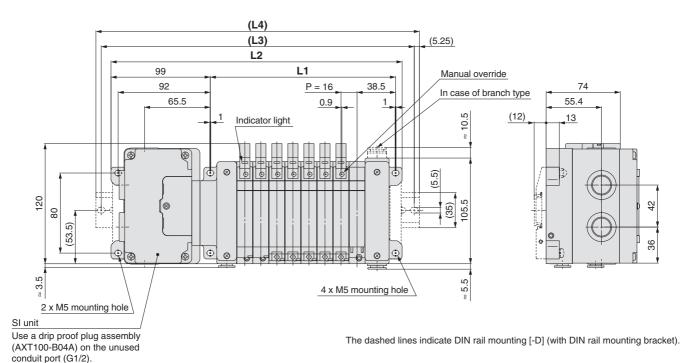
# Series VQC1000/2000

Kit (Serial transmission) For EX126 Integrated-type (For Output) Serial Transmission System IP67 compliant

# VV5QC21 S kit (Serial transmission kit: EX126)



D side Stations --- (1)-- (2)-- (3)-- (4)-- (5)-- (6)-- (7)-- (8)-- (n) U side



Formula: L1 = 16n + 57, L2 = 16n + 163 n: Stations (Maximum 16 stations)

L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	73	89	105	121	137	153	169	185	201	217	233	249	265	281	297	313
L2	179	195	211	227	243	259	275	291	307	323	339	355	371	387	403	419
L3	200	225	237.5	250	262.5	287.5	300	312.5	337.5	371	362.5	375	400	412.5	425	450
L4	210.5	235.5	248	260.5	273	298	310.5	323	348	360.5	373	385.5	410.5	423	435.5	460.5

# Series VQC1000/2000 kit (D-sub connector) IP40 compliant

- Using our D-sub connector for electrical connections greatly reduces labour, while it also minimises wiring and saves space.
- We use a D-sub connector (25P) that conforms to MIL standards and is therefore widely compatible with many standard commercial models.
- Top or side entry for the connector can be changed freely, allowing for changes even after mounting, to meet any changing needs for space.

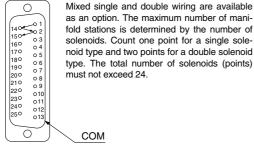
## **Electrical Wiring Specifications**

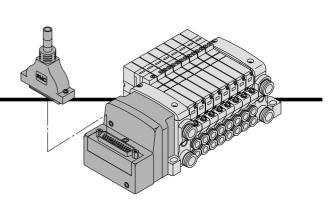
#### **D-sub connector** As the standard electrical wiring specifications, double wiring (connected to SOL. A and 140 01 150 03 160 04 170 05 180 06 190 07 200 08 210 09 220 010 240 011 250 012 SOL. B) is adopted for the internal wiring of each station for 12 stations or less, regardless of valve and option types. Mixed single and double wiring are available as an option. Refer to the below special wiring 0 8 0 9 010 011 012 specifications (option). Lead wire colours for 013 D-sub connector assembly Connector terminal no. (AXT100-DS25-030) Lead wire colour Dot marking Polarity SOL.A Black None SOL.B 14 (-)(+)Station 1 Yellow Black (-)(+) SOL.A 0 2 Brown None SOL.B o 15 Station 2 (+) Pink Black SOL.A<sub>O</sub> 3 (+) SOL.B 0 16 Station 3 (+) SOL.A<sub>O</sub> 4 SOL.B 0 17 Station 4 (-)(+) Purple None SOL.A<sub>O</sub> 5 (-)(+) Yellow None Station 5 SOL.B o 18 (-) (+) Grey None SOL.A 6 Pink None Station 6 SOL.B 0 19 (-)(+) Orange Black SOL.A o 7 (-)(+) Blue None Station 7 SOL.B 0 20 (-)(+)SOL.A 0 8 (-)(+) Purple White Station 8 SOL.B 0 21 Brown White (-)(+)SOL.A 0 9 Black (-)(+) Grey Station 9 SOL.B 0 22 (-)(+) Pink Red SOL.A 0 10 (-)White Black Station 10 SOL.B 0 23 (-)Grev Red (+)SOL.A 0 11 White Red (-)Station 11 SOL.B o 24 (-)(+) Black White SOL.A o 12 Yellow Red (-)(+) Station 12 SOL.B 0 25 (-)(+)White None COM. ○ 13 (+)(-)Orange Red Negative COM Positive COM spec. Note) When using the negative COM specification, use valves

## **Special Wiring Specifications (Option)**

for negative COM

(25P)





# Cable Assembly

# AXT100-DS25-030 050

D-sub connector cable assembly can be ordered with manifolds. Refer to "How to Order Manifold."

# Cable 0.3 mm<sup>2</sup> x 25 cores O.D. ø1.4 Approx. ø10 Seal (Length) Molded cover 2 x M2.6 x 0.45 4 SMC Connector DB-25SF-N made by Japan Aviation Electronics Industry, Ltd. 55 Socket side 14.....25 Terminal no. 47.04

# D-sub connector cable assembly

Cable length ( <b>L</b> )	Assembly part no.	Note
1.5 m	AXT100-DS25-015	Cable
3 m	AXT100-DS25-030	0.3 mm <sup>2</sup> x 25 cores
5 m	AXT100-DS25-050	0.0 mm x 23 coles

Note 1) When using a standard commercial connector, use a type 25P female connector conforming to MIL-C-24308.

Note 2) Cannot be used for transfer wiring.

Note 3) Lengths other than the above are also available. Please contact SMC for details.

Liectifical criarac	ici istics
Item	Property
Conductor resistance Ω/km, 20°C	65 or less
Voltage limit V, 1 minute, AC	1000
Insulation resistance MΩ/km, 20°C	5 or more

Note) The minimum bending radius of connector cable is 20 mm.

#### Lead wire colours for D-sub connector cable assembly

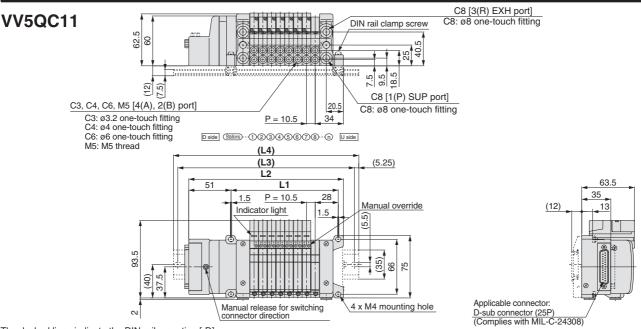
termir	ıaı nun	nbers
Terminal no.	Lead wire colour	Dot marking
1	Black	None
2	Brown	None
3	Red	None
4	Orange	None
5	Yellow	None
6	Pink	None
7	Blue	None
8	Purple	White
9	Grey	Black
10	White	Black
11	White	Red
12	Yellow	Red
13	Orange	Red
14	Yellow	Black
15	Pink	Black
16	Blue	White
17	Purple	None
18	Grey	None
19	Orange	Black
20	Red	White
21	Brown	White
22	Pink	Red
23	Grey	Red
24	Black	White
25	White	None

# **Connector Manufacturers' Example**

- · Fuiitsu. Ltd.
- · Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.
- · Hirose Electric Co., Ltd.







The dashed lines indicate the DIN rail mounting [-D] (with DIN rail mounting bracket).

185.5 185.5

210.5

223

198

L4

148

160.5 | 173

Formula: L1 = 10.5n + 45, L2 = 10.5n + 102 n: Stations (Maximum 24 stations) 5 8 9 10 11 12 13 15 16 17 18 19 20 21 22 23 24 6 L1 55.5 76.5 97.5 139.5 160.5 213 223.5 244.5 255 276 286.5 297 66 87 108 118.5 129 150 171 181.5 192 202.5 234 265.5 L2 133.5 144 343.5 112.5 154.5 217.5 301.5 322.5 354 123 165 175.5 186 196.5 207 228 238.5 249 259.5 270 280.5 291 312 333 13 137.5 150 175 212.5 237 5 237.5 250 287 5 300 300 312.5 375 375 162.5 175 187.5 200 225 262 5 275 325 337 5 350 362 5

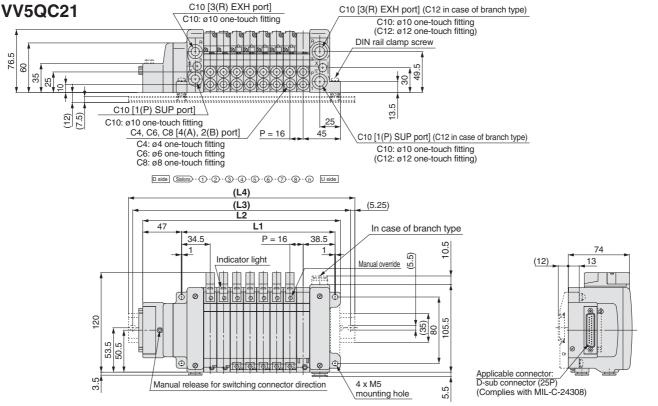
260.5 273

285.5 | 298

248

235.5

248



The dashed lines indicate the DIN rail mounting [-D] (with DIN rail mounting bracket).

Formula: $L1 = 16n + 57$ , $L2 = 16n + 110.5$	n: Stations	(Maximum 24 stations)
1 01111did: E1 = 1011 1 07, EE = 1011 1 110.0	ii. Otationo	(Maximum E i otationo)

310.5

323

335.5 348

360.5 373

310.5

L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	73	89	105	121	137	153	169	185	201	217	233	249	265	281	297	313	329	345	361	377	393	409	425	441
L2	126.5	142.5	158.5	174.5	190.5	206.5	222.5	238.5	254.5	270.5	286.5	302.5	318.5	334.5	350.5	366.5	382.5	398.5	414.5	430.5	446.5	462.5	478.5	494.5
L3	150	162.5	187.5	200	212.5	237.5	250	262.5	275	300	312.5	325	350	362.5	375	387.5	412.5	425	437.5	450	475	487.5	500	525
L4	160.5	173	198	210.5	223	248	260.5	273	285.5	310.5	323	335.5	360.5	373	385.5	398	423	435.5	448	460.5	485.5	498	510.5	535.5

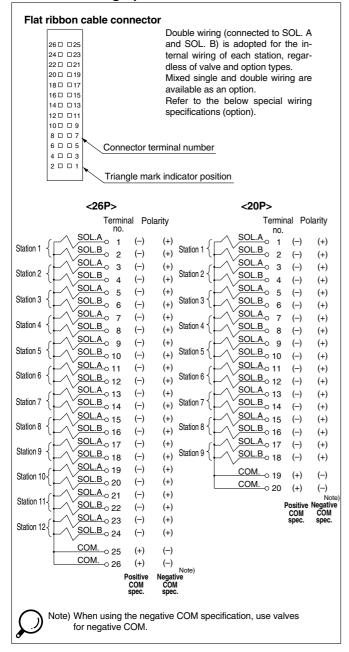
385.5

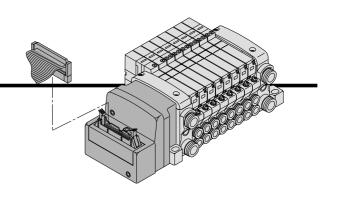
385.5

# Series VQC1000/2000 kit (Flat ribbon cable) IP40 compliant

- Using our flat ribbon cable for electrical connections greatly reduces labour, while it also minimises wiring and saves space.
- We use flat ribbon cables whose connectors (26P and 20P) conform to MIL standards, and are therefore widely compatible with many standard commercial models.
- Top or side entry for the connector can be changed freely, allowing for changes even after mounting, to meet any changing needs for space.

## **Electrical Wiring Specifications**

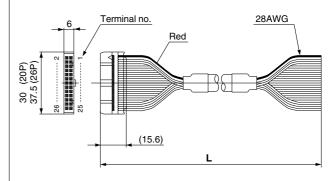




# **Cable Assembly**

# AXT100-FC 20 - 2

Type 26P flat ribbon cable connector assembly can be ordered with manifolds. Refer to "How to Order Manifold."



#### Flat ribbon cable connector assembly

Cable	Assembl	y part no.
length (L)	26P	20P
1.5 m	AXT100-FC26-1	AXT100-FC20-1
3 m	AXT100-FC26-2	AXT100-FC20-2
5 m	AXT100-FC26-3	AXT100-FC20-3

Note 1) When using a standard commercial connector, use a type 26P connector conforming to MIL-C-83503 or a type 20P with strain relief.

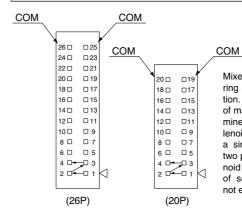
Note 1) Cannot be used for transfer wiring.

Note 1) Lengths other than the above are also available. Please contact SMC for details.

#### Connector Manufacturers' Example

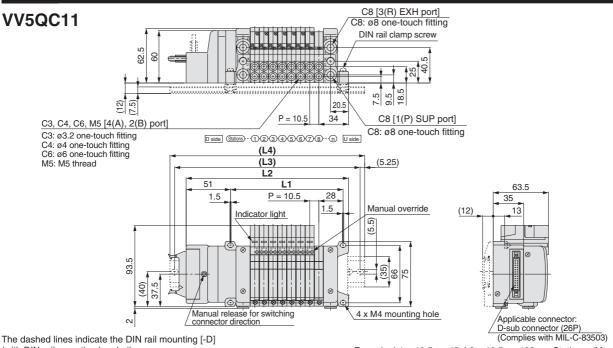
- Hirose Electric Co., Ltd.
- Sumitomo 3M Limited
- Fujitsu, Ltd
- Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.
- Oki Electric Cable Co., Ltd.

# **Special Wiring Specifications (Option)**



Mixed single and double wiring are available as an option. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24.

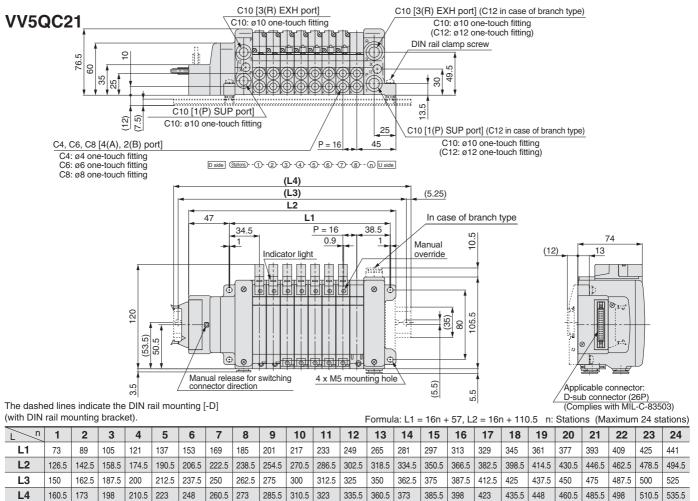
# Series VQC1000/2000 kit (Flat ribbon cable) IP40 compliant



(with DIN rail mounting bracket).

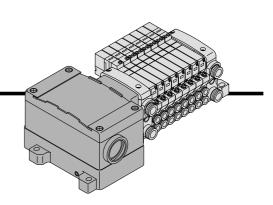
Formula: L1 = 10.5n + 45, L2 = 10.5n + 102 n: Stations (Maximum 24 stations)

L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213	223.5	234	244.5	255	265.5	276	286.5	297
L2	112.5	123	133.5	144	154.5	165	175.5	186	196.5	207	217.5	228	238.5	249	259.5	270	280.5	291	301.5	312	322.5	333	343.5	354
L3	137.5	150	162.5	175	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	300	312.5	325	337.5	350	362.5	375	375
L4	148	160.5	173	185.5	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	310.5	323	335.5	348	360.5	373	385.5	385.5



# Series VQC1000/2000 kit (Terminal block box) IP67 compliant

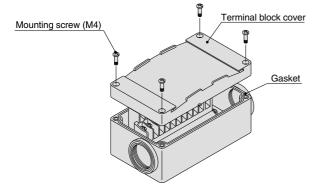
 This kit has a small terminal block inside a junction box. The electrical entry port of a G 3/4 permits connection of conduit fittings.



# **Terminal Block Connection**

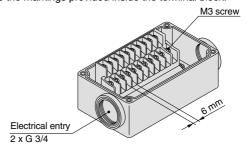
## Step 1. Removing the terminal block cover

Loosen the 4 mounting screws (M4) and remove the terminal block cover.



Step 2. The diagram below shows the terminal block wiring.
All stations are provided with double wiring
regardless of the valves which are mounted.

Connect each wire to the power supply side, according to the markings provided inside the terminal block.



Step 3. Mounting the terminal block cover

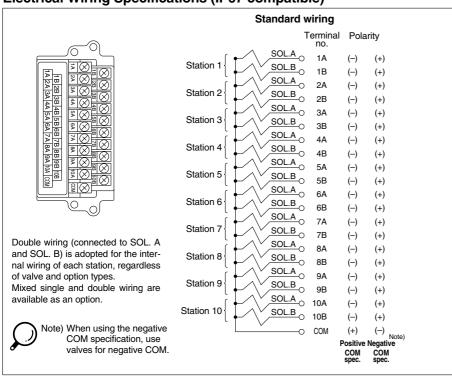
Securely tighten the screws to the torque shown in the table below, after confirming that the gasket is installed correctly.

Proper tightening torque (N·m)

0.7 to 1.2

- Applicable crimped terminal: 1.25-3S,1.25Y-3,1.25Y-3N,1.25Y-3.5
- Name plate: VVQ5000-N-T
- Drip-proof plug assembly (for G 3/4): AXT100-B06A

# **Electrical Wiring Specifications (IP67 compatible)**



# **Special Wiring Specifications (Option)**

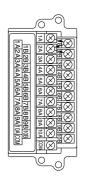
Mixed single and double wiring are available as an option. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 20.

#### 1. How to Order

Indicate option symbol "-K" in the manifold part number and be sure to specify station positions for single or double wiring on the manifold specification sheet.

## 2. Wiring specifications

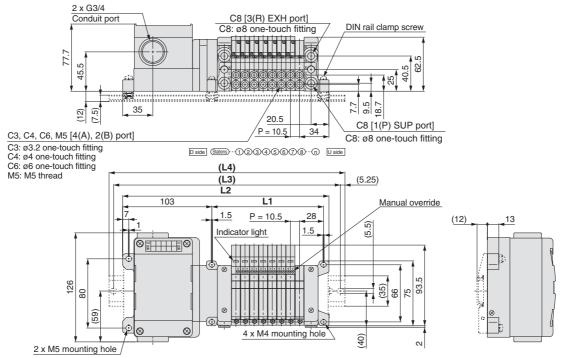
Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.





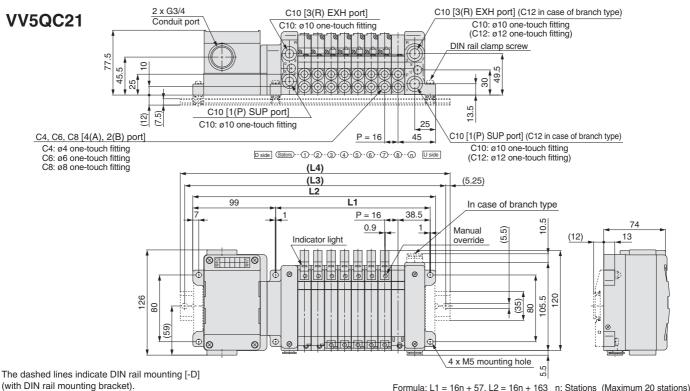
# Series VQC1000/2000 kit (Terminal block box) IP67 compliant





The dashed lines indicate DIN rail mounting [-D]

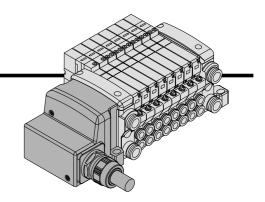
(w	ith DIN r	h DIN rail mounting bracket).										Formula: L1 = 10.5n + 45, L2 = 10.5n + 154.5 n: Stations (Maximum 20 stations									
	/ /5	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
	L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213	223.5	234	244.5	255
	L2	165	175.5	186	196.5	207	217.5	228	238.5	249	259.5	270	280.5	291	301.5	312	322.5	333	343.5	354	364.5
	L3	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	300	312.5	325	337.5	350	362.5	375	375	387.5
	L4	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	310.5	323	335.5	348	360.5	373	385.5	385.5	398



L1 L2 512.5 237.5 262.5 287.5 312.5 337.5 412.5 462.5 L4 360.5 460.5 485.5 210.5 235.5 260.5 310.5 435.5 

# Series VQC1000/2000 kit (Lead wire) IP67 compliant

- Direct electrical entry type
- IP67 enclosure is available with use of cables with sheath and waterproof connectors.



# **Electrical Wiring Specifications**

Sheath Colour: White

# Lead wire specifications Lead wire 0.3 mm<sup>2</sup> x 25 cores

As the standard electrical wiring specifications, double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station for 12 stations or less, regardless of valve and option types.

Mixed single and double wiring are available as an option. Refer to the below special wiring specifications (option).

	Term no		olarity	_ead wire colour	Dot marking
Station 1 {	SOL.A 1	(-)	(+)	Black	None
Station	SOL.B 14	(-)	(+)	Yellow	Black
Station 2	SOL.A 2	(-)	(+)	Brown	None
Station 2	SOL.B o 15	(-)	(+)	Pink	Black
Station 3	SOL.A 3	(-)	(+)	Red	None
Stations	SOL.B o 16	(-)	(+)	Blue	White
Station 4 {	SOL.A 4		(+)	Orange	None
Station 4	SOL.B o 17	(-)	(+)	Purple	None
Station 5 {	SOL.A 5		(+)	Yellow	None
	SOL.B 0 18	(-)	(+)	Grey	None
Station 6 {	SOL.A 6	(-)	(+)	Pink	None
	SOL.B o 19	(-)	(+)	Orange	Black
Station 7	SOL.A 7	(-)	(+)	Blue	None
	SOL.B 20	(-)	(+)	Red	White
Station 8	SOL.A 8	(-)	(+)	Purple	White
	SOL.B 21	(-)	(+)	Brown	White
Station 9 {	SOL.A 9	(-)	(+)	Grey	Black
	SOL.B 22	(-)	(+)	Pink	Red
Station 10 {	SOL A 10	(-)	(+)	White	Black
	SOL.B 23	(-)	(+)	Grey	Red
Station 11 {	SOL.A o 11	(-)	(+)	White	Red
'	SOL.B 24	(-)	(+)	Black	White
Station 12 {	SOL.A 12	(-)	(+)	Yellow	Red
	SOL.B 25		(+)	White	None
	COM. 0 13	(+)	(-) Note	Orange	Red
		Positiv CON spec	ve Negative COM	,	
Note	e) When using the nonegative COM.	negative	COM specifica	ition, use v	alves for

# Lead wire length

VV5QC11-08 C6 LD 0

Lead wire length

0	0.6 m
1	1.5 m
2	3.0 m

#### **Electrical characteristics**

Item	Property
Conductor resistance Ω/km, 20°C	65 or less
Voltage limit V, 1 minute, AC	1000
Insulation resistance MΩ/km, 20°C	5 or more



Note) Cannot be used for transfer wiring. The minimum bending radius of the cable is 20 mm.

# **Special Wiring Specifications (Option)**

Mixed single and double wiring are available as an option. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24.



# Series VQC1000/2000 kit (Lead wire) IP67 compliant

L<sub>1</sub>

L2

73

126.5

160.5 173

150

105 | 121

187.5 200

198

142.5 | 158.5 | 174.5 | 190.5 | 206.5

162.5

137 153

212.5

210.5 223

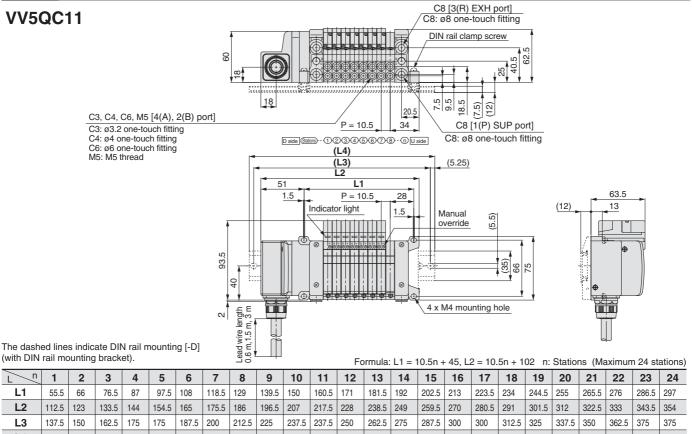
237.5 250

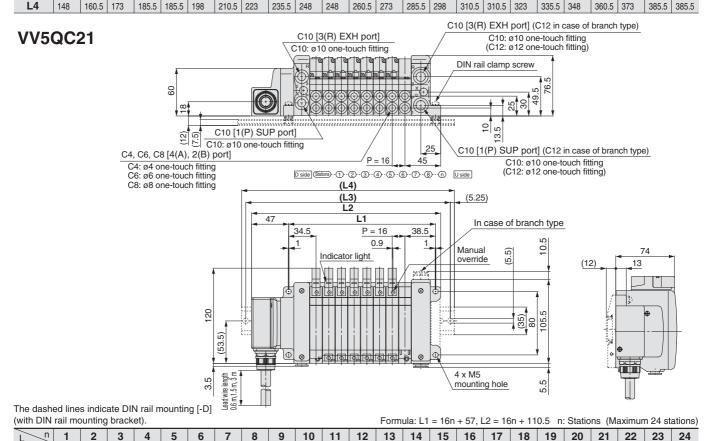
248

169 185 201

222.5 238.5

260.5 273





302.5 318.5 334.5

265 281 297

350

360.5 373

313

366.5

387.5

350.5

385.5 398

375

329 345 361 377

382.5

412.5 | 425

423

398.5 414.5 430.5 446.5

435.5 448

437.5 450 475

460.5 | 485.5 | 498

393 409

425

478.5

510.5 535.5

462.5

487.5 500 525

441

494.5

217 233 249

270.5

300

310.5 323

286.5

312.5 325

254.5

285.5

262.5 275

# Series VQC1000/2000 kit (Circular connector) IP67 compliant

- Use of circular connectors helps streamline wiring procedure to save labour.
- IP67 enclosure is available with use of waterproof circular connectors.

# **Electrical Wiring Specifications**

# Circular connector



Double wiring (connected to SOL.A and SOL.B) is used for the internal wiring of each station, regardless of valve and option types. Mixed single and double wiring are available as an option. Refer to the below special wiring specifications (option).

#### Terminal Polarity SOL.B 2 Station 1 (-)(+) SOL.A 3 (-)(+) SOL.B 4 Station 2 (-) (+)SOL.A 5 (-)SOL.B 6 Station 3 (-) (+) SOL.A 7 (-) (+) SOL.B 8 Station 4 (-) SOL.A 9 (-) (+)SOL.B 0 10 Station 5 (-) (+) SOL.A 0 11 (-)(+) Station 6 SOL.B 0 12 (-)(+)SOL.A 0 13 (-)(+) SOL.B o 14 Station 7 (-) (+) SOL.A 0 15 (-) (+) SOL.B 0 16 Station 8 (+) SOL.A o 17 (-) (+)Station 9 SOL.B o 18 SOL.A o 19 (+) Station 10 SOL.B<sub>o 20</sub> (+) SOL.A 0 21 Station 11 SOL.B 0 22 (-) (+) SOL.A 0 23 (-) (+) Station 12 SOL.B 0 24 (+) COM. ○ 25 COM. ○ 26 (+) (-)

Note) When using the negative COM specification, use valves for negative COM.

Positive Negative COM COM spec. spec.

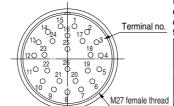
# **Special Wiring Specifications (Option)**

Mixed single and double wiring are available as an option. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24.

## Cable Assembly

# AXT100-MC26-030 050

Type 26P circular connector cable assembly can be ordered with manifolds. Refer to "How to Order Manifold."



## Lead wire colours for circular connector cable assembly terminal numbers

10 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	2	Brown	
10 0 6 M27 female thread	3	Red	
	4	Orange	
	5	Yellow	
Cable 0.3 mm <sup>2</sup> x 25	6	Pink	
0.3 mm² x 25 /cores	7	Blue	
O.D. ø1.4	8	Purple	
Approx a10	9	Grey	
Approx. ø10	10	White	
Seal (Length)	11	White	
	12	Yellow	
	13	Orange	
<i>09/109/1</i> /2	14	Yellow	
	15	Pink	
	16	Blue	
	17	Purple	
	18	Grey	
	19	Orange	
	20	Red	
	21	Brown	
	22	Pink	
[ <sup>9</sup> ]	23	Grey	
	24	Black	
Plug	25	White	
	26	White	
	Elec	trical ch	ara

Terminal	Lead wire	Dot
no.	colour	marking
1	Black	None
2	Brown	None
3	Red	None
4	Orange	None
5	Yellow	None
6	Pink	None
7	Blue	None
8	Purple	White
9	Grey	Black
10	White	Black
11	White	Red
12	Yellow	Red
13	Orange	Red
14	Yellow	Black
15	Pink	Black
16	Blue	White
17	Purple	None
18	Grey	None
19	Orange	Black
20	Red	White
21	Brown	White
22	Pink	Red
23	Grey	Red
24	Black	White
25	White	None
26	White	None

#### Circular connector cable assembly

Cable length ( <b>L</b> )	Assembly part no.
	26P
1.5 m	AXT100-MC26-015
3 m	AXT100-MC26-030
5 m	AXT100-MC26-050

Note 1) Cannot be used for transfer wiring. Note 2) Lengths other than the above are also available. Please contact SMC for details.

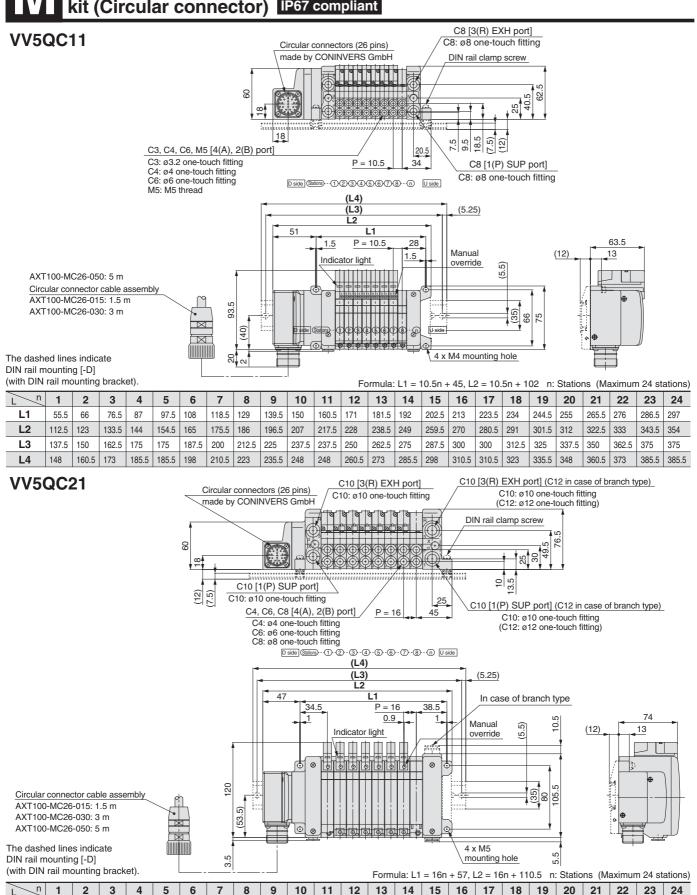
#### racteristics

Property
65 or less
1000
5 or more



Note) The minimum bending radius of the circular connector cable is 20 mm.

# Series VQC1000/2000 kit (Circular connector) IP67 compliant



249

302.5 318.5 334.5

325

265

350

360.5

281 297

362.5

373

313 | 329 | 345 | 361 | 377

366.5

387.5

382.5

412.5 | 425

423

398.5 414.5 430.5

435.5 448

437.5 450 475

460.5 | 485.5 | 498

350.5

375

217 233

270.5

300

310.5 323

286.5

312.5

L1

L2

73

126.5

160.5

150

105 | 121

158.5 | 174.5 | 190.5

198

210.5 223

142.5

162.5 | 187.5 | 200

137 153

212.5

169 185 201

222.5

260.5 273

238.5

262.5 275

254.5

285.5

206.5

237.5 250

248

393 409

446.5 462.5

487.5 500 525

425

478.5

441

494.5

535.5

# Series VQC1000/2000 Construction

# **VQC1000 Plug-in Unit: Main Parts/Replacement Parts**

# Metal seal 3 1 2 VQC1100 (A)4 2(B) (R1)5 1 3(R2) VQC1200 (A)4 2(B) (R1)5 1 3(R2) VQC1300 (A)4 2(B) (R1)5 1 3(R2) (R1)5 1 3(R2)

# Rubber seal VQC1101 VQC1201 (A)4 2(B) VQC1401 (A)4 2(B) (R1)5 1 3(R2) (P) (R1)5 1 3(R2) VQC1501 (A)4 2(B) (R1)5 1 3(R2) (P) VQC1B01 5(R1) 1(P) VQC1C01 5(R1) 1(P)

# **Component Parts**

_	on ponent and				
Ī	No.	Description	Material	Note	
Ī	1	Body	Zinc die-casted		
	2	Spool/Sleeve	Stainless steel		
Ī	3	Piston	Resin		
	4	Pilot valve assembly	_		

Note) Refer to page 48 for "How to Order Pilot Valve Assembly."



Component raits			
No.	Description	Material	Note
1	Body	Zinc die-casted	
2	Spool valve	Aluminum, HNBR	
3	Piston	Resin	
4	Pilot valve assembly	_	

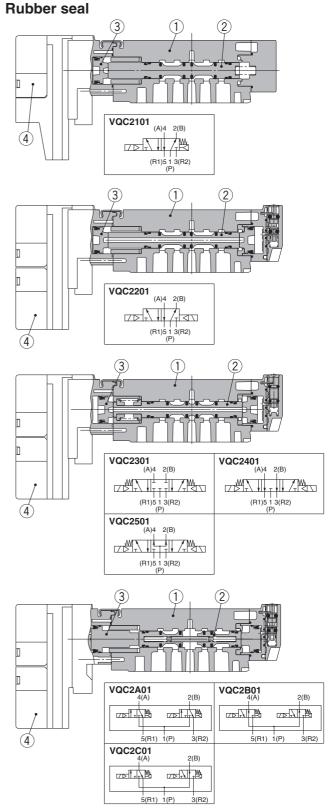
Note) Refer to page 48 for "How to Order Pilot Valve Assembly."



# Base Mounted Plug-in Unit Series VQC1000/2000

# **VQC2000 Plug-in Unit: Main Parts/Replacement Parts**

# Metal seal VQC2100 (A)4 2(B) (R1)5 1 3(R2) (P) 3 VQC2200 (A)4 2(B) (R1)5 1 3(R2) (P) VQC2400 (A)4 2(B) VQC2300 2(B) (R1)5 1 3(R2) (P) (R1)5 1 3(R2) (P) VQC2500 (R1)5 1 3(R2) (P)



## **Component Parts**

_					
Π	No.	Description	Material	Note	
	1	Body	Zinc die-casted		
	2	Spool/Sleeve	Stainless steel		
Ξ	3	Piston	Resin		
	4	Pilot valve assembly	_		

Note) Refer to page 48 for "How to Order Pilot Valve Assembly."



No.	Description	Material	Note
1	Body	Zinc die-casted	
2	Spool valve	Aluminum, HNBR	
3	Piston	Resin	
4	Pilot valve assembly	1	

Note) Refer to page 48 for "How to Order Pilot Valve Assembly."



# Series VQC1000/2000 Exploded View of Manifold

		Housing assembly and SI unit	D-side end plate assembly	Manifold block assembly	U-side end plate assembly
	EX500				
sion)	EX600	4			
S kit (Serial transmission)	EX250	7 6			<b>20</b>
	EX260	9	9	18	
	EX126				
芝	(D-sub connector)	12			
	(Flat ribbon cable)	13			
T Ki	(Terminal block box)				
	(Lead wire)	15			
Mkit	(Circular connector)	16			

# **Manifold Assembly Part No.**

# Housing Assembly and SI Unit/Input Block

No.	Description	Part no.	Note
		EX500-S103	EtherNet/IP™ PNP (Negative common)
1	SI unit	EX500-Q001	DeviceNet™, PROFIBUS DP, EtherNet/IP™ NPN (Positive common)
		EX500-Q101	DeviceNet™, PROFIBUS DP, EtherNet/IP™ PNP (Negative common)
		EX600-SDN1A	DeviceNet™ PNP (Negative common)
		EX600-SDN2A	DeviceNet™ NPN (Positive common)
		EX600-SMJ1	CC-Link PNP (Negative common)
		EX600-SMJ2	CC-Link NPN (Positive common)
		EX600-SPR1A	PROFIBUS DP PNP (Negative common)
		EX600-SPR2A	PROFIBUS DP NPN (Positive common)
(2)	Clumit	EX600-SEN1	EtherNet/IP™ (1 port) PNP (Negative common)
(2)	SI unit	EX600-SEN2	EtherNet/IP™ (1 port) NPN (Positive common)
		EX600-SEN3	EtherNet/IP™ (2 port) PNP (Negative common)
		EX600-SEN4	EtherNet/IP™ (2 port) NPN (Positive common)
		EX600-SEC1	EtherCAT PNP (Negative common)
		EX600-SEC2	EtherCAT NPN (Positive common)
		EX600-SPN1	PROFINET PNP (Negative common)
		EX600-SPN2	PROFINET NPN (Positive common)
		EX600-DXNB	NPN input, M12 connector, 5 pins (4 pcs.), 8 inputs
		EX600-DXPB	PNP input, M12 connector, 5 pins (4 pcs.), 8 inputs
		EX600-DXNC	NPN input, M8 connector, 3 pins (8 pcs.), 8 inputs
		EX600-DXNC1	NPN input, M8 connector, 3 pins (8 pcs.), 8 inputs, with open circuit detection
		EX600-DXPC	PNP input, M8 connector, 3 pins (8 pcs.), 8 inputs
	Digital input unit	EX600-DXPC1	PNP input, M8 connector, 3 pins (8 pcs.), 8 inputs, with open circuit detection
	Digital input unit	EX600-DXND	NPN input, M12 connector, 5 pins (8 pcs.), 16 inputs
		EX600-DXPD	PNP input, M12 connector, 5 pins (8 pcs.), 16 inputs
		EX600-DXNE	NPN input, D-sub connector, 25 pins, 16 inputs
		EX600-DXPE	PNP input, D-sub connector, 25 pins, 16 inputs
		EX600-DXNF	NPN input, Spring type terminal box, 32 pins, 16 inputs
		EX600-DXPF	PNP input, Spring type terminal box, 32 pins, 16 inputs
3		EX600-DYNB	NPN output, M12 connector, 5 pins (4 pcs.), 8 outputs
		EX600-DYPB	PNP output, M12 connector, 5 pins (4 pcs.), 8 outputs
	Digital output unit	EX600-DYNE	NPN output, D-sub connector, 25 pins, 16 outputs
		EX600-DYPE	PNP output, D-sub connector, 25 pins, 16 outputs
		EX600-DYNF	NPN output, Spring type terminal box, 32 pins, 16 outputs
		EX600-DYPF	NPN output, Spring type terminal box, 32 pins, 16 outputs
		EX600-DMNE	NPN input/output, D-sub connector, 25 pins, 8 inputs/outputs
	Digital input/output unit	EX600-DMNE	PNP input/output, D-sub connector, 25 pins, 8 inputs/outputs
		EX600-DMPE	NPN input/output, Spring type terminal box, 32 pins, 8 inputs/outputs
	Analog input unit	EX600-DMPF EX600-AXA	PNP input/output, Spring type terminal box, 32 pins, 8 inputs/outputs
	Analog input unit	EX600-AXA	M12 connector, 5 pins (2 pcs.), 2-channel input
	Analog input/output unit	EX600-AMB	M12 connector, 5 pins (2 pcs.), 2-channel output M12 connector, 5 pins (4 pcs.), 2-channel inputs/outputs
	7og mparoutput unit	EX600-ED2	M12 connector, 5 pins (4 pcs.), 2-chainer inputs/outputs  M12 connector, 5 pins, Max. supply current 2 A
		EX600-ED2-2	M12 connector, 5 pins, Max. supply current 2 A, with DIN rail mounting bracket
4	End plate	EX600-ED3	7/8 inch connector, 5 pins, Max. supply current 8 A
		EX600-ED3-2	7/8 inch connector, 5 pins, Max. supply current 8 A, with DIN rail mounting bracket
(5)	Valve plate	EX600-ZMV1	Enclosed parts: round head screws (M4 x 6) 2 pcs., round head screws (M3 x 8) 4 pcs.
9	vaive plate	LAUUU-LIVI V I	Emolosed parts. Tourid fread screws (NI4 x 0) 2 pcs., Tourid fread screws (NI5 x 8) 4 pcs.



# Series VQC1000/2000

# **Manifold Assembly Part No.**

# Housing Assembly and SI Unit/Input Block

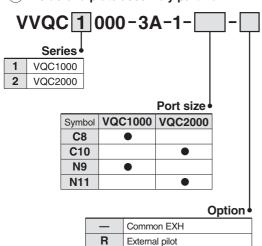
No.	Description	Part no.	Note
	·	EX250-SPR1	PROFIBUS DP PNP (Negative common)
		EX250-SMJ2	CC-LinkNPN (Positive common)
		EX250-SAS3	AS-Interface, 8 in/8 out, 31 slave modes, 2 power supply systems PNP (Negative common)
		EX250-SAS5	AS-Interface, 4 in/4 out, 31 slave modes, 2 power supply systems PNP (Negative common)
<b>(6)</b>	SI unit	EX250-SAS7	AS-Interface, 8 in/8 out, 31 slave modes, 1 power supply system PNP (Negative common)
		EX250-SAS9	AS-Interface, 4 in/4 out, 31 slave modes, 1 power supply system PNP (Negative common)
		EX250-SCA1A	CANopen PNP (Negative common)
		EX250-SDN1	DeviceNet™ PNP (Negative common)
		EX250-SEN1	EtherNet/IP™ PNP (Negative common)
		EX250-IE1	M12, 2 inputs
(7)	Input block	EX250-IE2	M12, 4 inputs
		EX250-IE3	M8, 4 inputs
0	Ford older accombine	EX250-EA1	Standard
8	End plate assembly	EX250-EA2	For DIN rail mounting
		EX260-SDN1	DeviceNet™, M12 connector, 32 pins PNP (Negative common)
		EX260-SDN2	DeviceNet™, M12 connector, 32 pins NPN (Positive common)
		EX260-SDN3	DeviceNet <sup>™</sup> , M12 connector, 16 pins PNP (Negative common)
		EX260-SDN4	DeviceNet™, M12 connector, 16 pins NPN (Positive common)
		EX260-SPR1	PROFIBUS DP, M12 connector, 32 pins PNP (Negative common)
		EX260-SPR2	PROFIBUS DP, M12 connector, 32 pins NPN (Positive common)
		EX260-SPR3	PROFIBUS DP, M12 connector, 16 pins PNP (Negative common)
		EX260-SPR4	PROFIBUS DP, M12 connector, 16 pins NPN (Positive common)
		EX260-SPR5	PROFIBUS DP, D-sub connector, 32 pins PNP (Negative common)
		EX260-SPR6	PROFIBUS DP, D-sub connector, 32 pins NPN (Positive common)
		EX260-SPR7	PROFIBUS DP, D-sub connector, 16 pins PNP (Negative common)
		EX260-SPR8	PROFIBUS DP, D-sub connector, 16 pins NPN (Positive common)
		EX260-SMJ1	CC-Link, M12 connector, 32 pins PNP (Negative common)
9	SI unit	EX260-SMJ2	CC-Link, M12 connector, 32 pins NPN (Positive common)
•		EX260-SMJ3	CC-Link, M12 connector, 16 pins PNP (Negative common)
		EX260-SMJ4	CC-Link, M12 connector, 16 pins NPN (Positive common)
		EX260-SEC1	EtherCAT, M12 connector, 32 pins PNP (Negative common)
		EX260-SEC2	EtherCAT, M12 connector, 32 pins NPN (Positive common)
		EX260-SEC3	EtherCAT, M12 connector, 16 pins PNP (Negative common)
		EX260-SEC4	EtherCAT, M12 connector, 16 pins NPN (Positive common)
		EX260-SPN1	PROFINET, M12 connector, 32 pins PNP (Negative common)
		EX260-SPN2	PROFINET, M12 connector, 32 pins NPN (Positive common)
		EX260-SPN3	PROFINET, M12 connector, 16 pins PNP (Negative common)
		EX260-SPN4	PROFINET, M12 connector, 16 pins NPN (Positive common)
		EX260-SEN1	EtherNet/IP™, M12 connector, 32 pins PNP (Negative common)
		EX260-SEN2	EtherNet/IP™, M12 connector, 32 pins NPN (Positive common)
		EX260-SEN4	EtherNet/IPTM, M12 connector, 16 pins PNP (Negative common)
10	SI unit	EX260-SEN4 EX126D-SMJ1	EtherNet/IP™, M12 connector, 16 pins NPN (Positive common)
(11)	Terminal block plate	VVQC1000-74A-2	CC-Link NPN (Positive common) For EX126 SI unit mounting
(12)	D-sub connector housing assembly	VVQC1000-74A-2 VVQC1000-F25-1	F kit, 25 pins
	D Sab connector flousing assembly	VVQC1000-P25-1	P kit, 26 pins
13	Flat ribbon cable housing assembly	VVQC1000-P20-1	P kit, 20 pins
(14)	Terminal block box housing assembly	VVQC1000-T20-1	T kit
• "		VVQC1000-10-1	L kit with 0.6 m lead wire
(15)	Lead wire housing assembly	VVQC1000-L25-1-1	L kit with 1.5 m lead wire
	l	VVQC1000-L25-2-1	L kit with 3.0 m lead wire
(16)	Circular connector housing assembly	VVQC1000-M26-1	M kit, 26 pins
U	Oncular connector housing assembly	v v QC 1000-10120-1	INI NIL, 20 HIIIS



# **Manifold Assembly Part No.**

# <D-Side End Plate Assembly>

17 D-side end plate assembly part no.



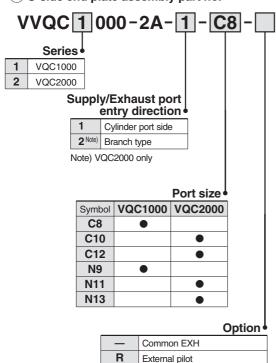
Direct EXH outlet

with built-in silencer

## <U-Side End Plate Assembly>

S

20 U-side end plate assembly part no.



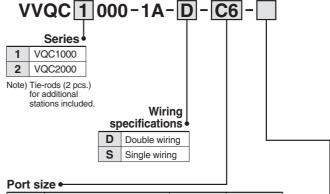
Direct EXH outlet

with built-in silencer

S

# <Manifold Block Assembly>

18 Manifold block assembly part no.

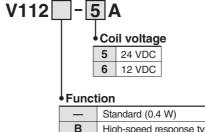


. 01101	FOIL SIZE •							
Symbol	Port size	VQC1000	VQC2000					
C3	For ø3.2 One-touch fitting	•						
C4	For ø4 One-touch fitting	•	•					
C6	For ø6	•	•					
C8	For ø8		•					
N1	For ø1/8"	•						
N3	For ø5/32"	•	•					
N7	For ø1/4"	•	•					
N9	For ø5/16"		•					
M5	For M5 thread	•						

	Option •
_	None
B	With back pressure check valve

#### <Replacement Parts>

Pilot valve assembly



_	Statituatu (0.4 VV)
В	High-speed response type (0.95 W)
K	High-pressure type (1.0 MPa, 0.95 W)

Note 1) Common to single solenoid and double solenoid

Note 2) The voltage (including light/surge voltage suppressor), positive common and negative common cannot be changed by changing the pilot valve assembly.

# 19 Tie-rod assembly part no. (2 pcs.)

VQC1000	VVQC1000-TR-□	
VQC2000	VVQC2000-TR-□	

Note 1) Please order when reducing the number of manifold stations. When increasing the number of stations, additional orders are not required since they are included in the

manifold block assembly.

Note 2) : Stations 02 to 24

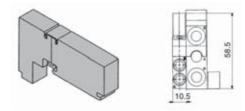


# **VQC1000: Manifold Optional Parts**

# Blanking plate assembly VVQ1000-10A-1



It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

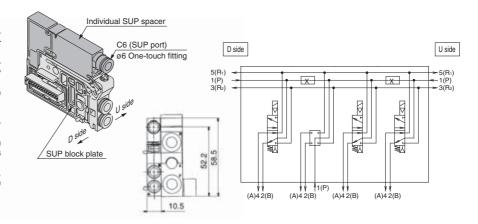


# Individual SUP spacer VVQ1000-P-1-N7

When the same manifold is to be used for different pressures, individual SUP spacers are used as SUP ports for different pressures. (One station space is occupied.) Block both sides of the station, for which the supply pressure from the individual SUP spacer is used, with SUP

- block plates. (Refer to the application example.)

  \* Specify the spacer mounting position and SUP block plate position by means of the manifold specification sheet. The block plate is used in one or two places for one set. (Two SUP block plates for blocking SUP passage are attached to the individual SUP spacer.)
- As a standard, electric wiring is connected to the position of the manifold station where the individual SUP spacer is mounted.
- \* If wiring is not required for stations equipped with spacers, enter "X" in the special wiring specifications column in the manifold specification sheet.

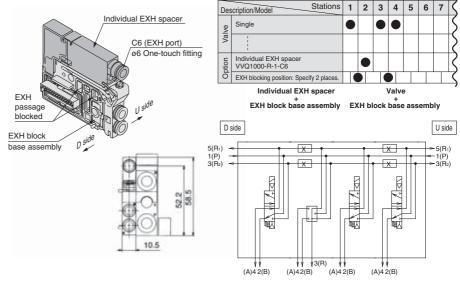


# Individual EXH spacer VVQ1000-R-1-N7

When valve exhaust affects other stations due to the circuit configuration, this spacer is used for individual valve exhaust. (One station space is occupied.)

Block both sides of the individual valve EXH station. (Refer to the application example.)

- \* Specify the spacer mounting position, as well as the EXH passage blocking position by means of the manifold specification sheet. The block plate is used in one or two places for one set.
- \* An EXH block base assembly is used in the blocking position when ordering an EXH spacer incorporated with a manifold. However, do not order an EXH block base assembly because it is attached to the spacer.
- When separately ordering an individual EXH spacer, separately order an EXH block base assembly because it is not attached to the spacer.
- \* As a standard, electric wiring is connected to the position of the manifold station where the individual EXH spacer is mounted.
- If wiring is not required for stations equipped with spacers, enter "X" in the special wiring specifications column in the manifold specification sheet.
- \* Do not install any back pressure check valve on the manifold station, on which the spacer is to be mounted. When installing the back pressure check valve on other manifold station, be sure to specify the manifold station position on the manifold specification sheet instead of ordering by specifying the manifold option symbol "B".



# SUP block plate VVQ1000-16A

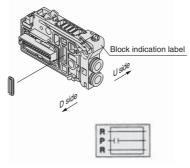
When different pressures are supplied to a manifold, a SUP block plate is used to block the stations under different pressures.

\*Specify the mounting position by means of the manifold specification sheet.

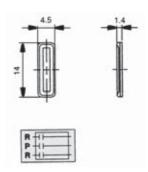
#### <Block indication label>

Indication labels to confirm the blocking position are attached (Each for SUP passage and SUP/EXH passage blocking positions).

\* When ordering a block plate incorporated with a manifold, a block indication label is attached to the manifold.



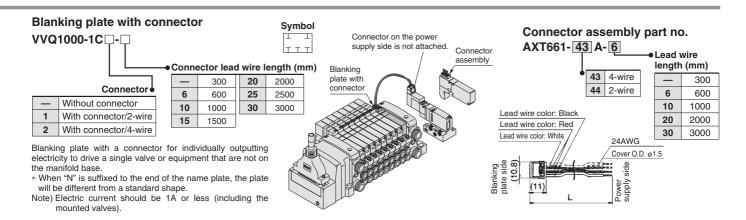
SUP passage blocked



SUP/EXH passage blocked



# Base Mounted Plug-in Unit Series VQC1000



# EXH block base assembly VVQC1000-19A- □-(C3/C4/C6/M5/N1/N3/N7)

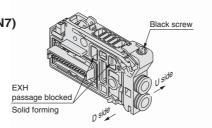
S Single wiring
D Double wiring

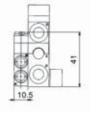
The manifold block assembly is used between stations for which exhaust is desired to be divided when valve exhaust affects other stations due to the circuit configuration. The EXH passage on the D-side is blocked in the EXH block base assembly. It is also used in combination with an individual EXH spacer for individual exhaust.

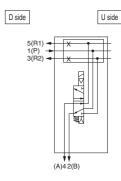
#### <Block indication label>

Indication labels to confirm the blocking position are attached (Each for EXH passage and SUP/EXH passage blocking positions).

\* When ordering this option incorporated with a manifold, a block indication label is attached to the manifold.







- \* Specify the mounting position by means of the manifold specification sheet.
- \*When ordering this option incorporated with a manifold, specify the EXH block base assembly part number with "\*" in front of it beneath the manifold part number.





EXH passage blocked

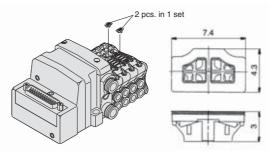
SUP/EXH passage blocked

# Back pressure check valve assembly [-B] VVQ1000-18A

It prevents cylinder from malfunctioning by other valve's exhaust entry. Insert it into R (EXH) port on the manifold side of a valve which is affected. It is effective when a single-acting cylinder is used or an exhaust center type solenoid valve is used.

\* When ordering it being mounted on all manifold stations, suffix "-B" to the end of the manifold part number.

Note) When a back pressure check valve is desired, and is to be installed only in certain manifold stations, clearly indicate the part number and specify the mounting station by means of the manifold specification sheet.



#### (Precautions)

- 1. The manifold installed type back pressure check valve assembly is assembly parts with a check valve structure. However, since slight air leakage against the back pressure is allowed due to its structure, adverse effects of the back pressure due to increase in exhaust resistance cannot be prevented if the manifold exhaust port and other exhaust ports are put together for piping or if the piping diameter is narrowed. As a result, this may cause the actuator and air operated equipment to malfunction. So, be careful not to restrict the exhaust air.
- When a back pressure check valve is mounted, the effective area of the valve will decrease by about 20%.

#### Name plate [-N]

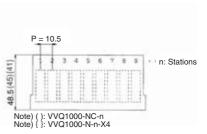
VVQ1000-N<sub>C</sub> -Station (1 to Max. stations) (-X4)

N: Standard
NC: For mounting
blanking plate
with connector

-X4: For mounting slide locking type manual valve

It is a transparent resin plate for placing a label that indicates solenoid valve function, etc. Insert it into the groove on the side of the end plate and bend it as shown in the figure.

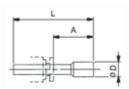
- \* When the blanking plate with connector is mounted, it automatically will be "VVQ1000-NC-n" \* When the slide locking type manual valve is mounted, it automatically will be "VVQ1000-N-p-V4"
- When ordering this option incorporated with a manifold, suffix "-N" to the end of the manifold part number.



# Blanking plug (For One-touch fittings)

It is inserted into an unused cylinder port and SUP/EXH ports. Purchasing order is available in units of 10 pieces.





## **Dimensions**

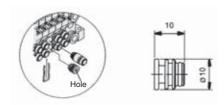
Applicable fitting size <b>ød</b>	Model	Α	L	D	Applicable fitting size <b>ød</b>	Model	A	L	D
3.2	KQ2P-23	16	31.5	5	1/8"	KQ2P-01	16	31.5	5
4	KQ2P-04	16	32	6	5/32"	KQ2P-03	16	32	6
6	KQ2P-06	18	35	8	1/4"	KQ2P-07	18	35	8.5
8	KQ2P-08	20.5	39	10	5/16"	KQ2P-09	20.5	39	10

# **VQC1000: Manifold Optional Parts**

## Port plug VVQ0000-58A

The plug is used to block the cylinder port.

- \* When ordering this option incorporated with a manifold, indicate "CM" for the port size of the manifold part number, as well as, the mounting position and number of stations and cylinder port mounting positions, 4(A) and 2(B) by means of the manifold specification sheet.
- \* Gently screw an M3 screw in the port plug hole and pull it for removal



# Elbow fitting assembly VVQ1000-F-L(C3/C4/C6/M5/N1/N3/N7)

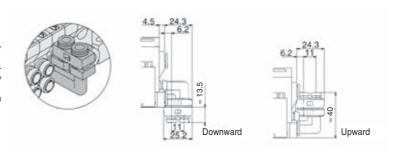
It is used for piping that extends upward or downward from the manifold.

\* When ordering this option incorporated with a manifold, indicate "L□" or "B□" for the manifold port size (when installed in all stations.)

When installing it in part of the manifold stations, specify the elbow fitting assembly part number and the mounting position and number of stations by means of the manifold specification sheet.

\* When mounting elbow fitting assembly on the edge of manifold station and a silencer on EXH port, select a silencer, AN15-C08.

A silencer (AN200-KM8) is interfered with fittings.

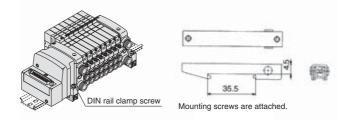


# DIN rail mounting bracket [-D] VVQ1000-57A {For F/L/M/P/S (EX500) kit} VVQC1000-57A-S {For S (EX250) kit} VVQC1000-57A-T (For T kit)

It is used for mounting a manifold on a DIN rail

\* When ordering this option incorporated with a manifold, suffix "-D" to the end of the manifold part number.

1 set of DIN rail mounting bracket is used for 1 manifold (2 DIN rail mounting brackets).



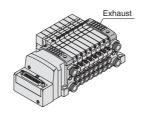
#### Direct EXH outlet with built-in silencer [-S]

This is a type with an exhaust outlet atop the manifold end plate. The built-in silencer exhibits an excellent noise suppression effect. (Noise reduction: 30 dB)

\* When ordering this option incorporated with a manifold, suffix "-S" to the end of the manifold part number.

Note) A large quantity of drainage generated in the air source results in exhaust of air together with drainage.

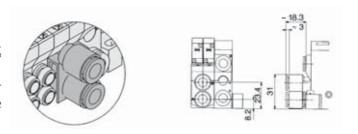
Refer to page 58 for maintenance.



# Dual flow fitting assembly VVQ1000-52A-No

This is a fitting to multiply the flow rate by combining the outputs of 2-valve stations. It is used for driving a large bore cylinder. This is a One-touch fitting for a port size of  $\emptyset 8$  or  $\emptyset 5/16$ ".

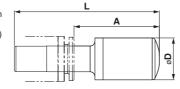
- \* The port size of the manifold part number is "MM".
- Clearly indicate the dual flow fitting assembly part number and specify the mounting positions by means of the manifold specification sheet.
- \* In dual flow fitting assembly, a special clip which is combined in one-piece of 2 stations is attached as a holding clip.



#### Silencer (For EXH port)

This silencer is to be inserted into the EXH port (One-touch fittings) of the common exhaust type.

\* When mounting elbow fitting assembly (VVQ1000-F-L□) on the edge of manifold station, select a silencer, AN15-C08. A silencer (AN200-KM8) is interfered with fittings.



#### Dimensions

Billionologic								
Series	Applicable fitting size ød	Model	A	L	D	Effective area (mm²)	Noise reduction (dB)	
VQC1000	8	AN15-C08	26.5	45	13	20	30	



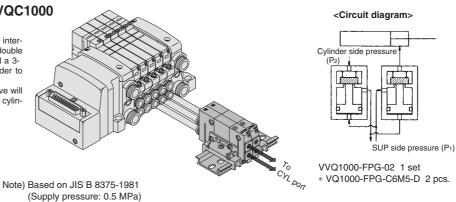
## Double check block (Separated) for VQC1000 **VQ1000-FPG-**□□-□

It is used on the outlet side piping to keep the cylinder in the intermediate position for long periods of time. Combining the double check block with a built-in pilot type double check valve and a 3position exhaust center solenoid valve will enable the cylinder to stop in the middle or maintain its position for a long time

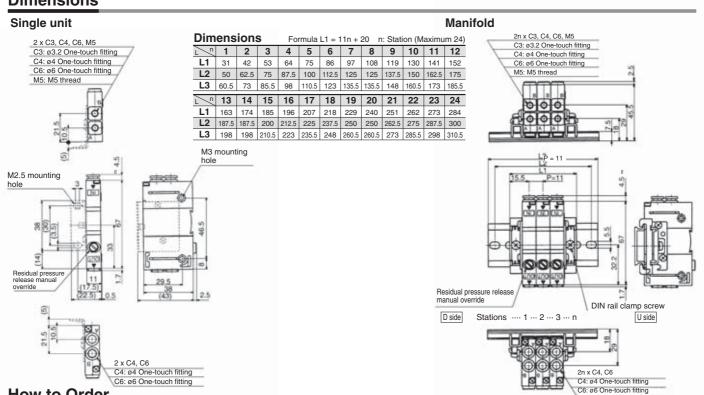
The combination with a 2-position single/double solenoid valve will permit this block to be used for preventing the dropping at the cylinder stroke end when the SUP residual pressure is released.

#### **Specifications**

Max. operating pressure	0.8 MPa
Min. operating pressure	0.15 MPa
Ambient and fluid temp.	−5 to 50°C
Flow characteristics: C	0.60 dm3/(s.bar)
Max. operating frequency	180 c.p.m



## **Dimensions**



## **How to Order**

C<sub>6</sub>

N3

#### **Double check block** VQ1000-FPG-| C4 | M5 | - | F **OUT** side port size IN side port size • M5 M5 thread M5 M5 thread C3 ø3.2 One-touch fitting C3 ø3.2 One-touch fitting ø4 One-touch fitting C4 ø4 One-touch fitting C4

C<sub>6</sub>

**N3** 

Manifold (DIN rail mounting) VVQ1000-FPG- 06

When ordering a double check block, order the DIN rail mounting [-D].

ø6 One-touch fitting

N7 ø1/4" One-touch fitting

ø5/32" One-touch fitting

<Ordering example> VVQ1000-FPG-06--6-station manifold

\*VQ1000-FPG-Double C4M5-D. 3 sets \*VQ1000-FPG-

C6M5-D, 3 sets

check block

# **Bracket Assembly**

01

	,
Part no.	Tightening torque
VQ1000-FPG-FB	0.22 to 0.25 N·m

Stations

ø6 One-touch fitting

ø5/32" One-touch fitting

ø1/4" One-touch fitting

1 station

16 stations

#### Option

_	None
F	With bracket
D	DIN rail mounting (For manifold)
N	Name plate

Note) When two or more symbols are specified, indicate them alphabetically. Example) -DN

# Caution

 Air leakage from the pipe between the valve and cylinder or from the fittings will prevent the cylinder from stopping for long periods of time. Check the leakage using neutral household detergent, such as dish washing soap.

Also, check the cylinder's tube gasket, piston packing and rod packing for air leakage. Since One-touch fittings allow slight air leakage, screw piping (with M5 thread) is recommended when

5(R1)

1(P)

stopping the cylinder in the middle for long periods of time.

Combining double check block with 3-position closed center or pressure center solenoid valve will not

4(A) 2(B)

2-position

<Example>

-5(R1)

– 1(P)

3-position

5(R1) -

4(A) 2(B)

exhaust center

- M5 fitting assembly is attached, not incorporated into the double check block.
- the M5 fittings, mount the assembly on the double check block (Tightening torque: 0.8 to 1.2 N·m)

  If the exhaust of the double check block is restricted too much, the cylinder may not operate properly
- and may not stop intermediately.

   Set the cylinder load so that the cylinder pressure will be within two times that of the supply pressure.

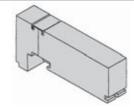


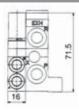
# VQC2000: Manifold Optional Parts

## Blanking plate assembly VVQ2000-10A-1

Symbol

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.



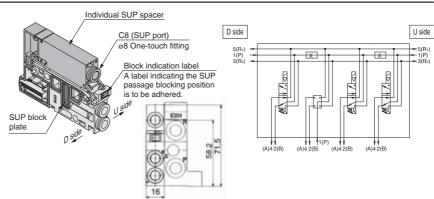


## **Individual SUP spacer** VVQ2000-P-1-C8

When the same manifold is to be used for different pressures, individual SUP spacers are used as SUP ports for different pressures. (One station space is occupied.)

Block both sides of the station, for which the supply pressure from the individual SUP spacer is used, with SUP block plates. (Refer to the application example.)

- Specify the spacer mounting position and SUP passage block-ing position by means of the manifold specification sheet. The block plate is used in one or two places for one set. (Two SUP block plates for blocking SUP passage are attached to the individual SUP spacer.)
- \* As a standard, electric wiring is connected to the position of the manifold station where the individual SUP spacer is mounted.
- \* If wiring is not required for stations equipped with spacers, enter "X" in the special wiring specifications column in the manifold specification sheet.



## Individual EXH spacer VVQ2000-R-1-C8

When valve exhaust affects other stations due to the circuit configuration, this spacer is used for individual valve exhaust. (One station space is occupied.)

Block both sides of the individual valve EXH station. (Refer to the application example.)

- \*Specify the spacer mounting position, as well as the EXH passage blocking position by means of the manifold specification sheet. The block plate is used in one or two places for one set. (Four EXH block plates (2 sets) for blocking EXH passage are attached to the individual EXH spacer.)

  As a standard, electric wiring is connected to the position of
- the manifold station where the individual EXH spacer is mounted.

  \* If wiring is not required for stations equipped with spacers, enter "X" in the special wiring specifications column in the manifold specification sheet.

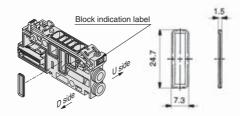
  \* Do not install any back pressure check valve on the manifold station, on which the spacer is
- to be mounted. When installing the back pressure check valve on other manifold station, be sure to specify the manifold station position on the manifold specification sheet instead of ordering by specifying the manifold option symbol "B"

# Individual EXH spacer C8 (EXH port) D side U side ø8 One-touch fitting lock indication label A label indicating the EXH passage blocking position is to be adhered plate

#### SUP block plate VVQ2000-16A

When different pressures are supplied to a manifold, a SUP block plate is used to block the stations under different pressures

\* Specify the mounting position by means of the manifold specification sheet



#### <Block indication label>

Indication labels to confirm the blocking position are attached. (Each for SUP passage and SUP/EXH passage blocking positions)





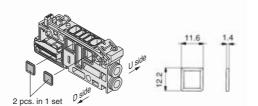
#### SUP passage blocked SUP/EXH passage blocked

\* When ordering a block plate incorporated with a manifold, a block indication label is attached to the manifold

#### **EXH** block plate VVQ2000-19A

The EXH block plate is used between stations for which exhaust is desired to be divided when valve exhaust affects other stations configuration. It is also used in combination with an individual EXH spacer for individual exhaust.

\* Specify the mounting position by means of the manifold specification sheet.



#### <Block indication label>

Indication labels to confirm the blocking position are attached. (Each for EXH passage and SUP/EXH passage blocking positions)





#### EXH passage blocked SUP/EXH passage blocked

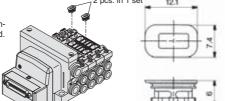
\* When ordering a block plate incorporated with a manifold. a block indication label is attached to the manifold.

# Back pressure check valve assembly [-B] VVQ2000-18A

It prevents cylinder malfunction caused by other valve exhaust entry. Insert it into R (EXH) port on the manifold side of a valve which is affected. It is effective when a single-acting cylinder is used or an exhaust center type solenoid valve is used.

\* When ordering this option incorporated with a manifold, suffix "-B" to the end of the manifold part number.

Note) When a back pressure check valve is desired, and is to be installed only in certain manifold stations, clearly indicate the part number and specify the mounting position by means of the manifold specification sheet.



#### <Pre><Pre>cautions>

- 1. The manifold installed type back pressure check valve assembly is assembly parts with a check valve structure. However, since slight air leakage against the back pressure is allowed due to its structure, adverse effects of the back pressure due to increase in exhaust resistance cannot be prevented if the manifold exhaust port and other exhaust ports are put together for piping or if the piping diameter is nar-rowed. As a result, this may cause the actuator and air operated equipment to malfunction. So, be careful not to restrict the exhaust air.
- When a back pressure check valve is mounted, the effective area of the valve will decrease by about 20%.



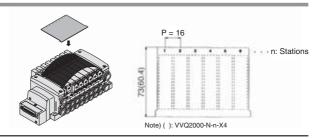
#### Name plate [-N] VVQ2000-N-Station (1 to Max. stations) (-X4)

-X4: For mounting slide locking type manual

It is a transparent resin plate for placing a label that indicates solenoid valve function, etc. Insert it into the groove on the side of the end plate and bend it as shown in the figure.

\* When the slide locking type manual valve is mounted, it automatically will be "VVQ2000-N-n-X4"

- \* When ordering this option incorporated with a manifold, suffix "-N" to the end of the manifold part

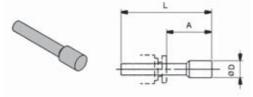


#### Blanking plug (For One-touch fittings)

#### KQ2P-□

It is inserted into an unused cylinder port and SUP/EXH ports.

Purchasing order is available in units of 10 pieces.



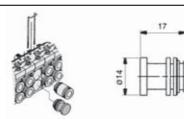
#### **Dimensions**

Applicable fitting size ø <b>d</b>	Model	Α	L	D
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8
8	KQ2P-08	20.5	39	10
10	KQ2P-10	22	43	12
5/32"	KQ2P-03	16	32	6
1/4"	KQ2P-07	18	35	8.5
5/16"	KQ2P-09	20.5	39	10
3/8"	KQ2P-11	22	43	11.5

## Port plug VVQ1000-58A

The plug is used to block the cylinder port.

\* When ordering this option incorporated with a manifold, indicate "CM" for the port size of the manifold part number, as well as, the mounting station and cylinder port mounting positions, A and B, by means of the manifold specification sheet.



#### DIN rail mounting bracket [-D]

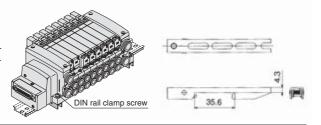
VVQC2000-57A {For F/L/M/P/S (EX500) kit} VVQC2000-57A-S {For S (EX250) kit} VVQC2000-57A-T (For T kit)

It is used for mounting a manifold on a DIN rail.

\* When ordering this option incorporated with a mani-

fold, suffix "-D" to the end of the manifold part number.

1 set of DIN rail mounting bracket is used for 1 manifold (2 DIN rail mounting brackets).



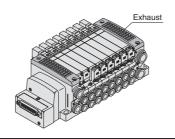
#### Direct EXH outlet with built-in silencer [-S]

This is a type with an exhaust outlet atop the manifold end plate. The built-in silencer exhibits an excellent noise suppression effect. (Noise reduction: 30 dB)

\* When ordering this option incorporated with a manifold, suffix "-S" to the end of the manifold part number.

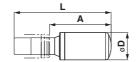
Note) A large quantity of drainage generated in the air source results in exhaust of air together with drainage

Refer to page 58 for maintenance.



#### Silencer (For EXH port)

This silencer is to be inserted into the EXH port (One-touch fittings)



#### Dimensions

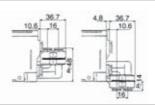
Series	Applicable fitting size ød	Model	A	L		Effective area (mm²) (Cv factor)	
VQC2000	10	AN20-C10	36.5	57.5	16.5	30	30

#### Elbow fitting assembly VVQ2000-F-L(C4/C6/C8/N3/N7/N9)

It is used for piping that extends upward or downward from the

When installing it only in some manifold stations, specify the elbow fitting assembly part number and the mounting position by means of the manifold specification sheet.

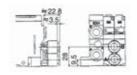




# **Dual flow fitting assembly** VVQ2000-52A-C10 N11

This is a fitting to multiply the flow rate by combining the outputs of 2-valve stations. It is used for driving a large bore cylinder. This is a One-touch fitting for a port size of ø10 or ø3/8".

\* The port size of the manifold part number is "MM". Clearly indicate the dual flow fitting assembly part number and specify the mounting position by means of the manifold specifications.



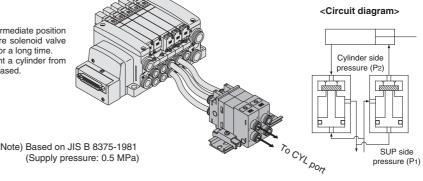


# Double check block (Separated) for VQC2000 VQ2000-FPG-□□-□

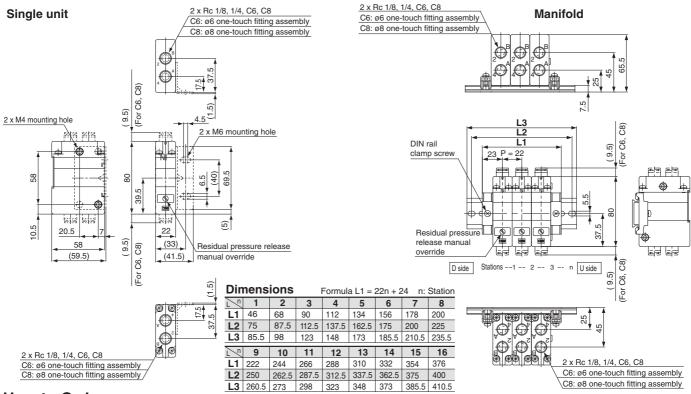
It is mounted on the outlet side piping to keep the cylinder in the intermediate position for long periods of time. Combining with a 3-position exhaust centre solenoid valve will enable the cylinder to stop in the middle or maintain its position for a long time. Combining with a 2-position single/double solenoid valve will prevent a cylinder from dropping at the stroke end when the residual pressure of SUP is released.

**Specifications** 

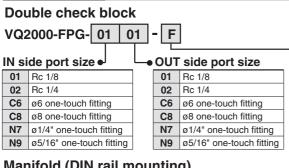
Max. operating pressure	0.8 MPa
Min. operating pressure	0.15 MPa
Ambient and fluid temp.	−5 to 50°C
Flow characteristics: C	3.0 dm³/(s.bar)
Max. operating frequency	180 c.p.m



# **Dimensions**



#### How to Order



Manifold (DIN rail mounting) VVQ2000-FPG- 06

When ordering a double check block, order the DIN rail mounting [-D].

→ Stations				
1 station				
:				
16 stations				

#### <Ordering example>

VVQ2000-FPG-06···6-station manifold

\*VQ2000-FPG-C6C6-D, 3set \*VQ2000-FPG-C8C8-D, 3set

Double check block

#### **Bracket Assembly**

	· ,
Part no.	Tightening torque
VQ2000-FPG-FB	0.8 to 1.0 N·m

## Option

_	None	
D	DIN rail mounting (For manifold)	
F	With bracket	
N	Name plate	

Note) When two or more symbols are specified, indicate them alphabetically. Example) -DN

# **∴** Caution

 Air leakage from the pipe between the valve and cylinder or from the fittings will prevent the cylinder from stopping for long periods of time. Check the leakage using neutral household detergent, such as dish washing soap. Also, check the cylinder's tube gasket, piston packing and rod packing for air leakage.

<Example>

1(P)

3(R2)

5(R1)

3(R2)

-1(P)

5(R1)

1(P)

3(R2)

- Since one-touch fittings allow slight air leakage, screw piping is recommended when stopping the cylinder in the middle for long periods of time.
- Combining double check block with 3-position closed centre or pressure centre solenoid valve will not work.
- When fittings, etc. are being screwed to the double check block, tighten them with the torque below.

Connection thread	Proper tightening torque (N·m)
Rc 1/8	7 to 9
Rc 1/4	12 to 14

5(R1)

3(R2)

- If the exhaust of the double check block is restricted too much, the cylinder may not operate properly and may not stop intermediately.
- Set the cylinder load so that the cylinder pressure will be within two times that of the supply pressure.





Be sure to read before handling.

Refer to back cover for Safety Instructions and Handling Precautions for SMC Products (M-E03-3) for 3/4/5 Port Solenoid Valves Precautions.

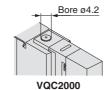
#### **Manual Override**

# **⚠** Warning

Connected actuator is started by manual operation. Use the manual override after confirming that there is no danger. Push type is standard. (Tool required) Locking type is semi-standard. (Tool required)

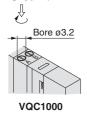
#### Non-locking push type (Tool required)

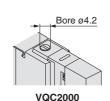




Push down on the manual override with a small screwdriver until it stops. Release the screwdriver and the manual override will return.

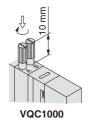
#### Locking type (Tool required) <Semi-standard>

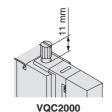




Push down on the manual override with a small flat head screwdriver until it stops. Turn it clockwise by 90 to lock it. Turn it counterclockwise to release it.

#### Locking type (Manual) <Semi-standard>





Push down on the manual override with a small screwdriver or with your fingers until it stops. Turn it clockwise by 90 to lock it. Turn it counterclockwise to release it.

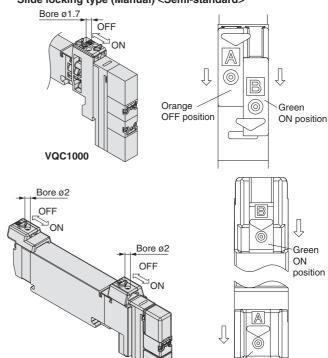
# **⚠** Caution

Do not apply excessive torque when turning the locking type manual override. (0.1 N-m or less)

# **Marning**

VQC2000

Slide locking type (Manual) <Semi-standard>

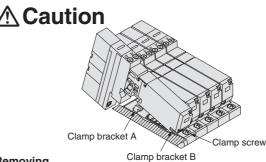


The manual override is locked by sliding it all the way to the pilot valve side (ON side) with a small flat head screwdriver or with your fingers. Slide it to the fitting side (OFF side) to release it. In addition, it can also be used as a push type by using a screwdriver, etc., of ø1.7 or less. (ø2 or less for VQC2000)

Orange

OFF position

## **How to Mount/Remove Solenoid Valves**



# Removing

- 1. Loosen the clamp screw until it turns freely. (The screw is captive.)
- 2. Lift the coil side of the valve body while pressing down slightly on the screw head and remove it from the clamp bracket B. When the screw head cannot be pressed easily, gently press the area near the manual override of the valve.

#### Mounting

- Press down on the clamp screw. Clamp bracket A opens. Diagonally insert the hook on the valve end plate side into clamp B.
- Press the valve body downward. (When the screw is released, it will be locked by clamp bracket A.)
- Tighten the clamp screw. (Proper tightening torque: VQC1000, 0.25 to 0.35 N·m; VQC2000, 0.5 to 0.7 N·m)

#### **⚠** Caution

Dust on the sealing surface of the gasket or solenoid valve can cause air leakage.





Be sure to read before handling.

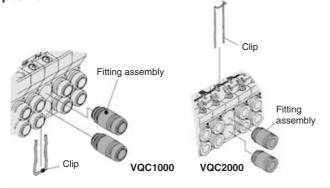
Refer to back cover for Safety Instructions and Handling Precautions for SMC Products (M-E03-3) for 3/4/5 Port Solenoid Valves Precautions.

# **Cylinder Port Fittings Replacement**

# 

One-touch fittings on the cylinder port are a cassette for easy replacement. The fittings are blocked by a clip. After removing the corresponding valve and take out the clip with a flat head screwdriver, etc., then replace the fittings.

For mounting, insert the fitting until it strikes against the inside wall and then insert the clip to the specified position.



Applicable tubing O.D.	Fitting assembly part no.	
Applicable lubility O.D.	VQC1000	VQC2000
Applicable tubing ø3.2	VVQ1000-50A-C3	
Applicable tubing ø4	VVQ1000-50A-C4	VVQ1000-51A-C4
Applicable tubing ø6	VVQ1000-50A-C6	VVQ1000-51A-C6
Applicable tubing ø8		VVQ1000-51A-C8
M5	VVQ1000-50A-M5	
Applicable tubing ø1/8"	VVQ1000-50A-N1	_
Applicable tubing ø5/32"	VVQ1000-50A-N3	VVQ1000-51A-N3
Applicable tubing ø1/4"	VVQ1000-50A-N7	VVQ1000-51A-N7
Applicable tubing ø5/16"		VVQ1000-51A-N9

Note) Refer to "Manifold Optional Parts" on pages 51 and 54 for other types of fittings.

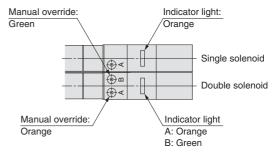
#### **⚠** Caution

- Use caution that O-rings must be free from scratches and dust. Otherwise, air leakage may result.
- 2) After screwing in the fittings, mount the M5 fitting assembly on the manifold base. (Tightening torque: 0.8 to 1.2 N·m)
- 3) Purchasing order is available in units of 10 pieces.

## Light/Surge Voltage Suppressor

# **⚠** Caution

The lighting positions are concentrated on one side for both single solenoid type and double solenoid type. In the double solenoid type, A side and B side energization are indicated by two colours which match the colours of the manual overrides.



(Drawing shows a VQC1000 case.)

# DC circuit diagram Single solenoid

# (-) Stop diode

Stop diode
Surge absorption diode

SOL. A

COM(+)
SOL. B

Double solenoid

Note) A-side energization:

A light (Orange) illuminates.

B-side energization:

B light (Green) illuminates.

With wrong wiring prevention (stop diode) mechanism

With a surge absorption (surge absorption diode) mechanism



Be sure to read before handling.

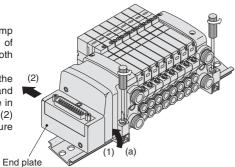
Refer to back cover for Safety Instructions and Handling Precautions for SMC Products (M-E03-3) for 3/4/5 Port Solenoid Valves Precautions.

#### How to Mount/Remove DIN Rail

# **⚠** Caution

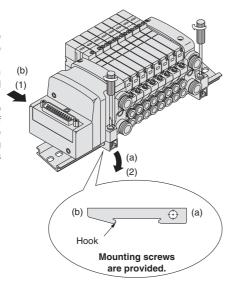
## Removing

- Loosen the clamp screw on side (a) of the end plate on both sides.
- 2. Lift side (a) of the manifold base and slide the end plate in the direction of (2) shown in the figure to remove.



#### Mounting

- Hook side (b) of the manifold base on the DIN rail.
- 2. Press down side (a) and mount the end plate on the DIN rail. Tighten the clamp screw on side (a) of the end plate. The proper tightening torque for screws is 0.4 to 0.6 N·m.



#### **IP67 Enclosure**

# **⚠** Caution

Wiring connection for models conforming to IP67 should also have enclosures equivalent to or of stricter than IP67.

#### **Built-in Silencer Element**

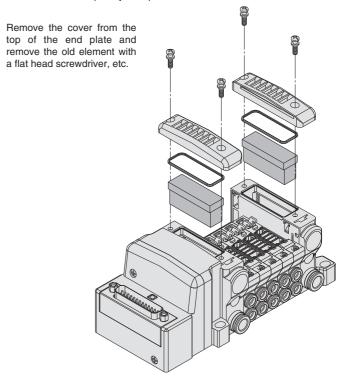
# **⚠** Caution

A filter element is incorporated in the end plate on both sides of the manifold base. A dirty and choked element may reduce cylinder speed or cause malfunction. Clean or replace the dirty element.

#### **Element Part No.**

Type	Element	part no.
туре	VQC1000	VQC2000
Direct EXH outlet with built-in silencer	VVQ1000-82A-1	VVQ2000-82A-1

The minimum order quantity is 10 pcs.



## **How to Calculate Flow Rate**

Refer to Best Pneumatics No. 1) for obtaining the flow rate.





Be sure to read before handling.

Refer to back cover for Safety Instructions and Handling Precautions for SMC Products (M-E03-3) for 3/4/5 Port Solenoid Valves Precautions.

#### EX500/EX260/EX250/EX126 Precautions

# riangleWarning

- These products are intended for use in general factory automation equipment.
  - Avoid using these products in machinery/equipment which affects human safety, and in cases where malfunction or failure can result in extensive damage.
- 2. Do not use in explosive environments, in the presence of inflammable gases, or in corrosive environments. This can cause injury or fire.
- Work such as transporting, installing, piping, wiring, operation, control and maintenance should be performed by knowledgeable and qualified personnel only. As handling involves the risk of a danger of electrocution, injury or fire.
- Install an external emergency stop circuit that can promptly stop operation and shut off the power supply.
- 5. Do not modify these products. Modifications done to

# **∆**Caution

- Read the instruction manual carefully, strictly observe the precautions and operate within the range of the specifications.
- 2. Do not drop these products or submit them to strong impacts. This can cause damage, failure or malfunction.
- In locations with poor electrical conditions, take steps to ensure a steady flow of the rated power supply. Use of a voltage outside of the specifications can cause malfunction, damage to the unit, electrocution or fire.
- 4. Do not touch connector terminals or internal circuit elements when current is being supplied. There is a danger of malfunction, damage to the unit or electrocution if connector terminals or internal circuit elements are touched when current is being supplied. Be sure that the power supply is OFF when adding or removing manifold valves or input blocks or when connecting or disconnecting connectors.
- 5. Operate at an ambient temperature that is within the specifications. Even when the ambient temperature range is within the specifications, do not use in locations where there are rapid temperature changes.
- Keep wire scraps and other extraneous materials from getting inside these products. This can cause fire, failure or malfunction.
- 7. Give consideration to the operating environment depending on the type of enclosure being used.

To achieve IP65 and IP67 protection class, provide appropriate wiring between all units using electrical wiring cables, communication connectors and cables with M12 connectors. Also, provide waterproof caps when there are unused ports, and perform proper mounting of input units, input blocks, SI units and manifold valves. Provide a cover or other protection for applications in which there is constant exposure to water.

8. Use the proper tightening torques.

There is a possibility of damaging threads if tightening exceeds the tightening torque range.

- Provide adequate protection when operating in locations such as follows:
  - Where noise is generated by static electricity
  - Where there is a strong electric field
  - Where there is a danger of exposure to radiation
  - When in close proximity to power supply lines

# **A** Caution

- When these products are installed in equipment, provide adequate protection against noise by using noise filters.
- 11. Since these products are components whose end usage is obtained after installation in other equipment, the customer should confirm conformity to EMC directives for the finished product.
- 12. Do not remove the name plate.
- Perform periodic inspections and confirm normal operation, otherwise it may be impossible to guarantee safety due to unexpected malfunction or erroneous operation.

## Safety Instructions on Power Supply

# **△**Caution

- Operation is possible with a single power supply or a separate power supply. However, be sure to provide two wiring systems (one for solenoid valves, and one for input and control units).
- When it is UL compliant, use a class 2 power supply unit in accordance with UL1310 for a combined direct current power supply.

# **Safety Instructions on Cable**

# **△** Caution

- Avoid miswiring, as this can cause malfunction, damage and fire in the unit.
- 2. To prevent noise and surge in signal lines, keep all wiring separate from power lines and high-voltage lines. Otherwise, this can cause malfunction.
- Check wiring insulation, as defective insulation can cause damage to the unit when excessive voltage or current is applied.
- Do not bend or pull cables repeatedly, and do not place heavy objects on them or allow them to be pinched. This can cause broken lines.





Be sure to read before handling.

Refer to back cover for Safety Instructions and Handling Precautions for SMC Products (M-E03-3) for 3/4/5 Port Solenoid Valves Precautions.

#### **EX600 Precautions**

#### **Design/Selection**

# **⚠** Warning

1. Use this product within the specification range.

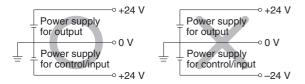
Using beyond the specified specifications range can cause fire, malfunction, or damage to the system. Confirm the specifications when operating.

- 2. When using for an interlock circuit:
  - Provide a multiple interlock system which is operated by another system (such as mechanical protection function).
  - Perform an inspection to check that it is working properly.

This may cause possible injury due to malfunction.

# **⚠** Caution

- 1. When it is UL compliant, use a class 2 power supply unit in accordance with UL1310 for a combined direct current power supply.
- Use this product within the specified voltage range. Using beyond the specified voltage range is likely to cause the units and connecting devices to be damaged or to malfunction.
- The power supply for the unit should be 0 V as the standard for both power supply for output as well as power supply for control/input.



Do not install a unit in a place where it can be used as a foothold.

Applying any excessive load such as stepping on the unit by mistake or placing a foot on it, will cause it to break.

- 5. Keep the surrounding space free for maintenance. When designing a system, take into consideration the amount of free space needed for performing maintenance.
- 6. Do not remove the name plate.

Improper maintenance or incorrect use of instruction manual can cause failure and malfunction. Also, there is a risk of losing conformity with safety standards.

7. Beware of inrush current when the power supply is turned on.

Some connected loads can apply an initial charge current which will trigger the over current protection function, causing the unit to malfunction.

#### Mounting

# **A** Caution

- 1. When handling and assembling units:
  - Do not touch the sharp metal parts of the connector or plug.
  - Do not apply excessive force to the unit.

The connecting portions of the unit are firmly joined with seals.

 When joining units, take care not to get fingers caught between units.

Injury can result.

2. Do not drop, bump, or apply excessive impact.

Otherwise, the unit can become damaged, malfunction, or fail to function.

3. Observe the tightening torque range.

Tightening outside of the allowable torque range will likely damage the product.

IP67 protection class cannot be guaranteed if the screws are not tightened to the specified torque.

 When lifting a large size manifold solenoid valve unit, take care to avoid causing stress to the valve connection joint.

The connection parts of the unit may be damaged.

Because the unit may be heavy, carrying and installation should be performed by more than one operator to avoid strain or injury.

5. When placing a manifold, mount it on a flat surface.

Torsion in the whole manifold can lead to trouble such as air leakage or defective insulation.

# Wiring

# **A** Caution

 Confirm grounding to maintain the safety of the reduced wiring system and for anti-noise performance.

Provide a specific grounding as close to the unit as possible to minimise the distance to grounding.

2. Avoid repeatedly bending or stretching the cable and applying a heavy object or force to it.

Wiring applying repeated bending and tensile stress to the cable can break the circuit.

3. Avoid miswiring.

If miswired, there is a danger of malfunction or damage to the reduced wiring system.

4. Do not wire while energizing the product.

There is a danger of malfunction or damage to the reduced wiring system or input/output equipment.





Be sure to read before handling.

Refer to back cover for Safety Instructions and Handling Precautions for SMC Products (M-E03-3) for 3/4/5 Port Solenoid Valves Precautions.

#### **EX600 Precautions**

Wiring

# **⚠** Caution

Avoid wiring the power line and high-pressure line in parallel.

Noise or surge produced by signal line resulting from the power line or high pressure line could cause malfunction. Wiring of the reduced wiring system or input/output device and the power line or high-pressure line should be separated from each other.

6. Confirm the wiring insulation.

Defective insulation (contact with other circuits, improper insulation between terminals, etc.) may cause damage to the reduced wiring system or input/output device due to excessive voltage or current.

7. When a reduced wiring system is installed in machinery/equipment, provide adequate protection against noise by using noise filters, etc.

Noise in signal lines may cause malfunction.

8. When connecting wires of input/output device or handheld terminal, prevent water, solvent or oil from entering inside from the connecter section.

This can cause damage, equipment failure, or malfunction.

9. Avoid wiring patterns in which excessive stress is applied to the connector.

This may cause malfunction or damage to the unit due to contact failure.

# **Operating Environment**

# **Marning**

 Do not use in an atmosphere containing an inflammable gas or explosive gas.

Use in such an atmosphere is likely to cause a fire or explosion. This system is not explosion-proof.

# **⚠** Caution

1. Select the proper type of enclosure according to the environment of operation.

IP65/67 protection class is achieved when the following conditions are met.

- The units are connected properly with wiring cable for power supply, communication connector, and cable with M12 connector.
- 2) Suitable mounting of each unit and manifold valve.
- 3) Be sure to mount a seal cap on any unused connectors.

For IP40 protection class, do not use in atmospheres with corrosive gas, chemicals, sea water, water, steam, or where there is direct contact with any of these.

When EX600-D□□E or EX600-D□□F are connected, the enclosure of the manifold should be IP40.

Also, the Handheld Terminal confirms to IP20, so prevent foreign matter from entering inside, and water, solvent or oil from coming in direct contact with it.

## **Operating Environment**

# **⚠** Caution

2. Provide adequate protection when operating in locations such as the following.

Failure to do so may cause damage or malfunction.

The effect of countermeasures should be checked in individual equipment and machine.

- 1) Where noise is generated by static electricity, etc.
- 2) Where there is a strong electric field
- 3) Where there is a danger of exposure to radiation
- 4) When in close proximity to power supply lines
- 3. Do not use in an environment where oil and chemicals are used.

Operating in environments with coolants, cleaning solvents, various oils or chemicals may cause adverse effects (damage, malfunction) to the unit even in a short period of time.

4. Do not use in an environment where the product could be exposed to corrosive gas or liquid.

This may damage the unit and cause it to malfunction.

5. Do not use in locations with sources of surge generation.

Installation of the unit in an area around the equipment (electromagnetic lifters, high frequency induction furnaces, welding machine, motors etc.), which generates the large surge voltage could cause to deteriorate an internal circuitry element of the unit or result in damage. Implement countermeasures against the surge from the generating source, and avoid touching the lines with each other.

 Use the product type that has an integrated surge absorption element when directly driving a load which generates surge voltage by relay, solenoid valves or lamp.

When a surge generating load is directly driven, the unit may be damaged.

- 7. The product is CE marked, but not immune to lightning strikes. Take measures against lightning strikes in your system.
- 8. Keep dust, wire scraps and other extraneous material from getting inside the product.

This may cause malfunction or damage.

9. Mount the unit in such locations, where no vibration or shock is affected.

This may cause malfunction or damage.

10. Do not use in places where there are cyclic temperature changes.

In case that the cyclic temperature is beyond normal temperature changes, the internal unit is likely to be adversely effected.

11. Do not use in direct sunlight.

Do not use in direct sunlight. It may cause malfunction or damage.

12. Use this product within the specified ambient temperature range.

This may cause malfunction.

13. Do not use in places where there is radiated heat around it.

Such a place is likely to cause malfunction.





Be sure to read before handling.

Refer to back cover for Safety Instructions and Handling Precautions for SMC Products (M-E03-3) for 3/4/5 Port Solenoid Valves Precautions.

# **EX600 Precautions**

## Adjustment/Operation

# **Marning**

Do not perform operation or setting with wet hands.
 There is a risk of electrical shock.

#### <Ex600 Handheld Terminal>

2. Do not apply pressure to the LCD display.

There is a possibility of the crack of LCD display and injuring.

3. The forced input/output function is used to change the signal status forcibly. When operating this function, be sure to check the safety of the surroundings and installation.

Otherwise, injury or equipment damage could result.

4. Incorrect setting of parameters can cause malfunction. Be sure to check the settings before use.

This may cause injury or equipment damage.

# 

 Use a watchmaker's screwdriver with thin blade for the setting of each switch of the SI unit.

When setting the switch, do not touch other unrelated parts.

This may cause parts damage or malfunction due to a short circuit.

2. Provide adequate setting for the operating conditions.

Failure to do so could result in malfunction. Refer to the instruction manual for setting of the switches.

3. For the details of programming and address setting, refer to the manual from the PLC manufacturer.

The content of programming related to protocol is designed by the manufacturer of the PLC used.

#### <Ex600 Handheld Terminal>

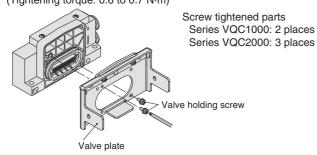
4. Do not press the setting buttons with a sharp pointed object.

This may cause damage or malfunction.

5. Do not apply excessive load and impact to the setting buttons.

This may cause damage, equipment failure or malfunction.

When the order does not include the SI unit, the valve plate to connect the manifold and SI unit is not mounted. Use attached valve fixing screws and mount the valve plate. (Tightening torque: 0.6 to 0.7 N·m)



#### **Maintenance**

# **Marning**

1. Do not disassemble, modify (including circuit board replacement) or repair this product.

Such actions are likely to cause injuries or breakage.

- 2. When an inspection is performed,
  - Turn off the power supply.
  - Stop the air supply, exhaust the residual pressure in piping and verify that the air is released before performing maintenance work.

Unexpected malfunction of system components and injury can result.

# **A** Caution

- 1. When handling and replacing the unit:
  - Do not touch the sharp metal parts of the connector or plug.
  - Do not apply excessive force to the unit.
     The connecting portions of the unit are firmly joined with seals.
  - When joining units, take care not to get fingers caught between units.

Injury can result.

2. Perform periodic inspection.

Unexpected malfunction in the system composition devices is likely to occur due to malfunction of machinery or equipment.

3. After maintenance, make sure to perform an appropriate functionality inspection.

In cases of abnormality such as faulty operation, stop operation. Unexpected malfunction in the system composition devices is likely to occur.

4. Do not use benzene and thinner for cleaning units.

Damage to the surface or erasure of the display can result. Wipe off any stains with a soft cloth.

If the stain is persistent, wipe off with a cloth soaked in a dilute solution of neutral detergent and wrung out tightly, and then finish with a dry cloth.



DeviceNet<sup>™</sup> is a trademark of ODVA

Product names described in this catalogue may be used as trademarks by each manufacturer.



# **⚠** Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)\*1), and other safety regulations.

↑ Caution: Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate

injury.

Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious

injury.

⚠ Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

\*1) ISO 4414: Pneumatic fluid power – General rules relating to systems. ISO 4413: Hydraulic fluid power – General rules relating to systems. IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety.

# **⚠** Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3.Do not service or attempt to remove product and machinery/equipment until safety is confirmed.
  - The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
  - When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
  - Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
  - Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
  - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue.
  - An application which could have negative effects on people, property, or animals requiring special safety analysis.
  - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

# Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

# **Limited warranty and Disclaimer**

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, wichever is first.\*2)
  Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.
  - \*2) Vacuum pads are excluded from this 1 year warranty.

    A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

## **Compliance Requirements**

- The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

# **⚠** Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.

If anything is unclear, contact your nearest sales branch.

# **⚠** Caution

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

## 

Be sure to read "Handling Precautions for SMC Products" (M-E03-3) before using.

## **SMC Corporation (Europe)**

**Austria** \*\* +43 (0)2262622800 www.smc.at office@smc.at Lithuania **\***+370 5 2308118 info@smclt.lt www.smclt.lt Belgium **2** +32 (0)33551464 www.smcpneumatics.be info@smcpneumatics.be Netherlands **2**+31 (0)205318888 www.smcpneumatics.nl info@smcpneumatics.nl **\*** +359 (0)2807670 Bulgaria www.smc.bg office@smc.bg Norway **\***+47 67129020 www.smc-norge.no post@smc-norge.no **3** +385 (0)13707288 office@smc.hr Poland **2**+48 222119600 Croatia office@smc.pl www.smc.hr www.smc.pl Czech Republic postpt@smc.smces.es **\***+420 541424611 www.smc.cz office@smc.cz **Portugal 3**+351 226166570 www.smc.eu Denmark **2** +45 70252900 smc@smcdk.com Romania **\***+40 213205111 www.smcdk.com www.smcromania.ro smcromania@smcromania.ro Estonia **2** +372 6510370 www.smcpneumatics.ee smc@smcpneumatics.ee Russia **2**+7 8127185445 info@smc-pneumatik.ru www.smc-pneumatik.ru Finland **\***+358 207513513 smcfi@smc fi Slovakia \*\* +421 (0)413213212 www.smc.sk office@smc.sk www.smc.fi France **2** +33 (0)164761000 www.smc-france.fr info@smc-france.fr Slovenia **2** +386 (0)73885412 www.smc.si office@smc.si Germany **\***+49 (0)61034020 www.smc.de info@smc.de Spain **\***+34 902184100 www.smc.eu post@smc.smces.es **\*** +30 210 2717265 www.smchellas.gr sales@smchellas.gr Sweden **2**+46 (0)86031200 post@smc.nu Greece www.smc.nu Hungary **\*** +36 23511390 www.smc.hu office@smc.hu Switzerland **\***+41 (0)523963131 www.smc.ch info@smc.ch www.smcpneumatics.ie www.smcpnomatik.com.tr Ireland **2** +353 (0)14039000 sales@smcpneumatics.ie **2**+90 212 489 0 440 info@smcpnomatik.com.tr Turkey Italy **2** +39 0292711 www.smcitalia.it mailbox@smcitalia.it UK ### +44 (0)845 121 5122 www.smcpneumatics.co.uk sales@smcpneumatics.co.uk **2**+371 67817700 Latvia info@smclv.lv www.smclv.lv